

D

C

B

A

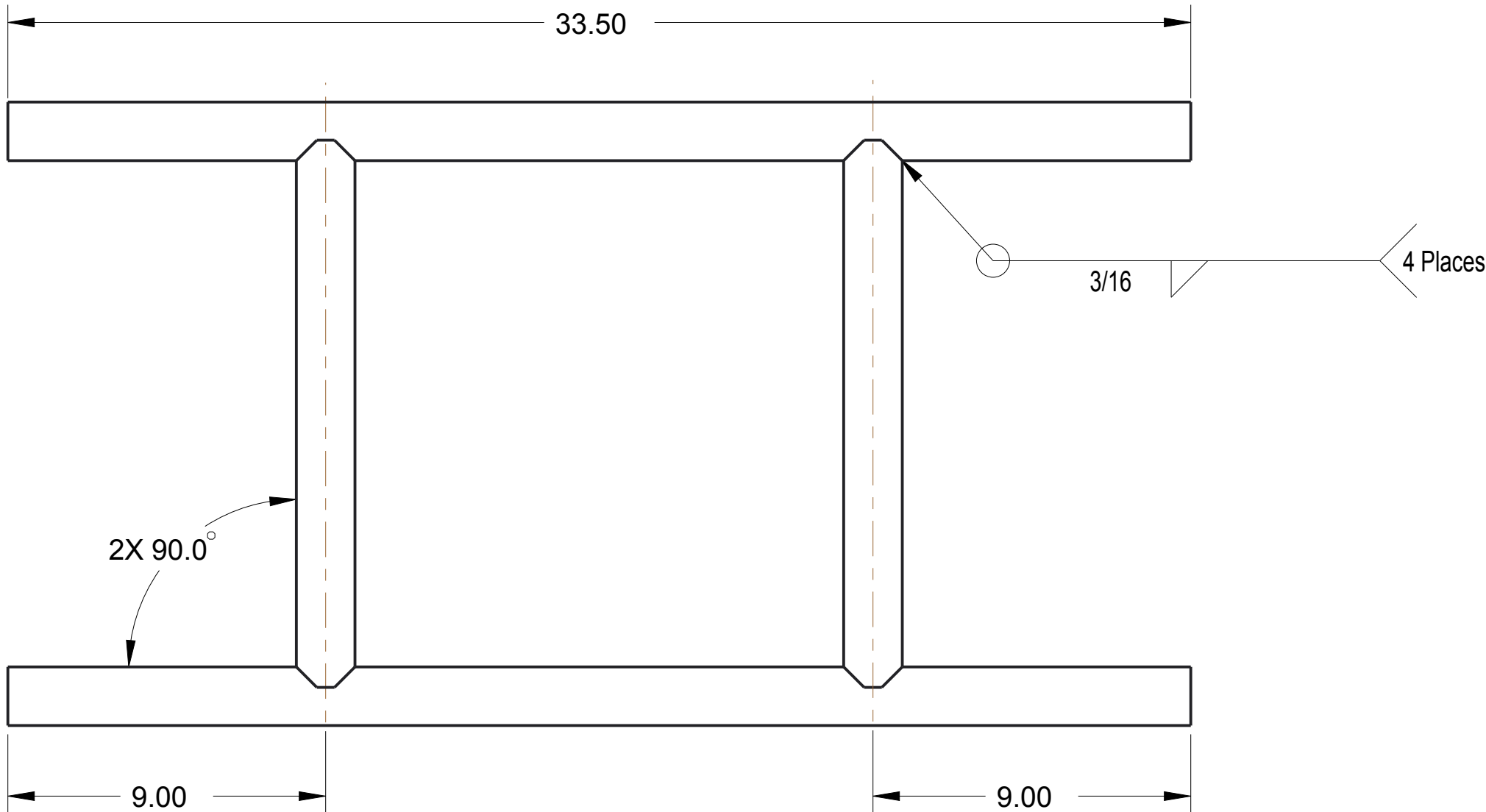
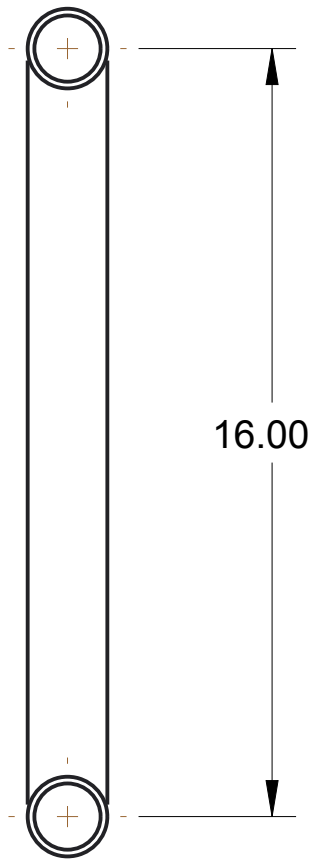
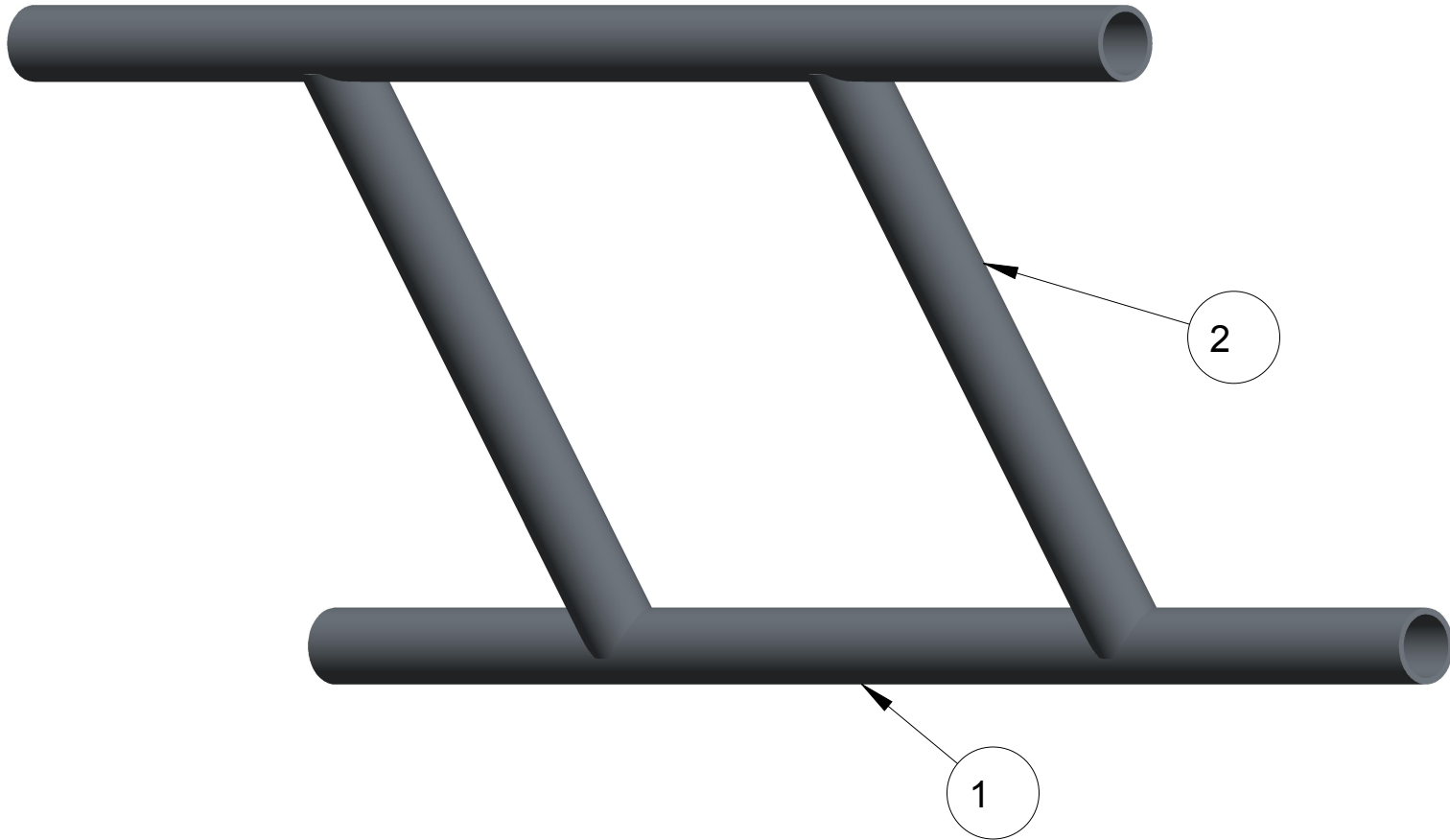
D

C


B

A

MODEL NAME	TITLE
FE-00104	Shelf, Corner Station



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	FE-00104-01	2	Shelf Leg	1.25" Schedule 40 Pipe, 6061 Aluminum
2	FE-00104-02	2	Cross Brace	1.25" Schedule 40 Pipe, 6061 Aluminum

 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:4	SHEET 1 OF 2
TITLE Shelf, Corner Station		
PROJECT		MODEL NAME FE-00104
DO NOT SCALE		ISSUE

D

C

B

A

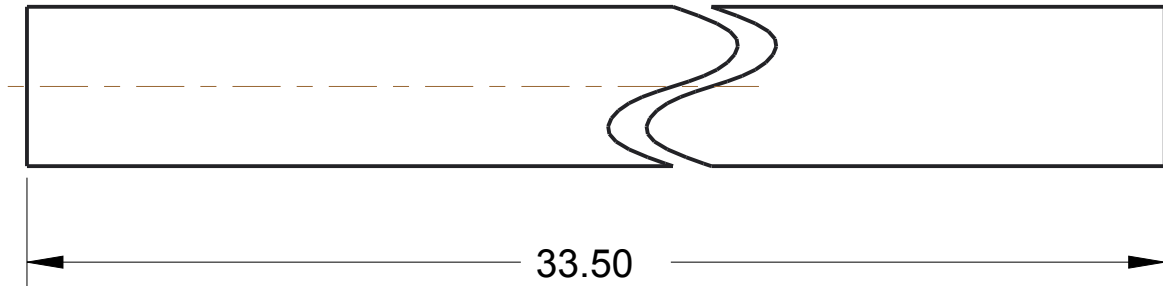
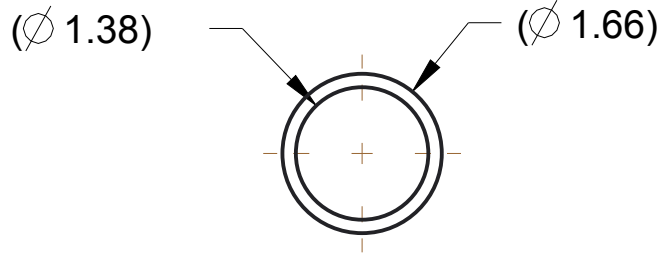
D

