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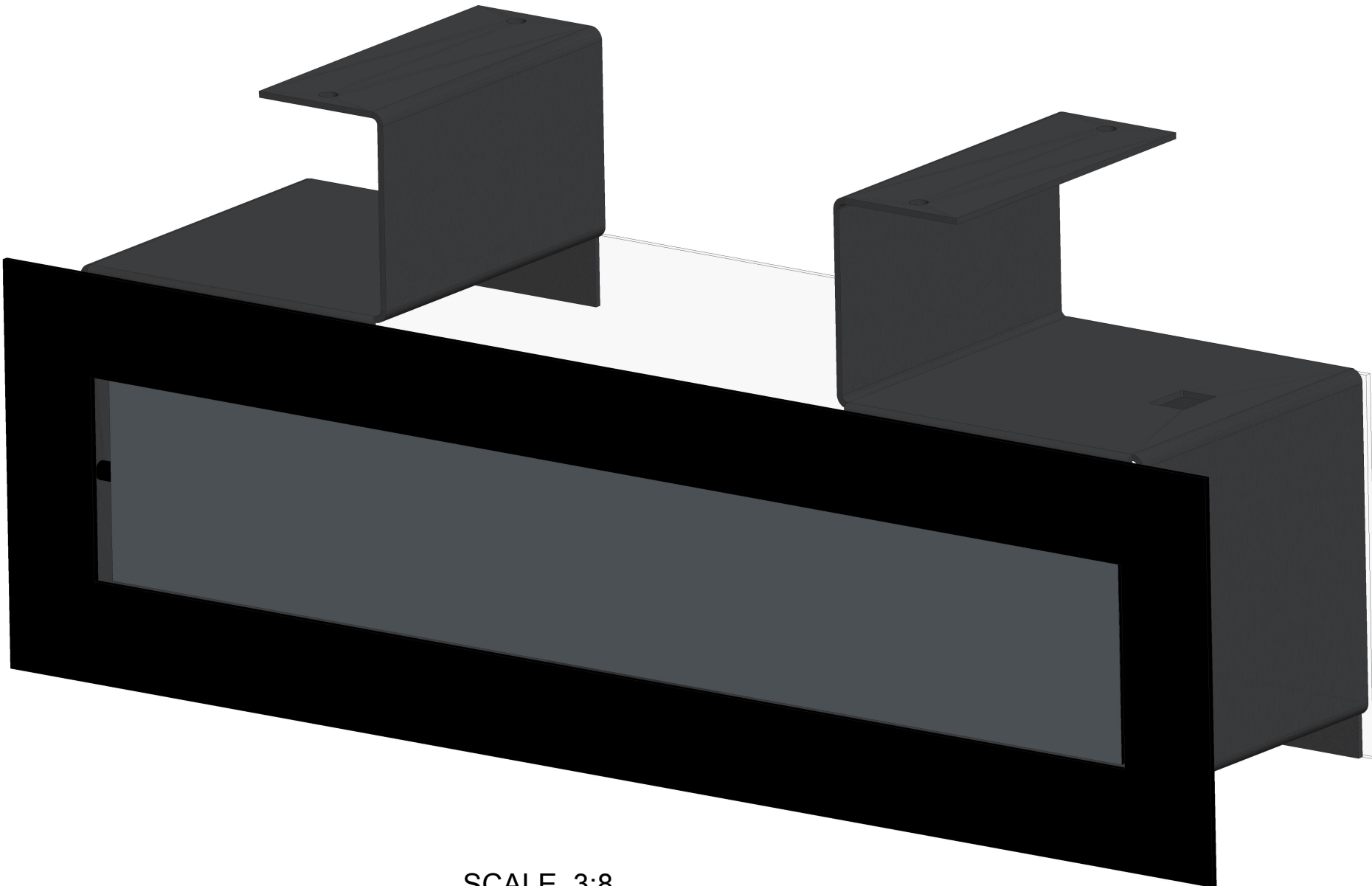
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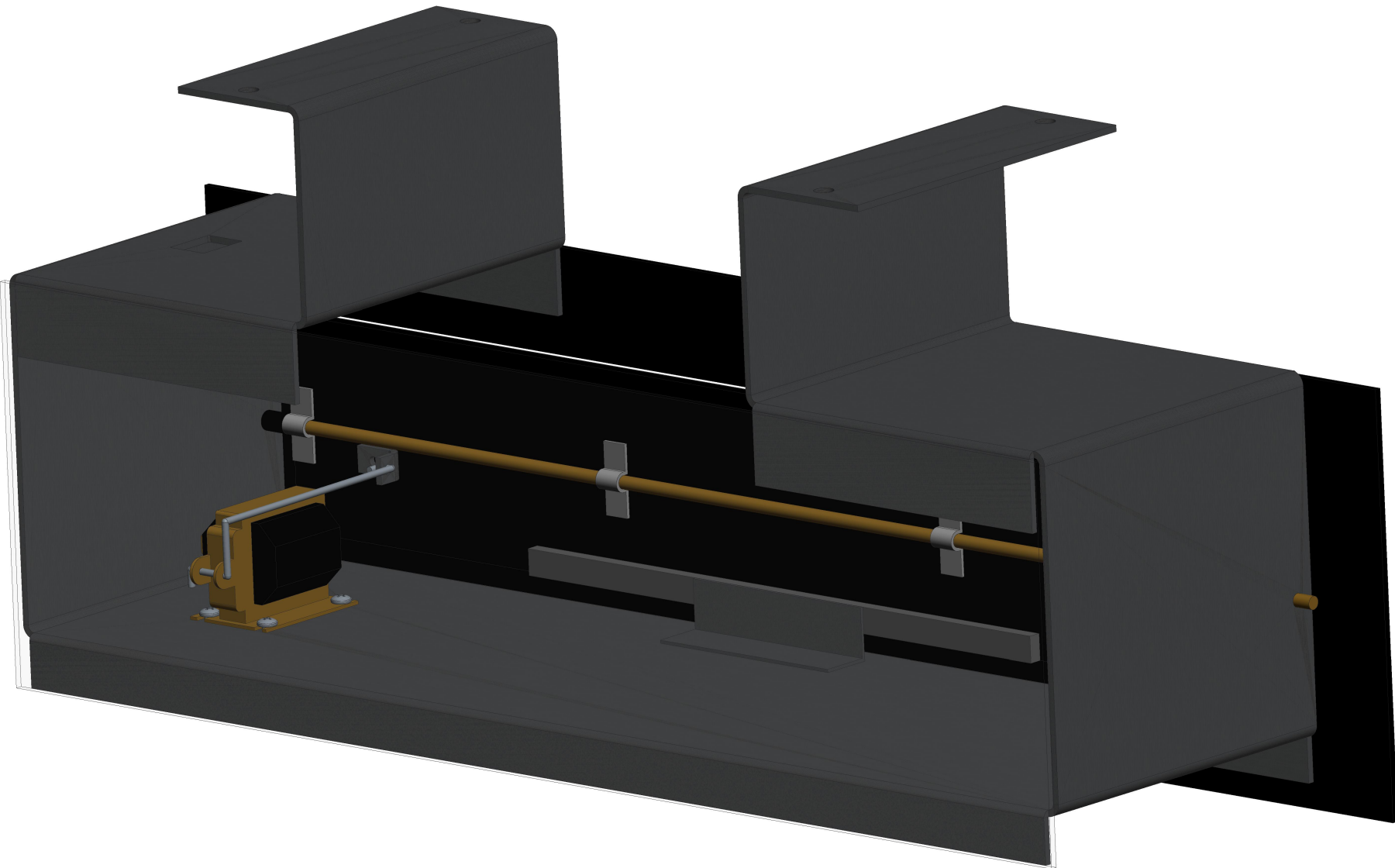
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MODEL NAME	TITLE
GE-14046	Vision Target