C

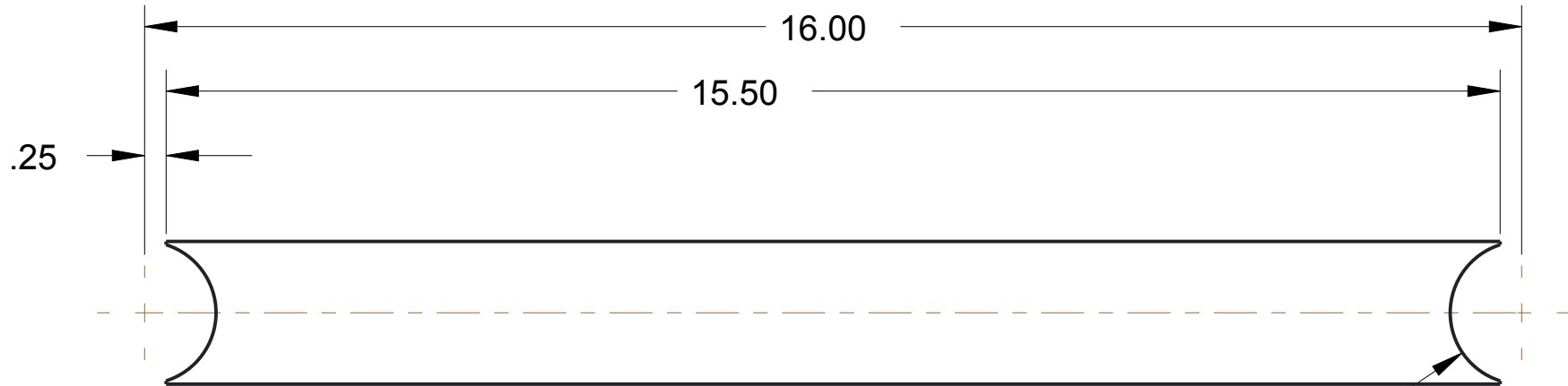
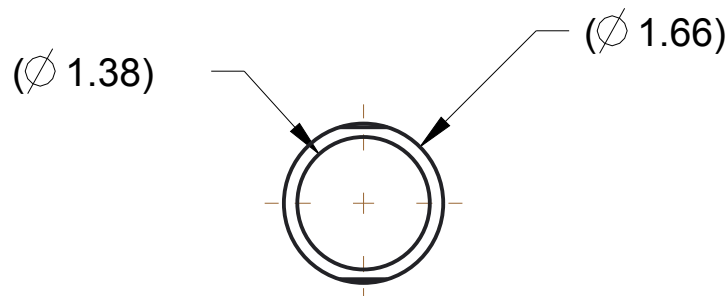
B

A

MODEL NAME	TITLE
FE-00104	Shelf, Corner Station




Item: FE-00104-01, Shelf Leg  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/2  
Qty: 2



2X  $\varnothing$  1.66  
Thru

Item: FE-00104-02, Cross Brace  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/2  
Qty: 2

<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.01 X.XXXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>	<div><p>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</p></div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:4	SHEET 2 OF 2
<div>TITLE</div> <div>Shelf, Corner Station</div>			
PROJECT		MODEL NAME FE-00104	ISSUE

D

C

B

A

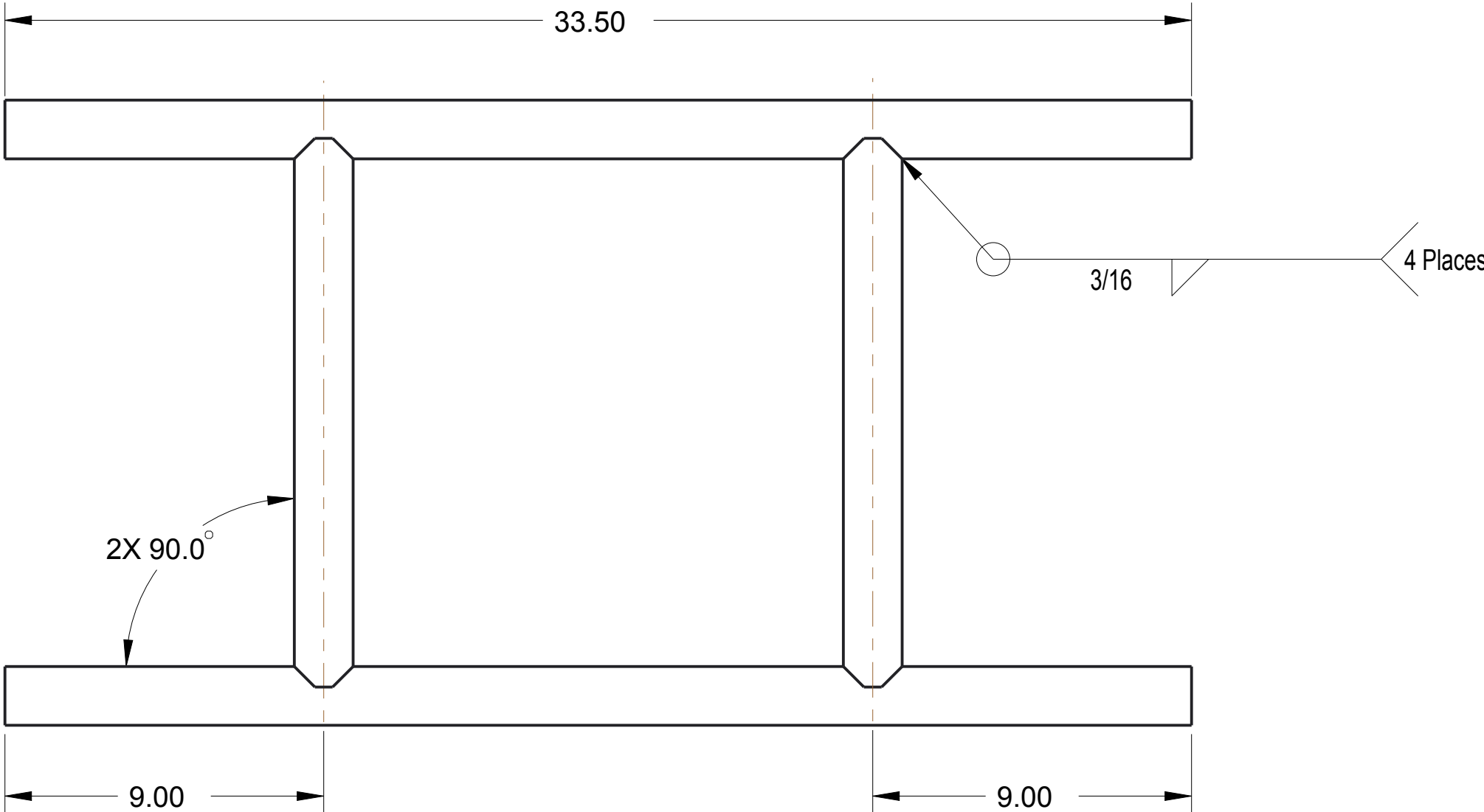
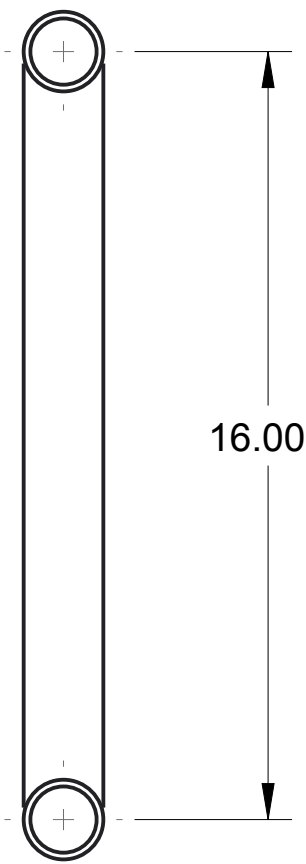
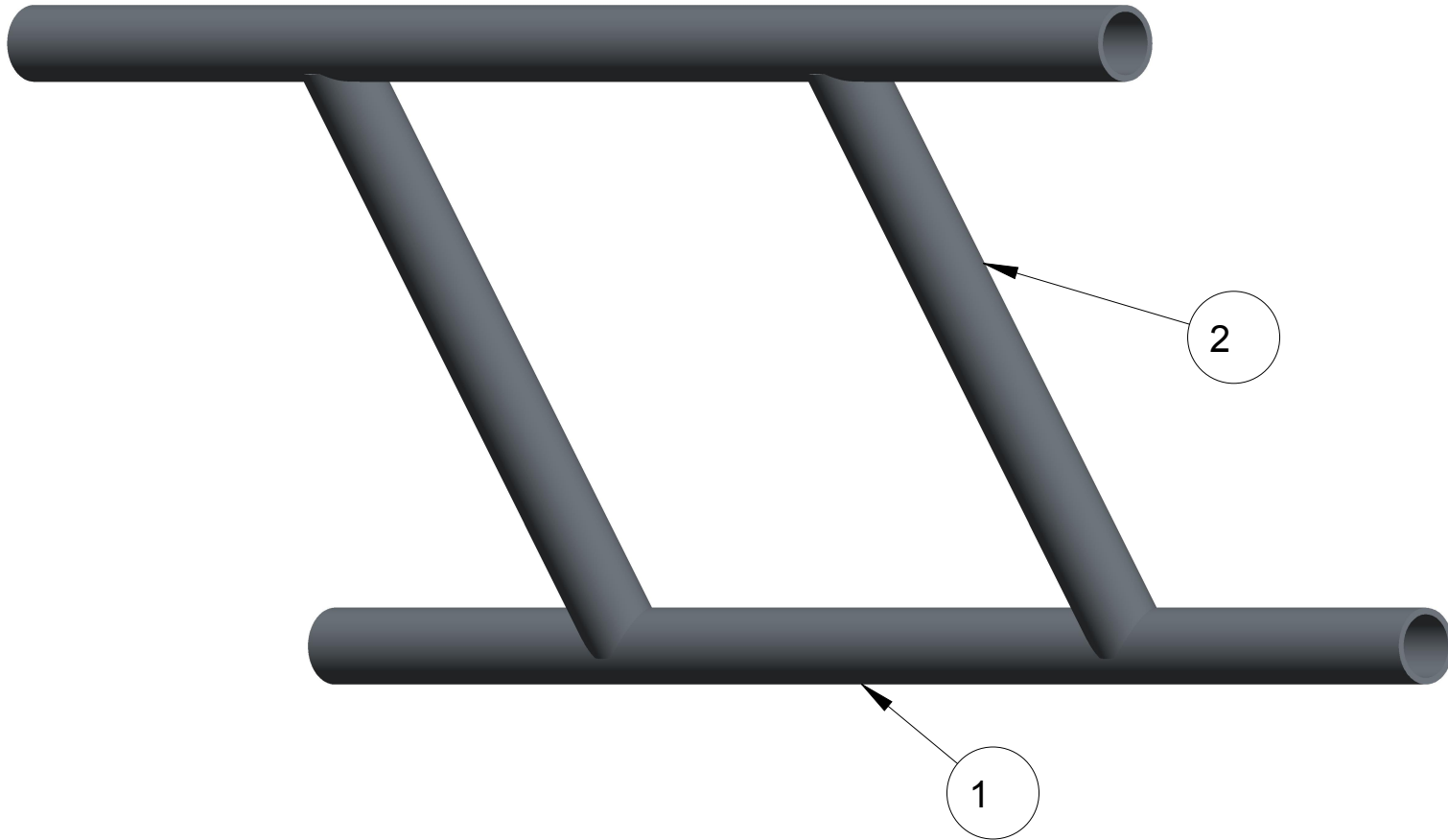
D

C


B

A

MODEL NAME	TITLE
FE-00106	Shelf, Corner Station



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	FE-00106-01	2	fe-00106-01.prt	1.25" Schedule 40 Pipe, 6061 Aluminum
2	FE-00106-02	2	fe-00106-02.prt	1.25" Schedule 40 Pipe, 6061 Aluminum



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:4	
SHEET 1 OF 2	

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

TITLE Shelf, Corner Station	
PROJECT	MODEL NAME FE-00106
ISSUE	

D

C

B

A

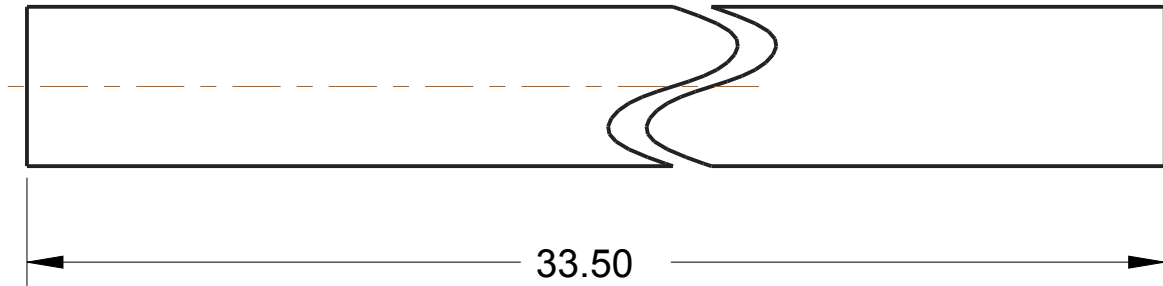
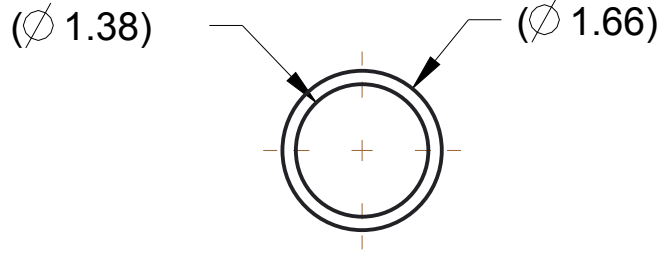
D

C

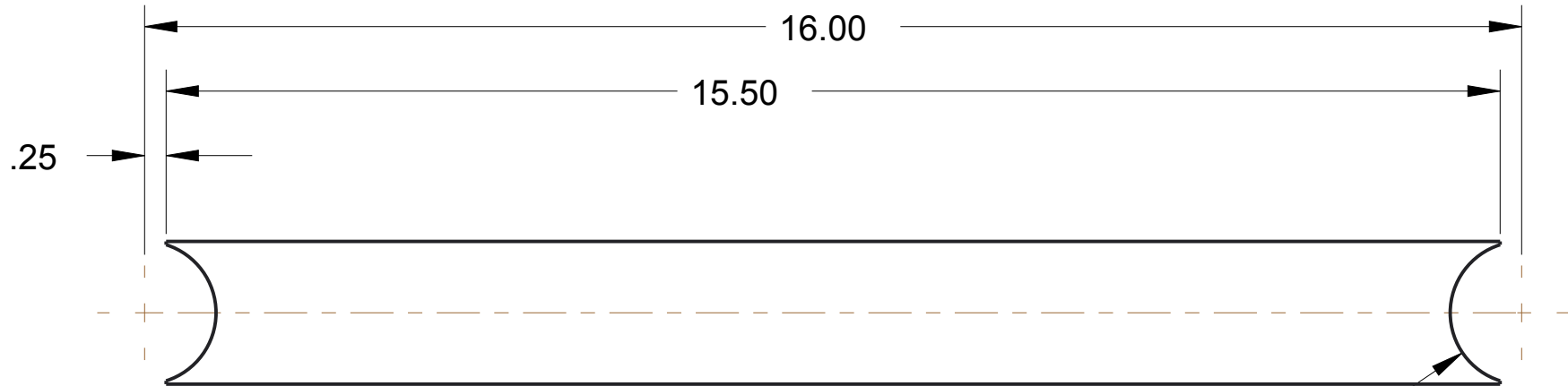
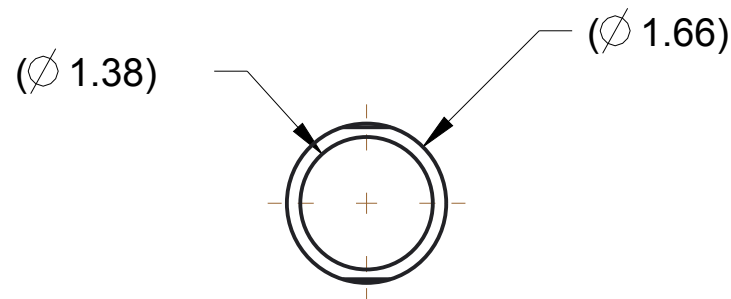
B

A

MODEL NAME	TITLE
FE-00106	Shelf, Corner Station




Item: FE-00104-01, Shelf Leg  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/2  
Qty: 2



2X  $\varnothing$  1.66  
Thru

Item: FE-00104-02, Cross Brace  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/2  
Qty: 2

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION	SCALE 1:4	SHEET 2 OF 2
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE  Shelf, Corner Station		
	PROJECT	MODEL NAME  FE-00106	ISSUE
	DO NOT SCALE		

D

C

B

A

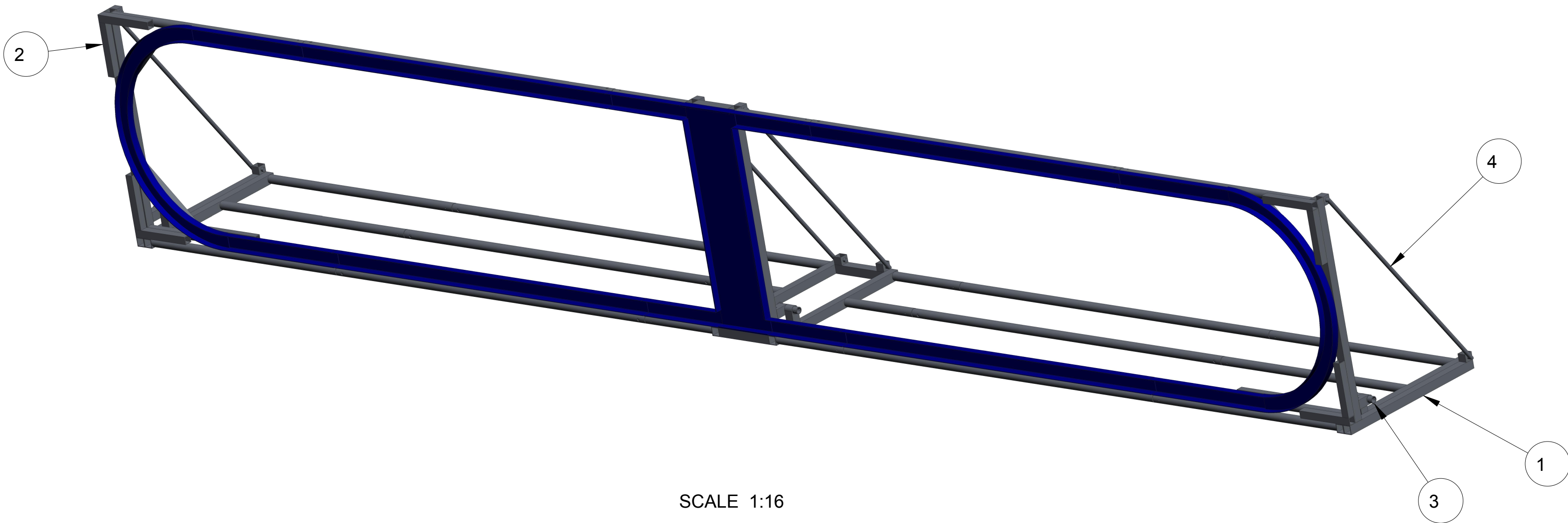
D

C

B


A

MODEL NAME	TITLE
GE-14020	High Goal



SCALE 1:16

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14021	1	High Goal Base Assembly	See Sheet 2 for sub-assembly detail
2	GE-14027	1	High Goal Face Assembly	See Sheet 3 for sub-assembly detail
3	GE-14034	4	High Goal Hinge Pin	
4	GE-14035	4	High Goal Conduit	