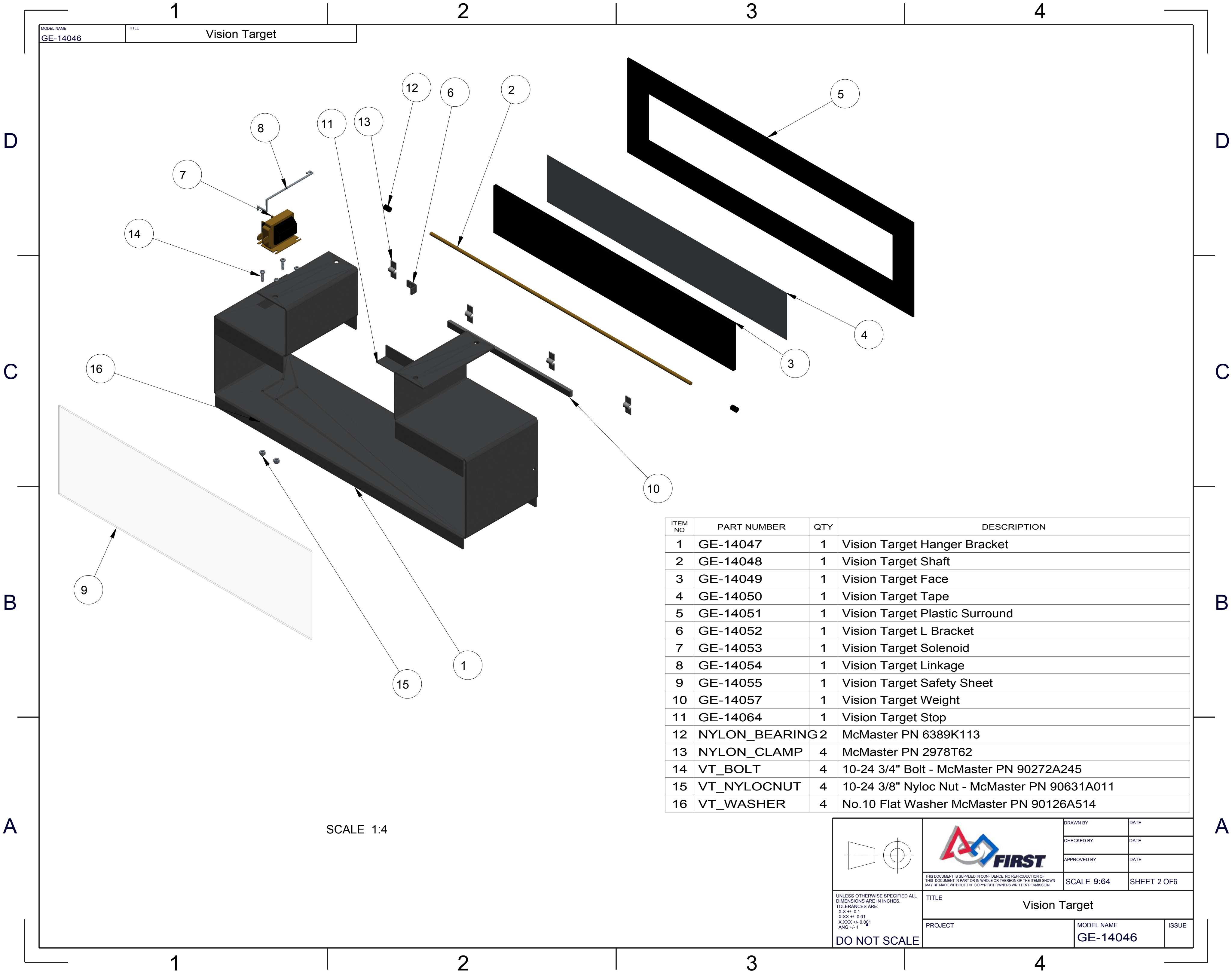


SCALE 3:8



SCALE 3:8

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	SCALE 9:64		SHEET 1 OF 6
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	PROJECT		MODEL NAME GE-14046
			ISSUE



ITEM NO	PART NUMBER	QTY	DESCRIPTION
1	GE-14047	1	Vision Target Hanger Bracket
2	GE-14048	1	Vision Target Shaft
3	GE-14049	1	Vision Target Face
4	GE-14050	1	Vision Target Tape
5	GE-14051	1	Vision Target Plastic Surround
6	GE-14052	1	Vision Target L Bracket
7	GE-14053	1	Vision Target Solenoid
8	GE-14054	1	Vision Target Linkage
9	GE-14055	1	Vision Target Safety Sheet
10	GE-14057	1	Vision Target Weight
11	GE-14064	1	Vision Target Stop
12	NYLON_BEARING2	2	McMaster PN 6389K113
13	NYLON_CLAMP	4	McMaster PN 2978T62
14	VT_BOLT	4	10-24 3/4" Bolt - McMaster PN 90272A245
15	VT_NYLOCNUT	4	10-24 3/8" Nyloc Nut - McMaster PN 90631A011
16	VT_WASHER	4	No.10 Flat Washer McMaster PN 90126A514

SCALE 1:4

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	PROJECT	MODEL NAME GE-14046
	ISSUE	

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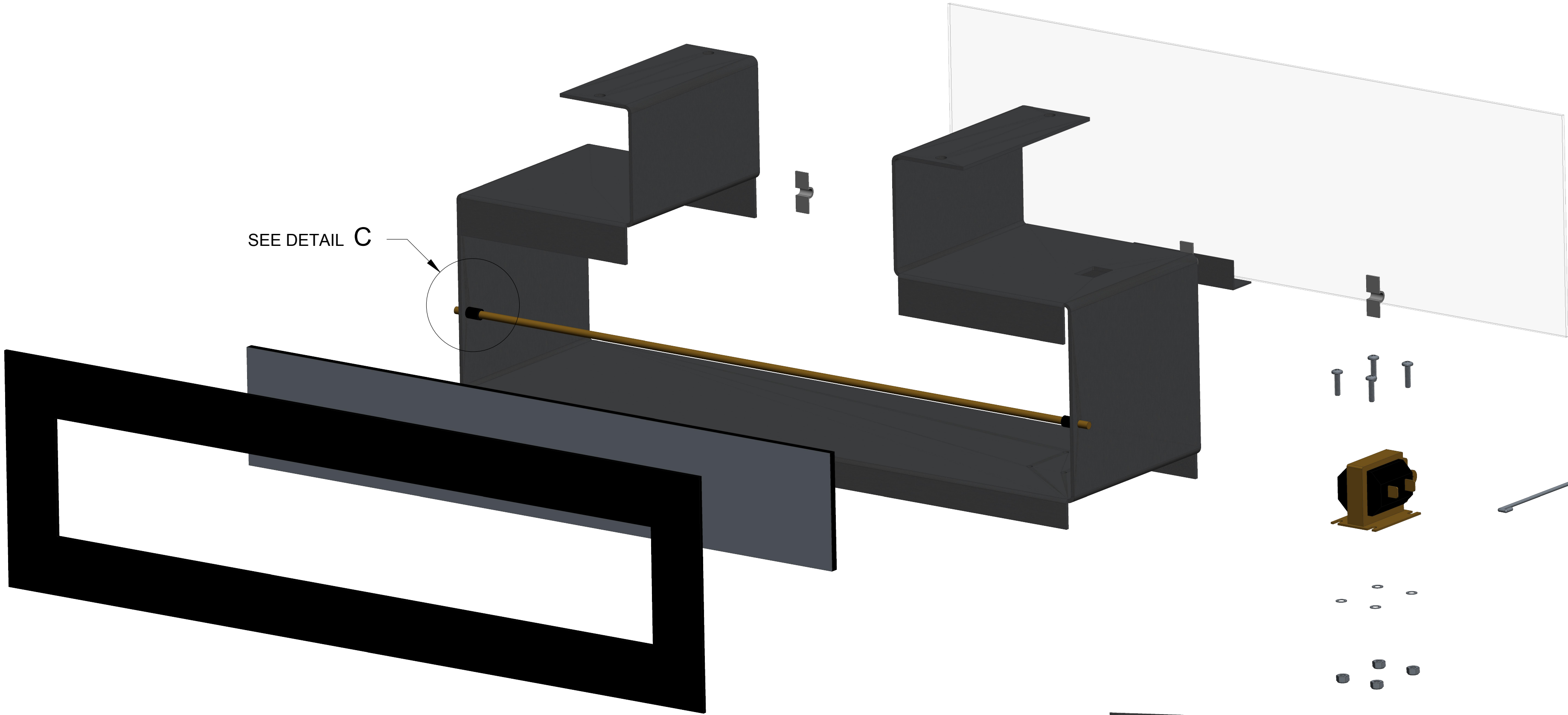
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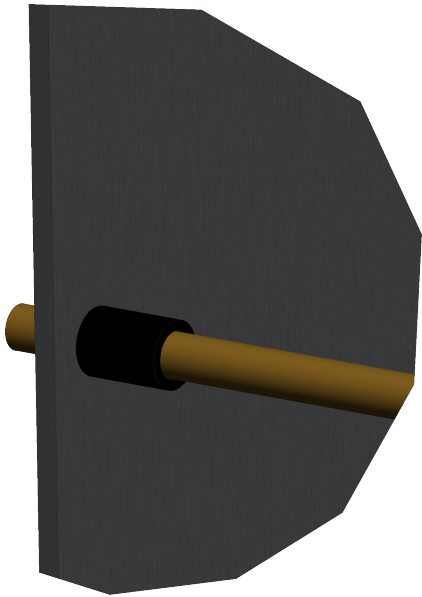
MODEL NAME	TITLE
GE-14046	Vision Target




SCALE 3:8

Step 1: Insert Vision Target Shaft into holes in the sides of the Vision Target Hanger Bracket. The Nylon Bearings are used as spacers, and should be inserted onto the Vision Taget Shaft

Step 2: Adhere the Vision Target Tape to the Vision Target Face



DETAIL C
SCALE 1:1

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	PROJECT		MODEL NAME GE-14046
			ISSUE