	DRAWN BY	DATE	
	CHECKED BY	DATE	
	APPROVED BY	DATE	
	SCALE 29:1920 SHEET 1 OF 4		
TITLE High Goal Assembly			
PROJECT		MODEL NAME GE-14020	ISSUE

UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1  
DO NOT SCALE

D

D

C

C

B

B

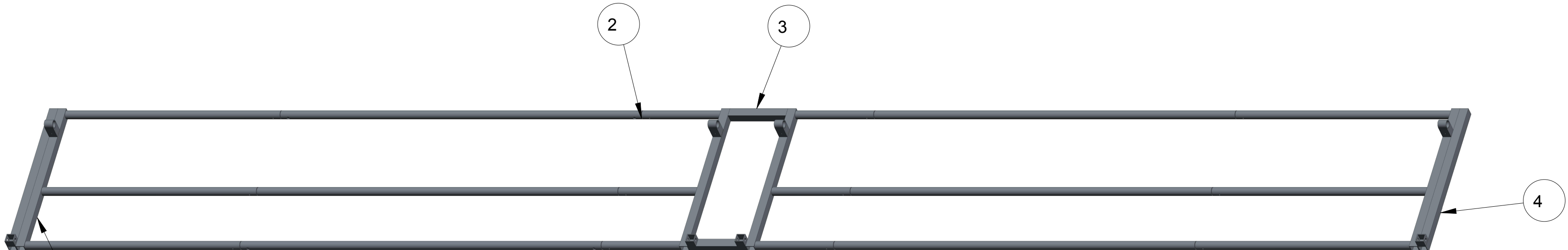
A

A

MODEL NAME	TITLE
GE-14020	High Goal Assembly



SCALE 1:16




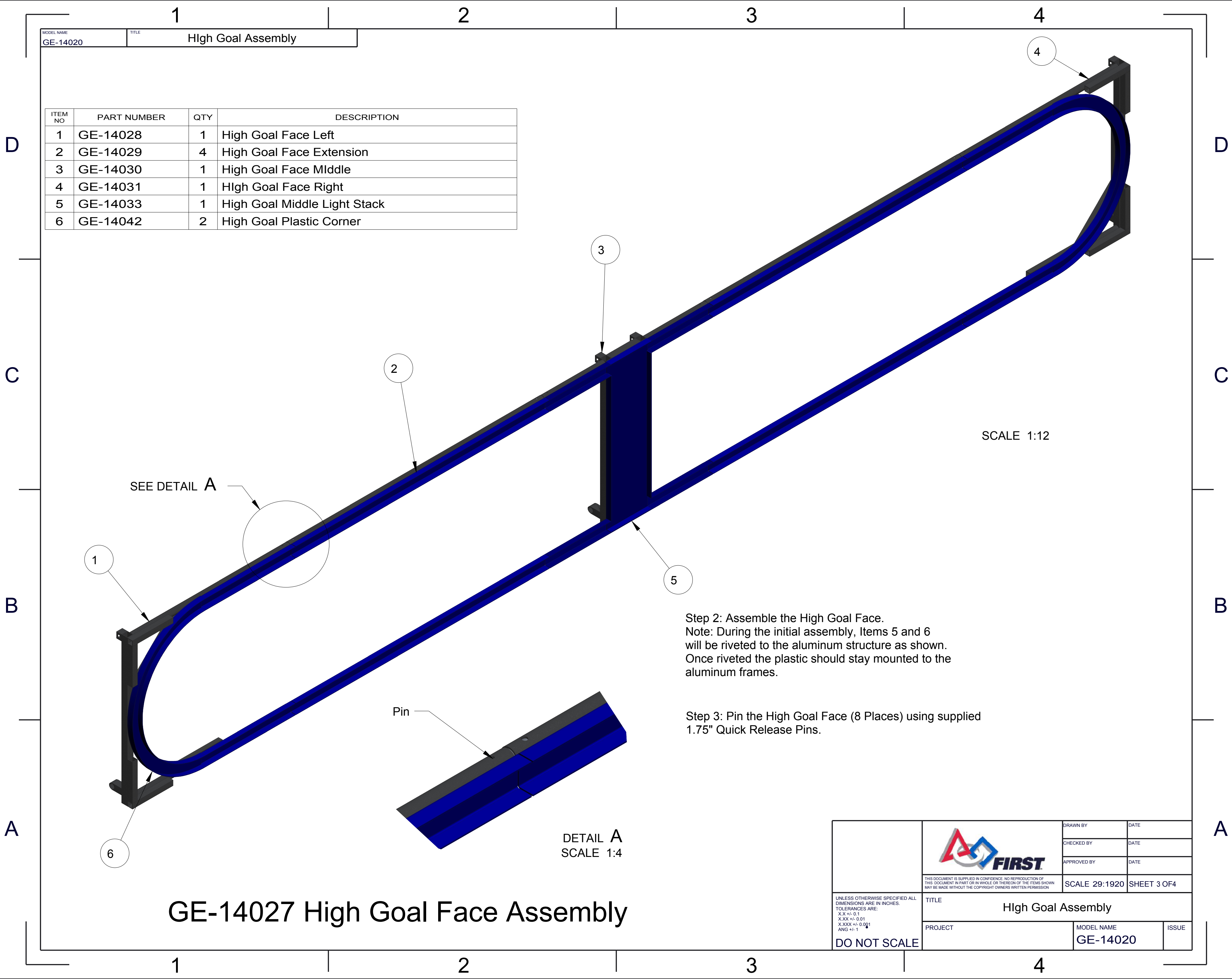
SCALE 1:16

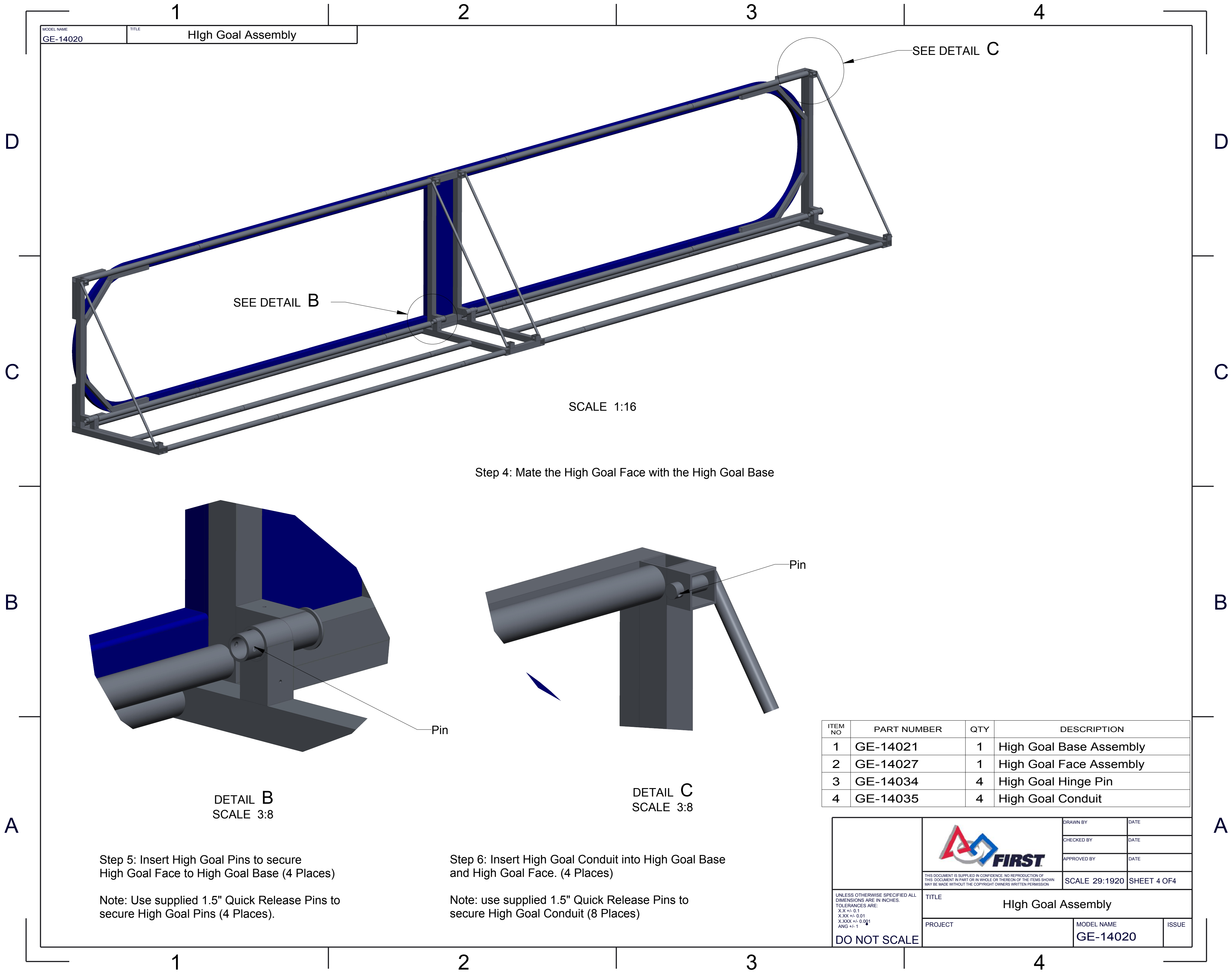
Step 1: Assemble High Goal Base as shown.

ITEM NO	PART NUMBER	QTY	DESCRIPTION
1	GE-14022	1	High Goal Base Assembly Left
2	GE-14023	6	High Goal Base Assembly Extension
3	GE-14024	1	High Goal Base Assembly Middle
4	GE-14025	1	High Goal Base Assembly Right

# GE-14021 High Goal Base Assembly

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION		SCALE 29:1920
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE  High Goal Assembly		
	PROJECT	MODEL NAME GE-14020	ISSUE
	DO NOT SCALE		





D

C

B

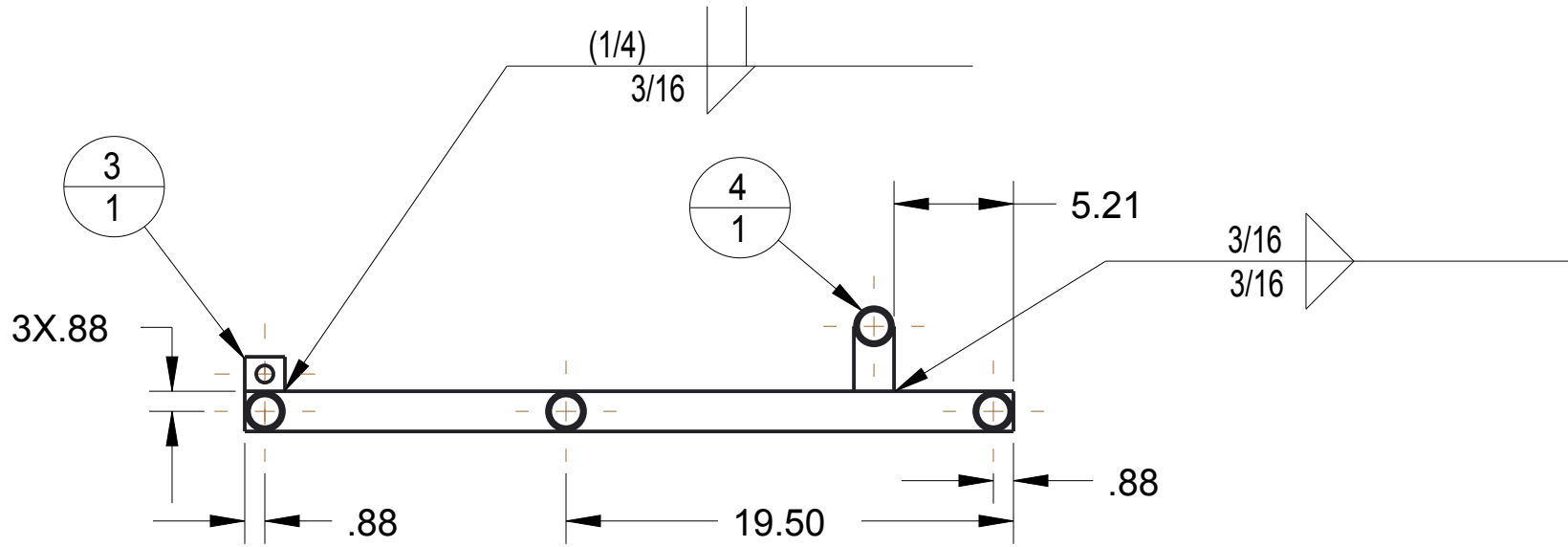
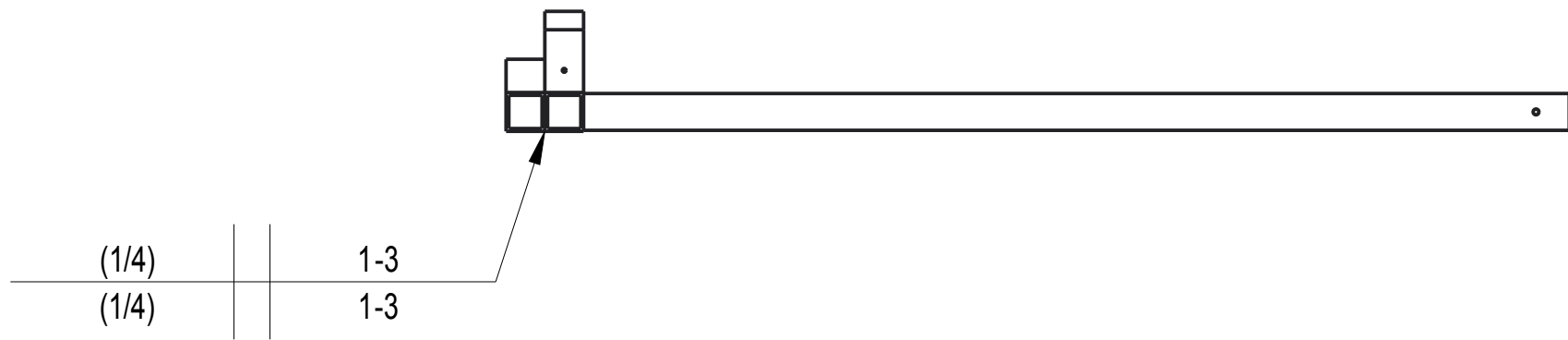
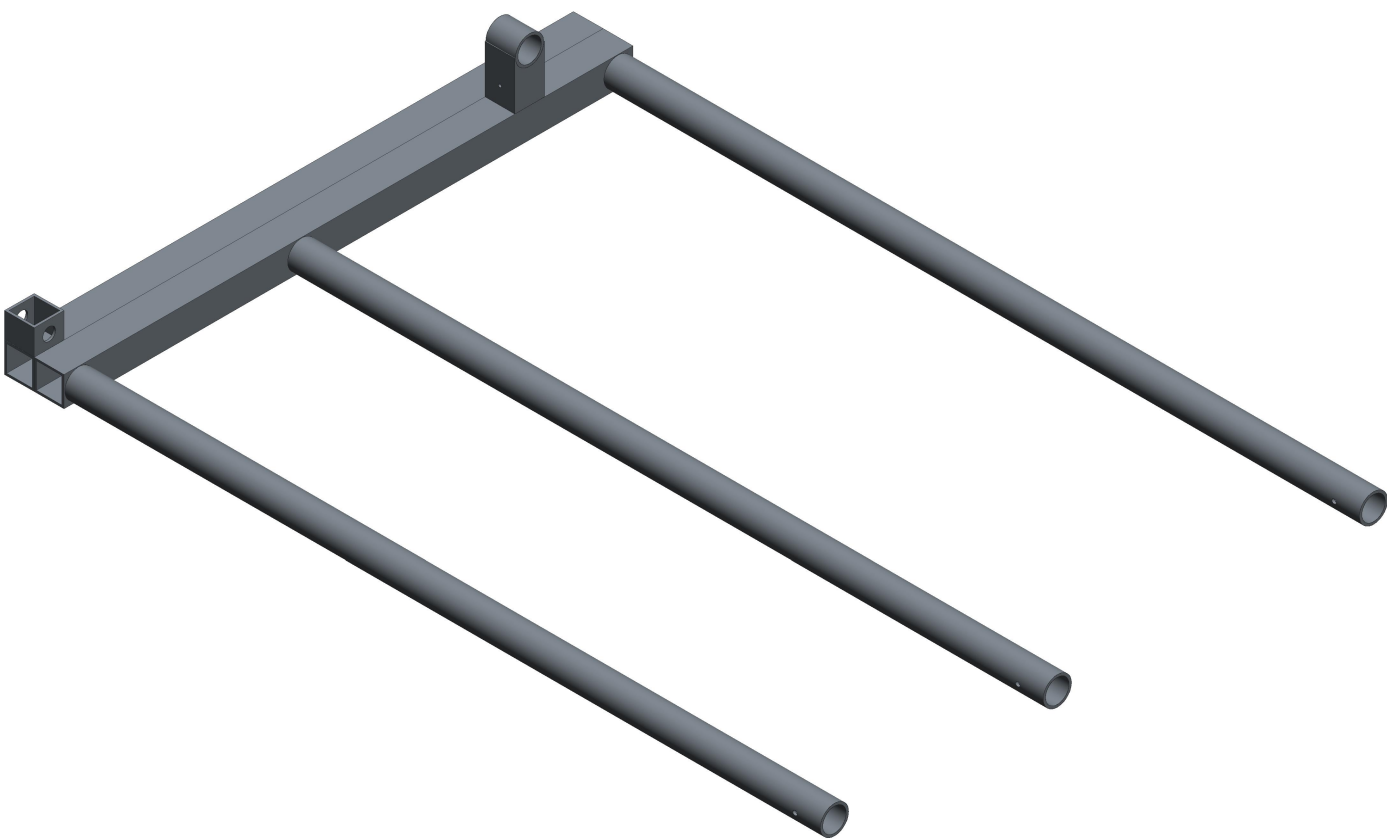
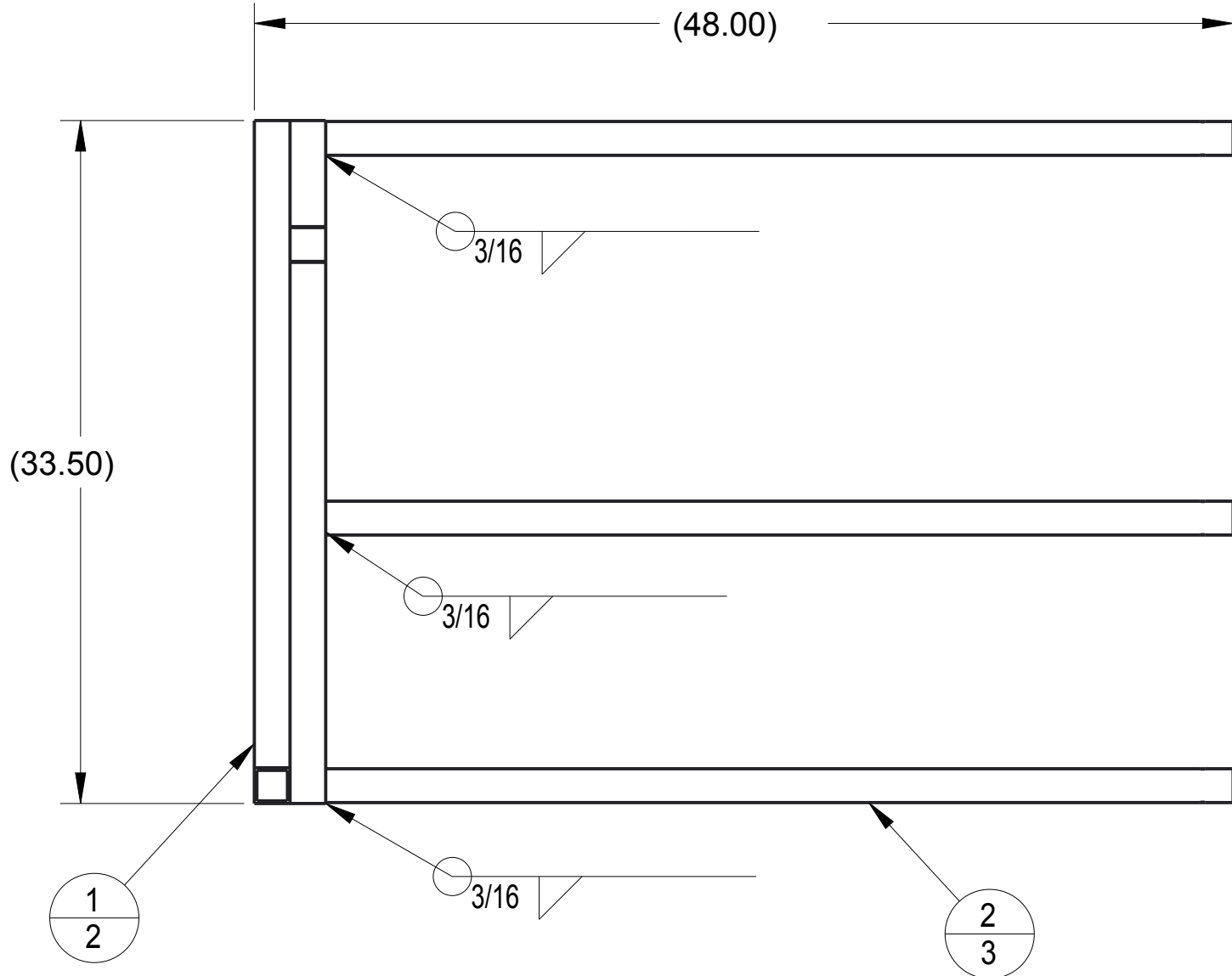
A