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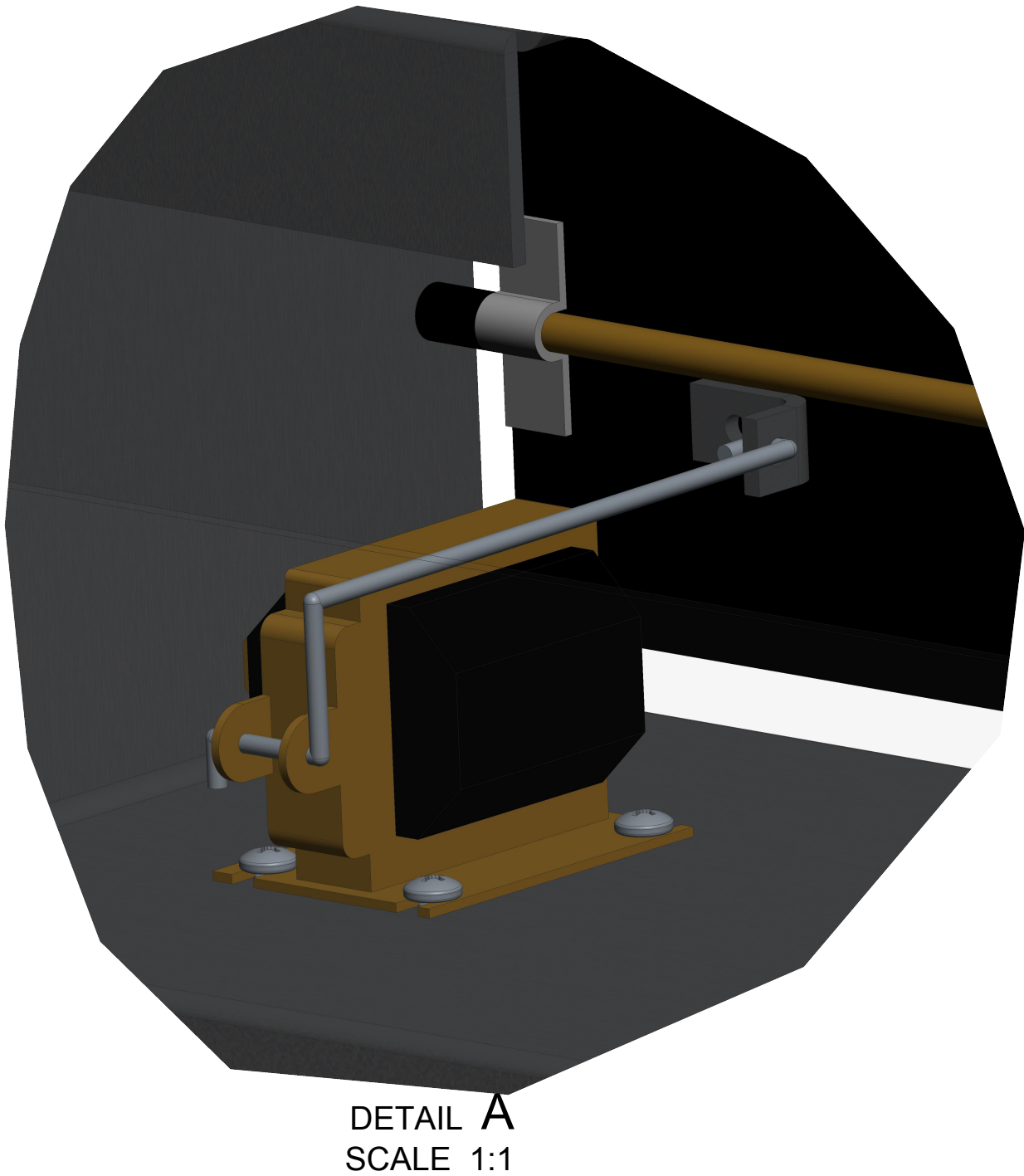
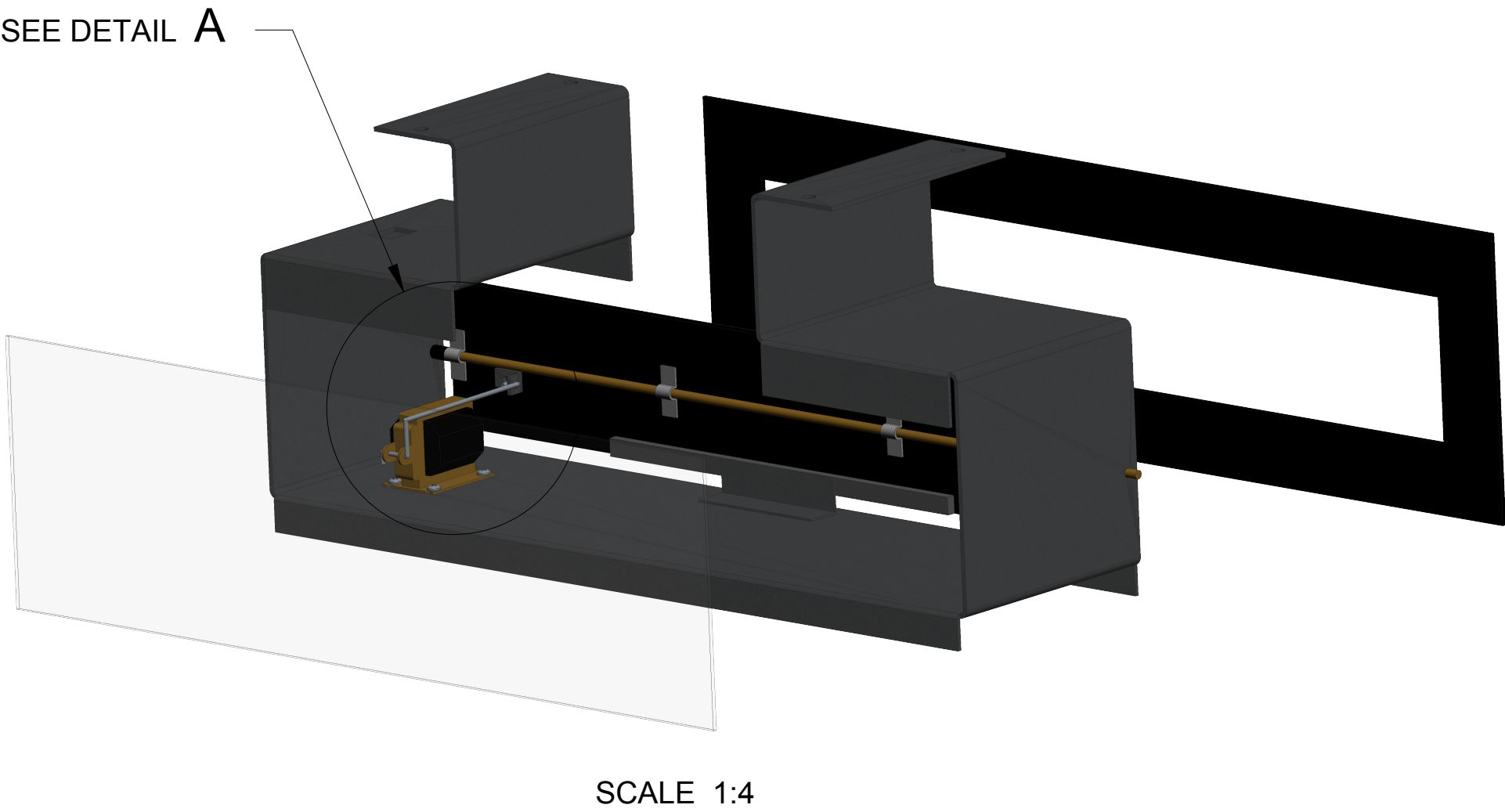
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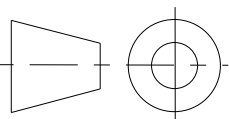

MODEL NAME	TITLE
GE-14046	Vision Target



- Step 3: Adhere Nylon Clamp to the back of the Vision Target Face.
Make sure that the Vision Target Face is centered in the Vision Target Bracket.
- Step 4: Adhere the Vision Target Weight to the bottom / center of the back of the Vision Target Face
- Step 5: Adhere the Vision Target Stop to the Vision Target Hanger Bracket so that the Vision target bace can't go past Vertical.
- Step 6: Adhere the Vision Target L Bracket just below the Vision Target Shaft.
- Step 7: Using specified bolts, washers and nuts, secure the Vision Target Solenoid to the Vision Target Hanger Bracket.
- Step 8: Insert the Vision Target Linkage into the Vision Target L Bracket and the Vision Target Solenoid

Note: See Sheet 5 for Specific Dimensions regarding placement of bushings and clamps.

Note: Adhesion in Step 3 - Step 6 is done using double-sided foam tape.

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	PROJECT	MODEL NAME GE-14046	ISSUE
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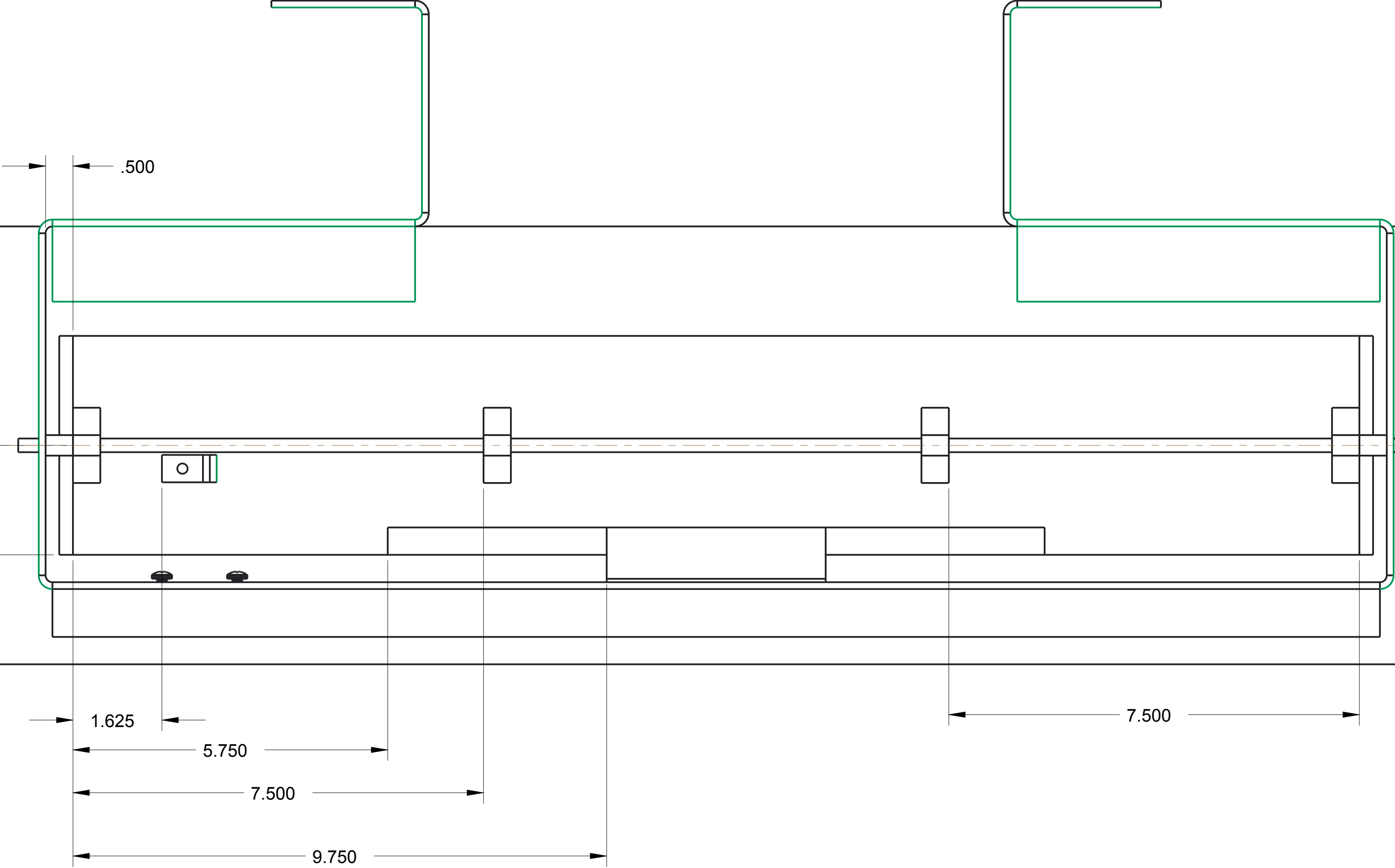
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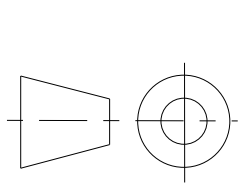

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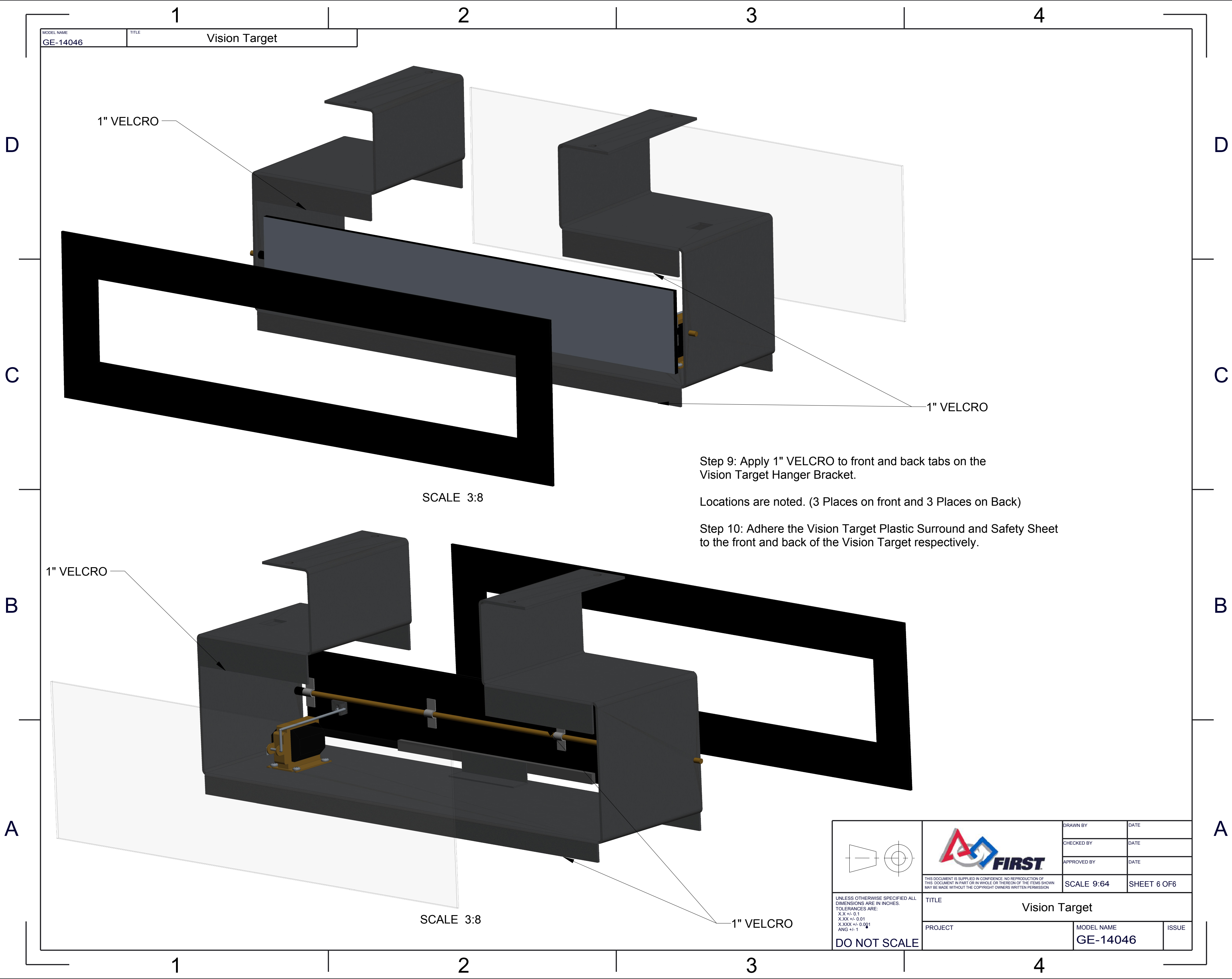
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MODEL NAME	TITLE
GE-14046	Vision Target



SCALE 5:8

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		SCALE 9:64	SHEET 5 OF 6
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	Vision Target		
	PROJECT	MODEL NAME	ISSUE
	DO NOT SCALE	GE-14046	