D


C

B

A



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14022-1	2	High Goal Base Leg	1.75" x .125" Square Tube 6063 Aluminum
2	GE-14022-2	3	High Goal Connector Tube	1.25" Schedule 40 Pipe, 6061 Aluminum
3	GE-14022-3	1	High Goal Anchor Block	1.75" x .125" Square Tube, 6063 Aluminum
4	GE-14026	1	High Goal Hinge Assembly	Per Drawing



DRAWN BY

DATE

CHECKED BY


DATE

APPROVED BY

DATE

SCALE 1:8

SHEET 1 OF 3



THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION

TITLE


High Goal Base Assembly Left

PROJECT

MODEL NAME

GE-14022

ISSUE



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

X.X +/- 0.1

X.XX +/- 0.01

X.XXX +/- 0.001

ANG +/- 1

DO NOT SCALE

D

D

C

C

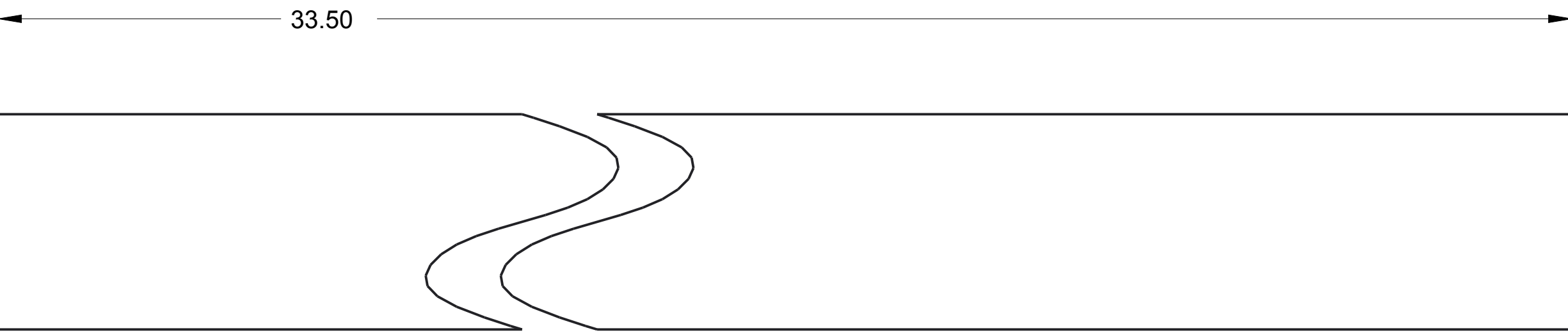
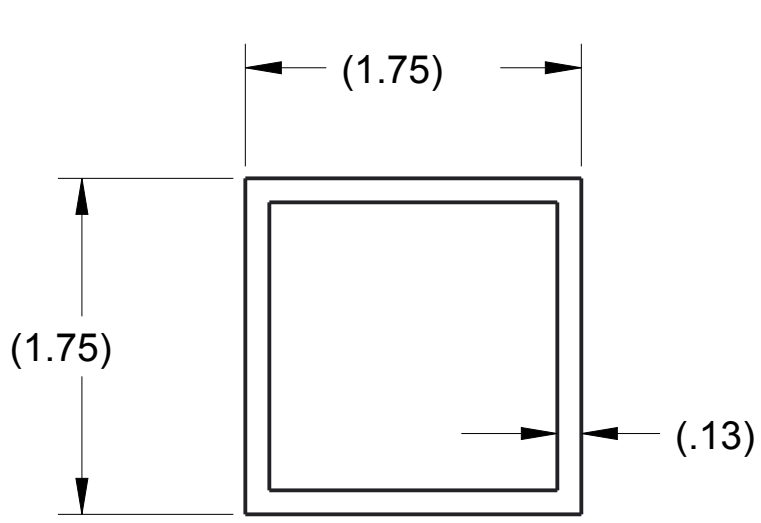
B

B

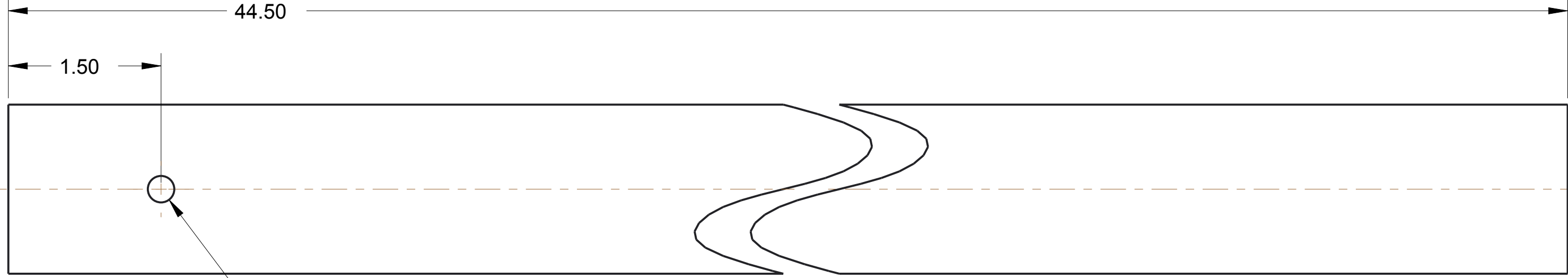
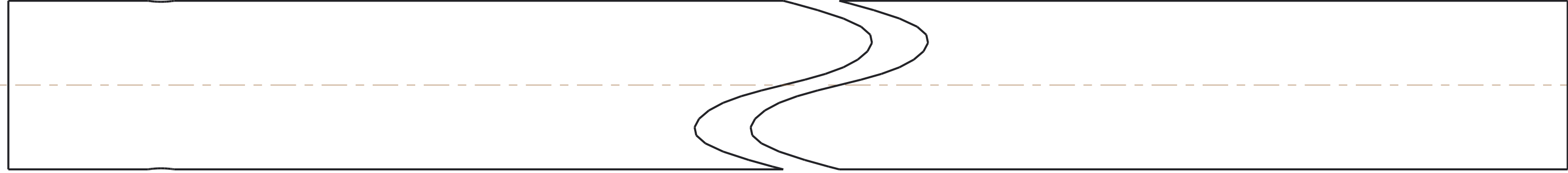
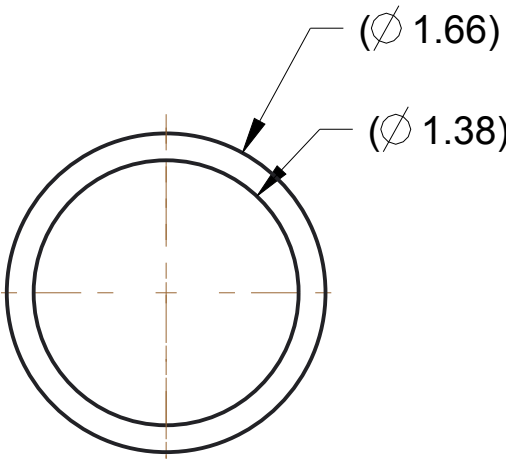
A

A

MODEL NAME	TITLE
GE-14022	High Goal Base Assembly Left




Item: GE-14022-01, High Goal Base Leg  
Material: 1.75" x .125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY:2



Ø .26  
Thru

Item:GE-14022-02, High Goal Connector Tube  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/1  
QTY: 3

<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>	<div><p>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</p></div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:12	SHEET 2 OF 3
TITLE		High Goal Base Assembly Left	
PROJECT		MODEL NAME	ISSUE
		GE-14022	