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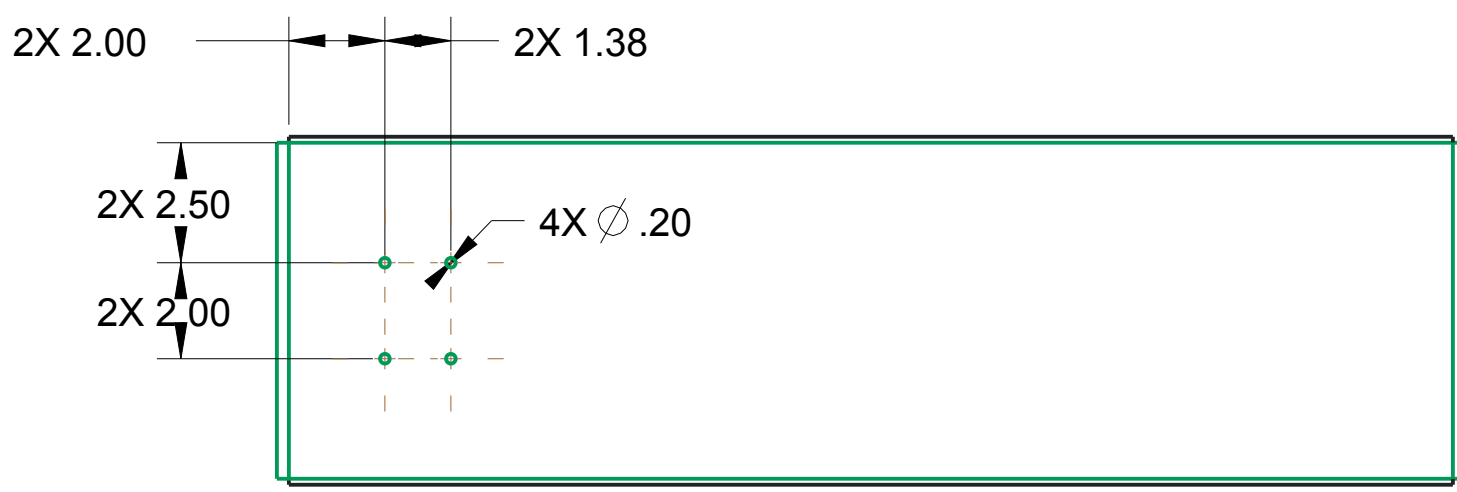
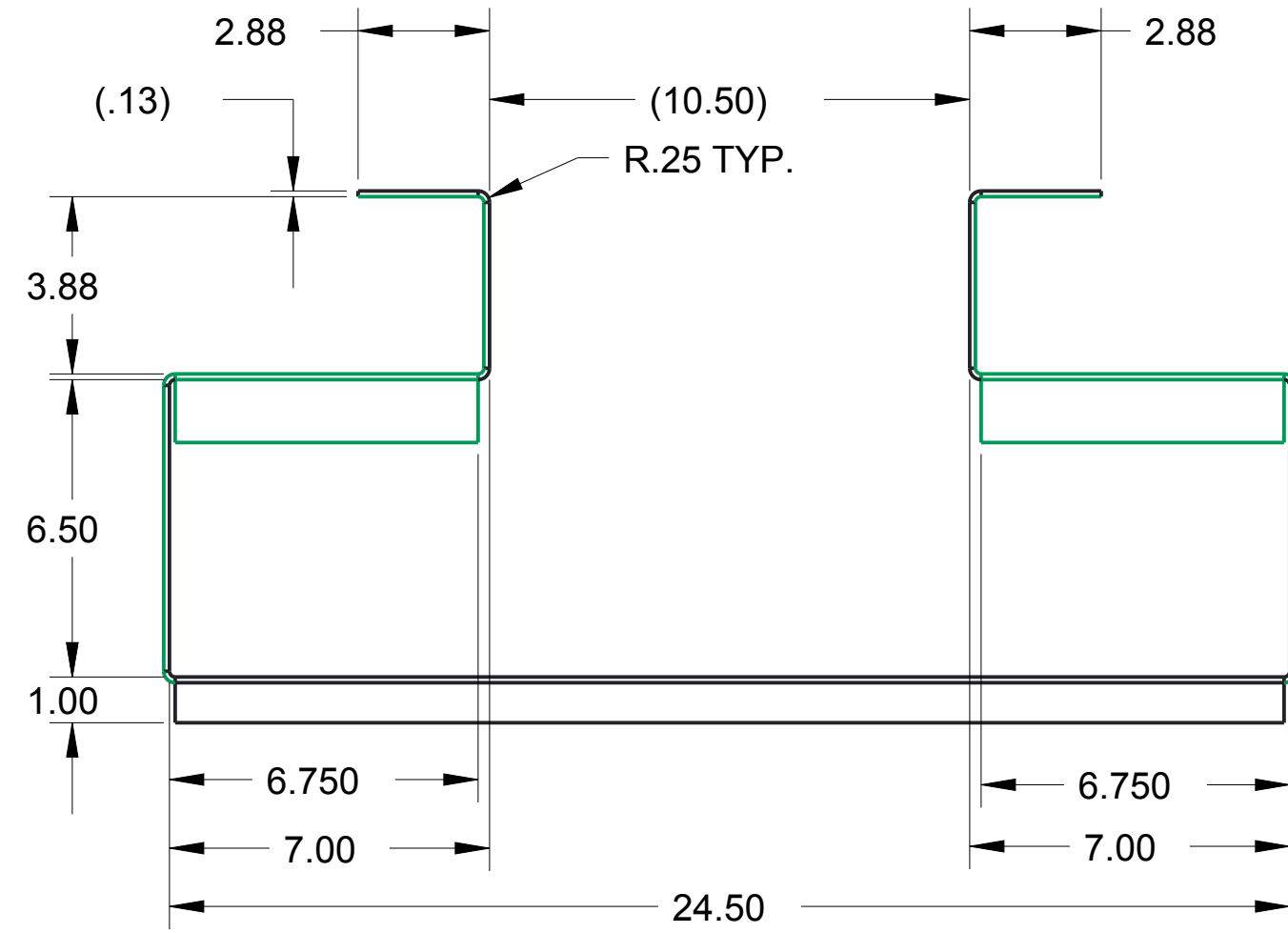
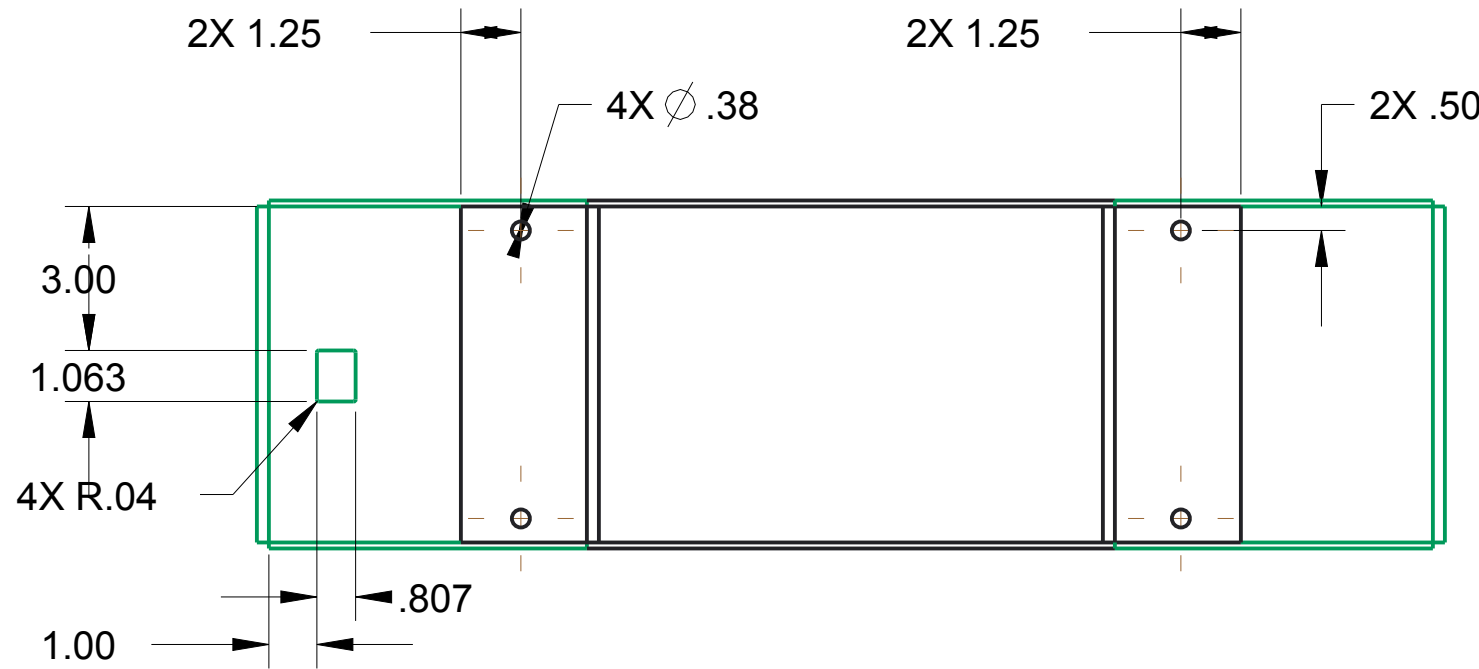
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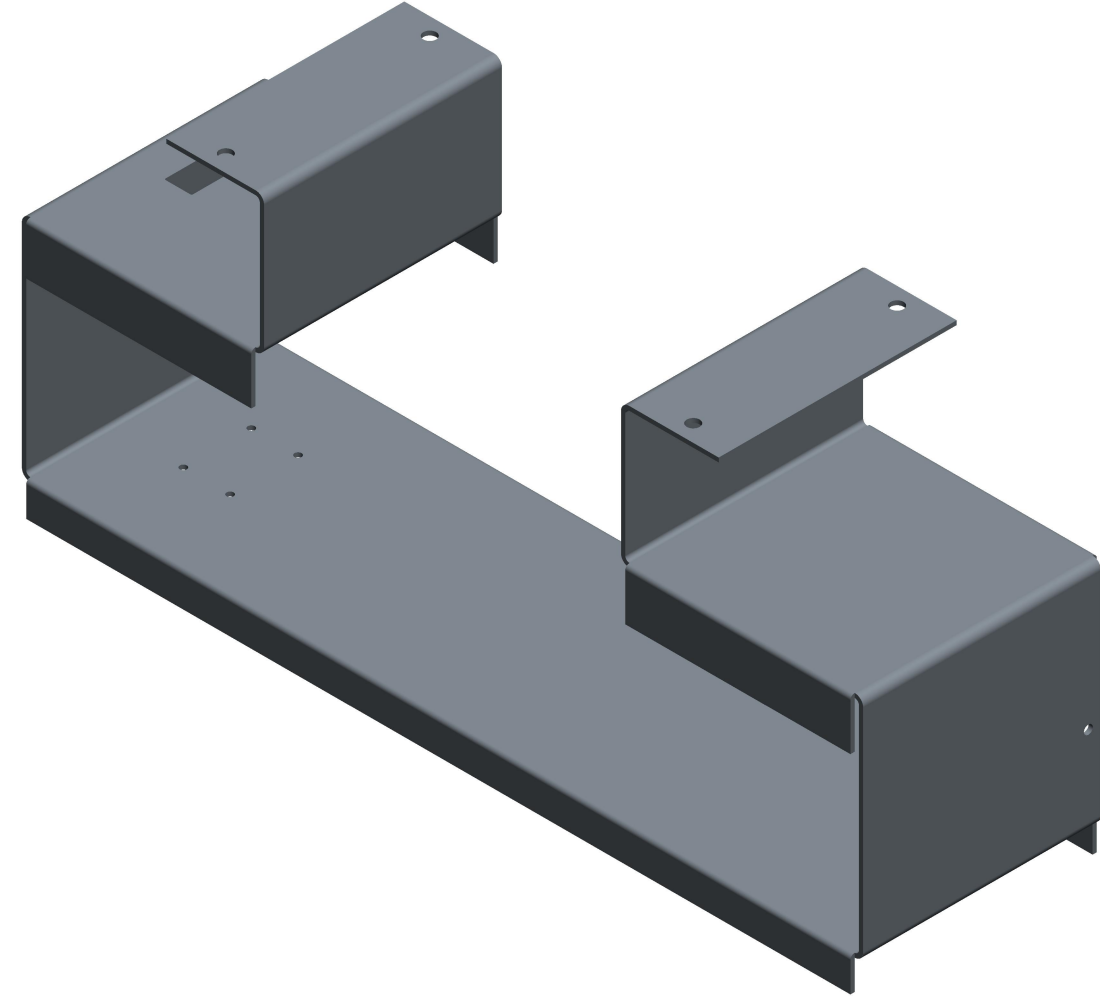
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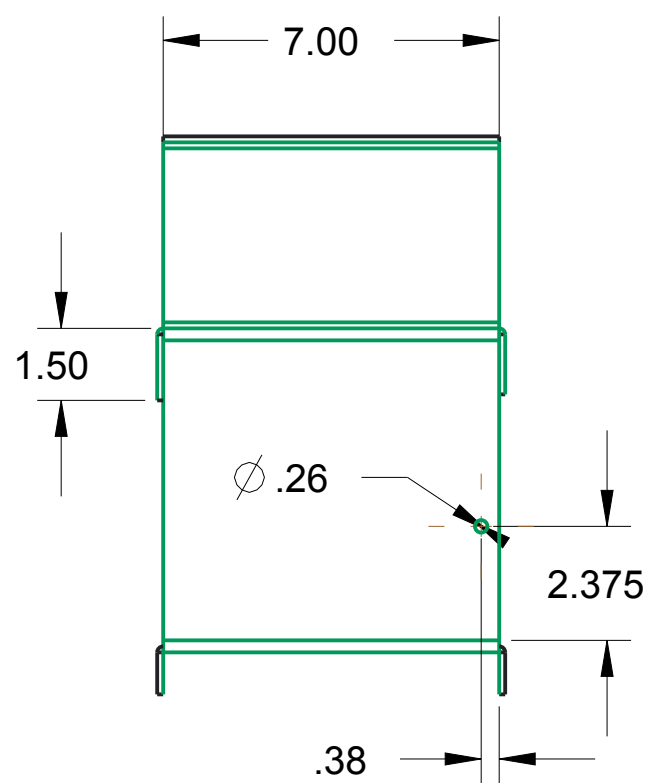
MODEL NAME	TITLE
GE-14047	Vision Target Hanging Bracket