1

2

3

4

D

C

B

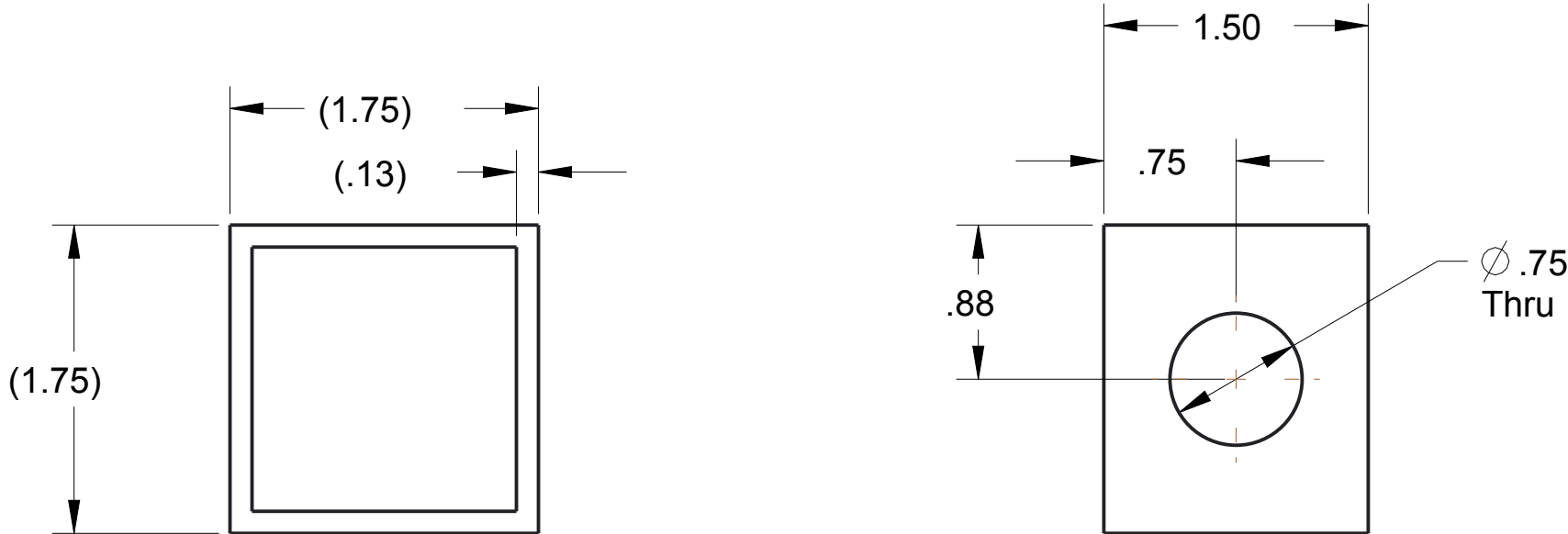
A

D


C

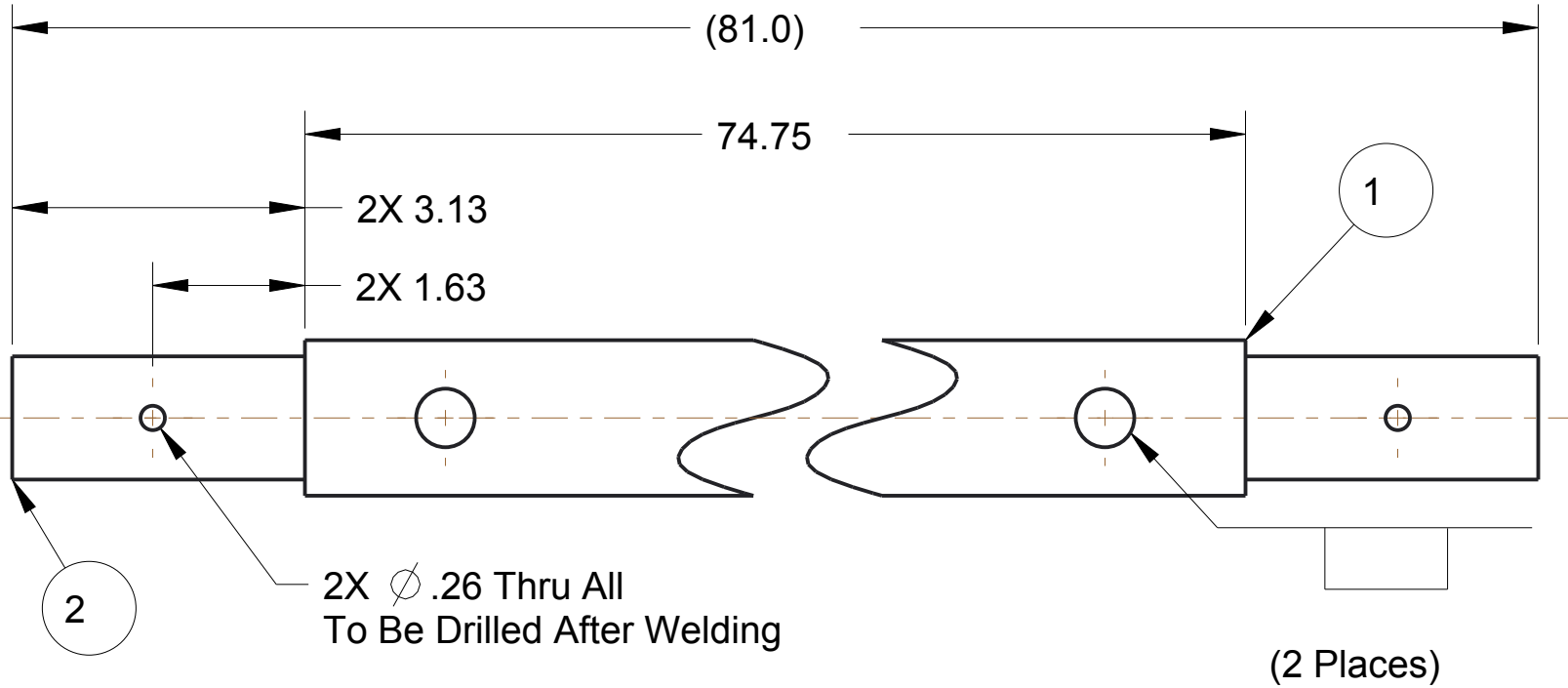
B

A



Item:GE-14022-03, High Goal Anchor Block  
Material: 1.75" x .125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION	SCALE 1:12	SHEET 3 OF3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE High Goal Base Assembly Left		
DO NOT SCALE	PROJECT		MODEL NAME GE-14022
			ISSUE



SCALE 1:8

ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14023-1	1	Outer Tube	1-1/4" Sched. 40, 6061 Aluminum Pipe
2	GE-14023-2	2	Inner Tube	1" Sched. 40, 6061 Aluminum Pipe



THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION

TITLE

High Goal Base Extension

PROJECT

MODEL NAME

GE-14023

ISSUE

DRAWN BY

CHECKED BY

APPROVED BY

DATE

DATE

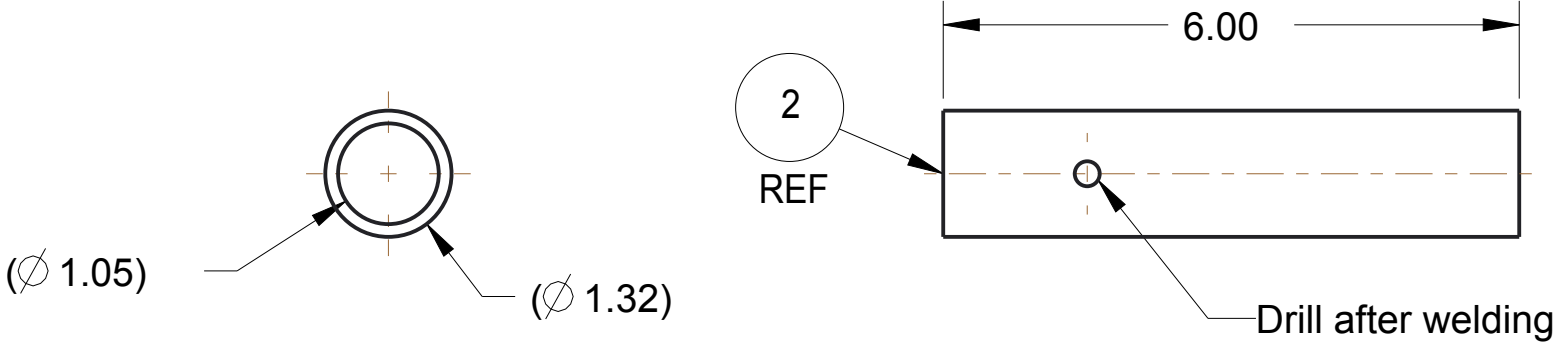
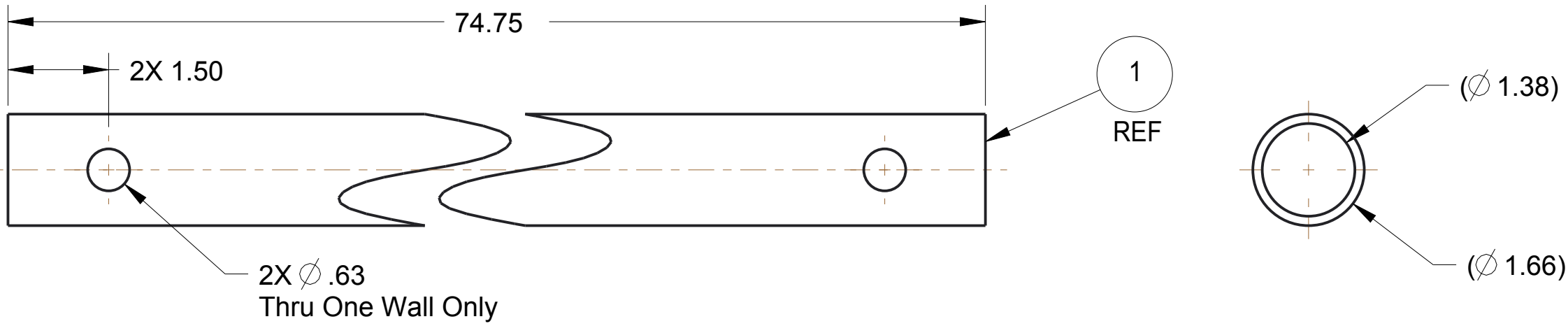
DATE

SCALE 1:2

SHEET 1 OF 2

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE



		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1°  DO NOT SCALE	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION		
	SCALE 1:2		
	SHEET 2 OF 2		
TITLE High Goal Base Extension			
PROJECT		MODEL NAME GE-14023	ISSUE