SCALE 1:4

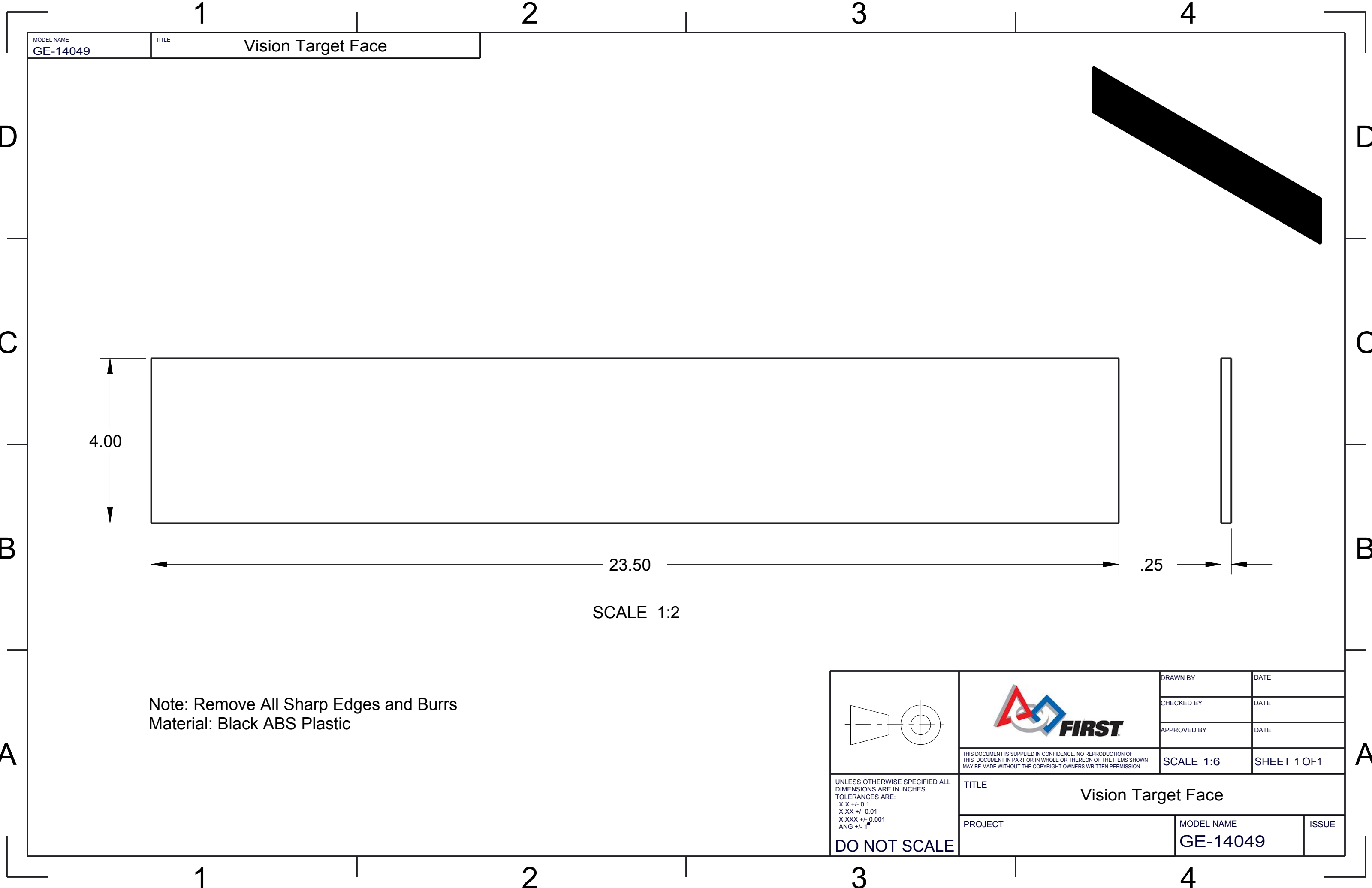


SCALE 1:4



Item: GE-14047 Vision Target Hanging Bracket
Material: .125 Sheet, 5052 Aluminum
Quantity: 1
Scale: 3/8

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DO NOT SCALE	PROJECT	MODEL NAME GE-14047	ISSUE

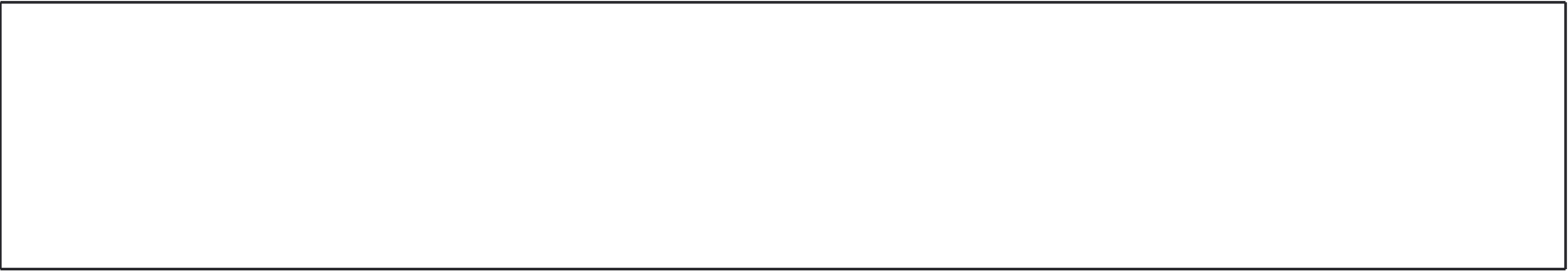


MODEL NAME
GE-14049

TITLE

Vision Target Face

4.00



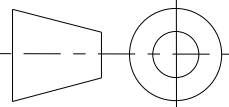
23.50

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SCALE 1:2

Note: Remove All Sharp Edges and Burrs
Material: Black ABS Plastic



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SCALE 1:6

SHEET 1 OF 1

TITLE

Vision Target Face

PROJECT

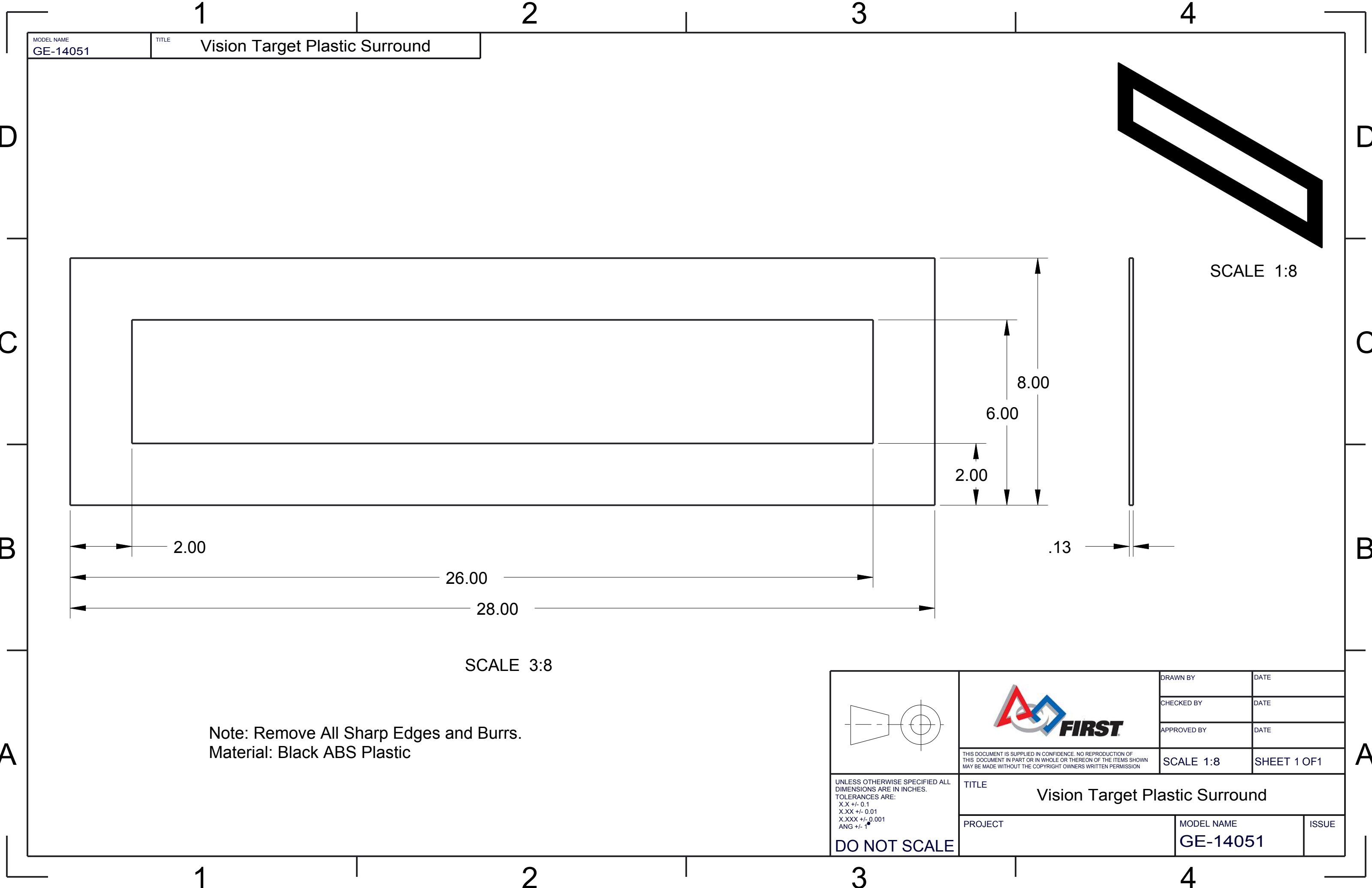
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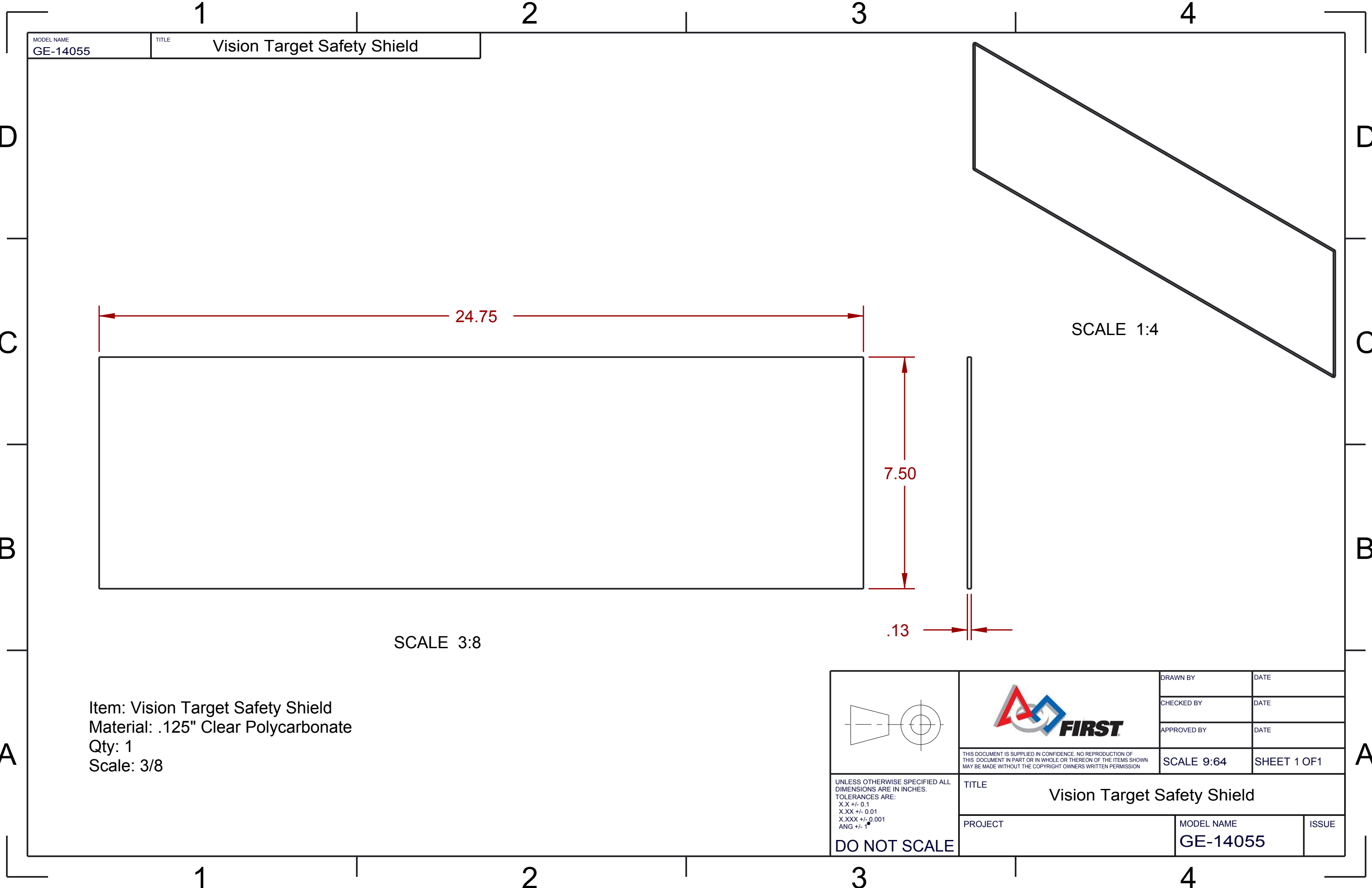
GE-14049

ISSUE

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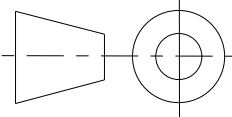
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X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°





MODEL NAME	TITLE
GE-14055	Vision Target Safety Shield

Item: Vision Target Safety Shield
Material: .125" Clear Polycarbonate
Qty: 1
Scale: 3/8

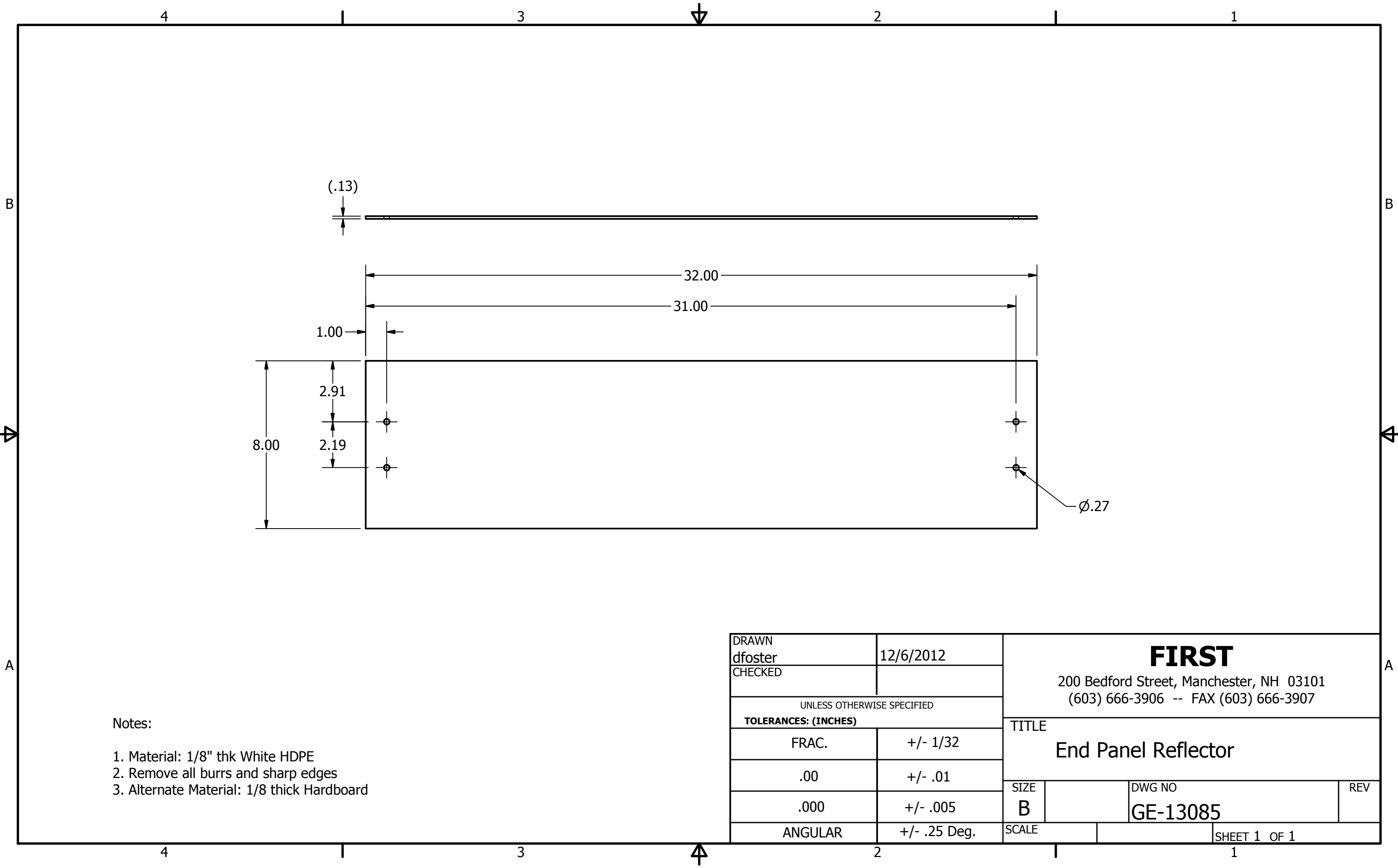


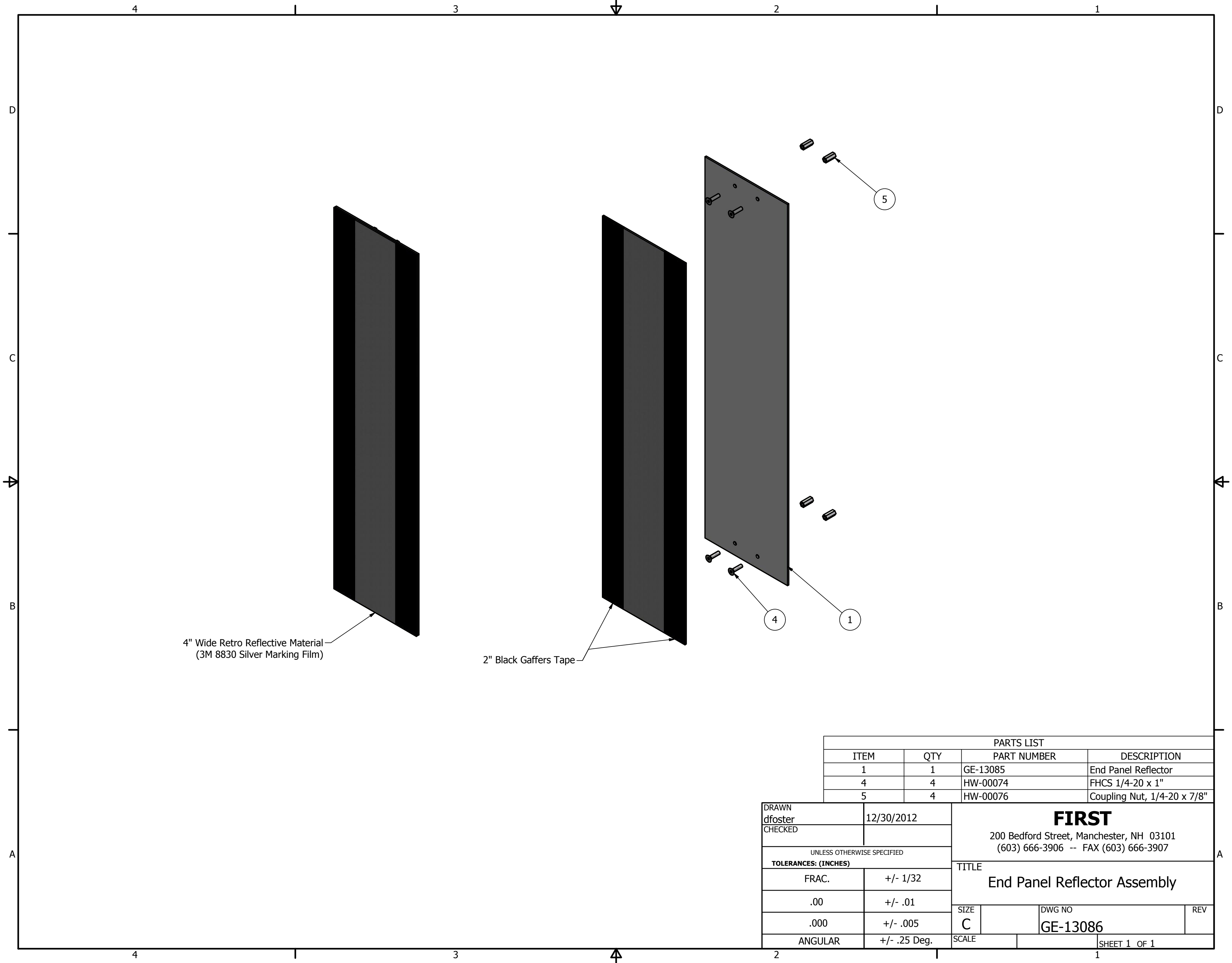
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TOLERANCES ARE:
X.X +/- 0.1
X.XX +/- 0.01
X.XXX +/- 0.001
ANG +/- 1°

DO NOT SCALE

TITLE Vision Target Safety Shield		
PROJECT	MODEL NAME GE-14055	ISSUE

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SCALE 9:64	SHEET 1 OF 1





PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GE-13085	End Panel Reflector
4	4	HW-00074	FHCS 1/4-20 x 1"
5	4	HW-00076	Coupling Nut, 1/4-20 x 7/8"

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UNLESS OTHERWISE SPECIFIED				TITLE <div>End Panel Reflector Assembly</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32		SIZE C	DWG NO GE-13086		REV
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SCALE		SHEET 1 OF 1	