D

C

B

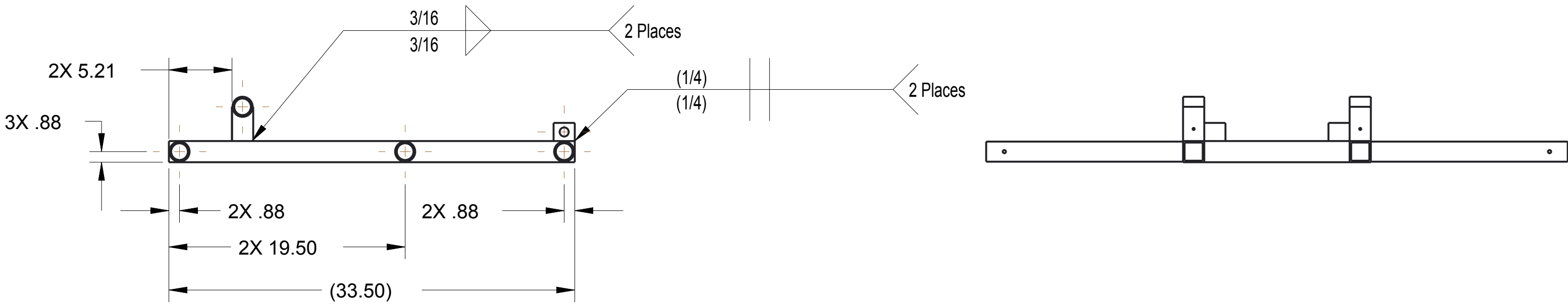
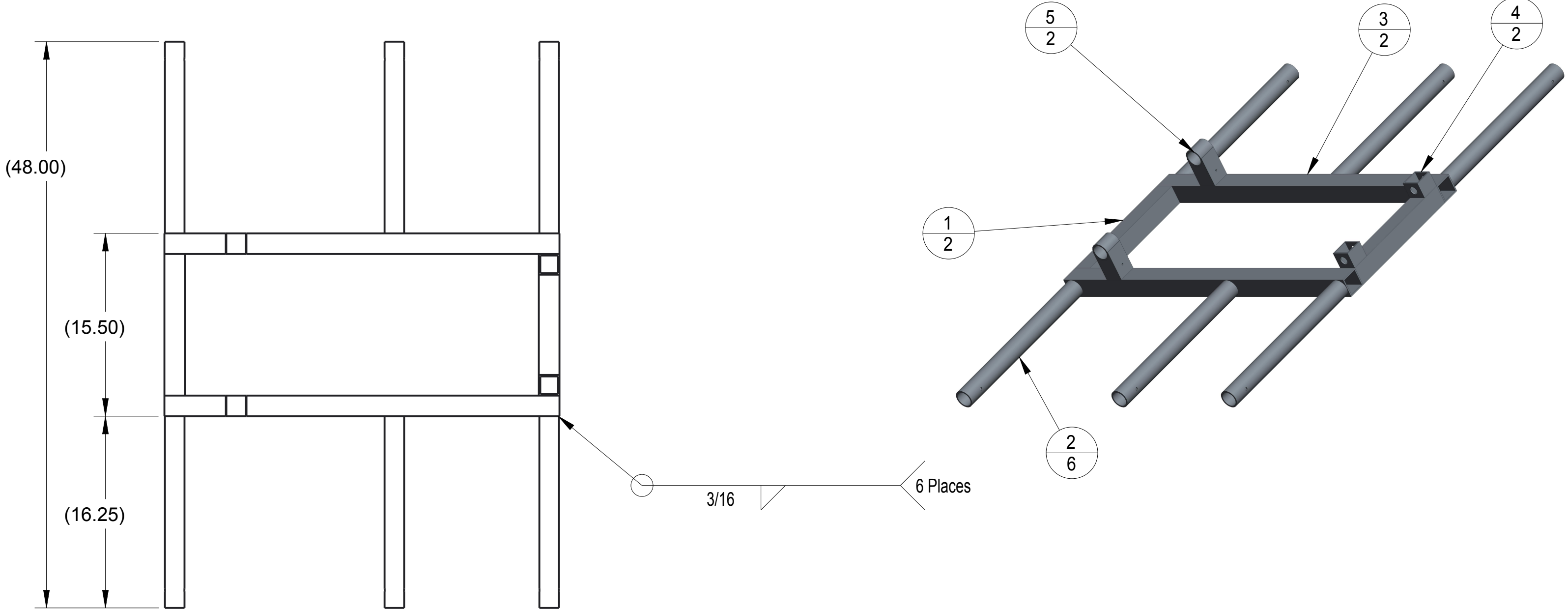
A

D


C

B

A



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14024-1	2	High Goal Middle, Spacer Block	1.75"x.125" Square Tube, 6063 Aluminum
2	GE-14024-2	6	High Goal Middle, Connector Tube	1.25" Schedule 40 Pipe, 6061 Aluminum
3	GE-14024-3	2	High Goal Middle, Base Leg	1.75"x.125" Square Tube, 6063 Aluminum
4	GE-14024-4	2	High Goal Middle, Anchor Block	1.75"x.125" Square Tube, 6063 Aluminum
5	GE-14026	2	High Goal Hinge, Assembly	Per Drawing GE-14026



DRAWN BY

CHECKED BY

APPROVED BY

DATE

DATE

DATE

THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION

SCALE 1:8

SHEET 1 OF3

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

TITLE

High Goal Base Assembly Middle

PROJECT

MODEL NAME

ISSUE

GE-14024

D

C

B

A

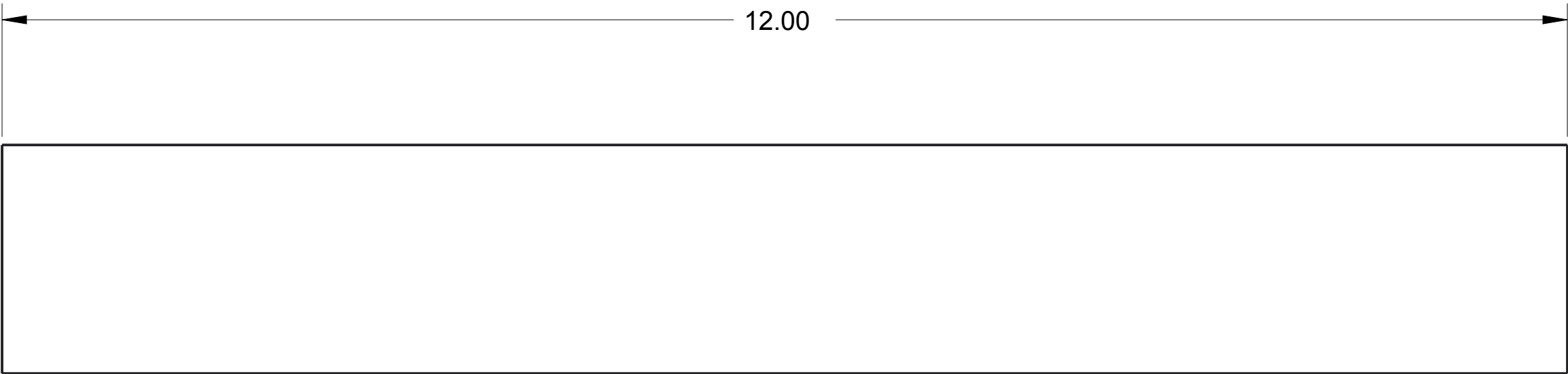
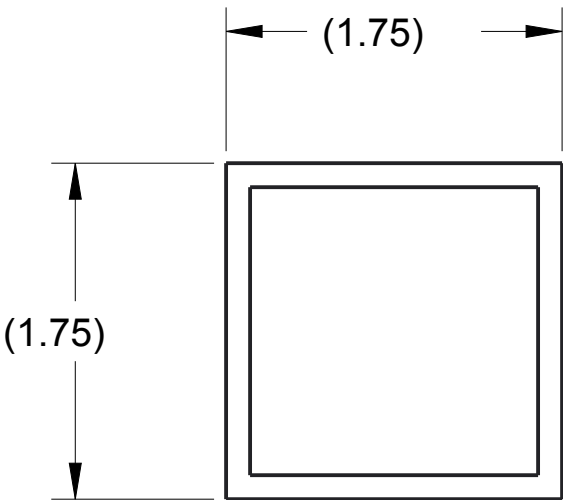
D

C

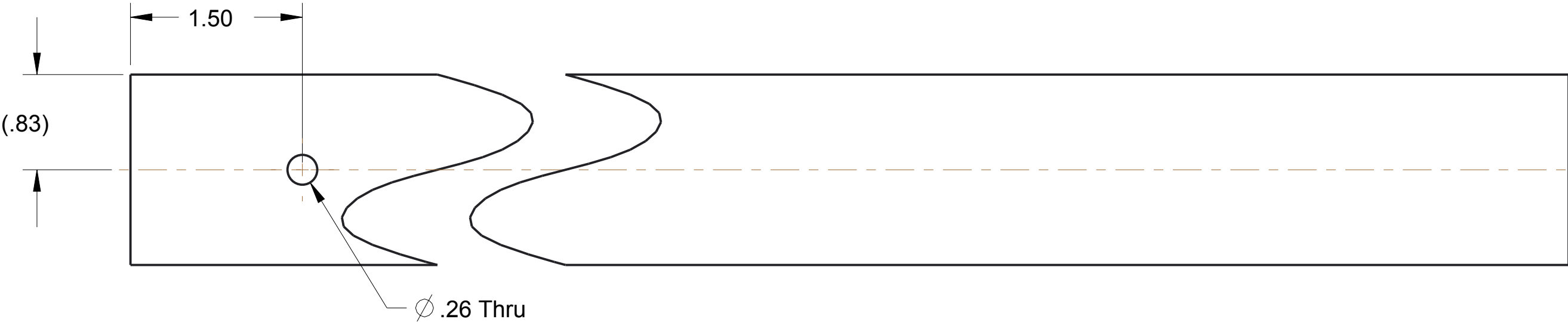
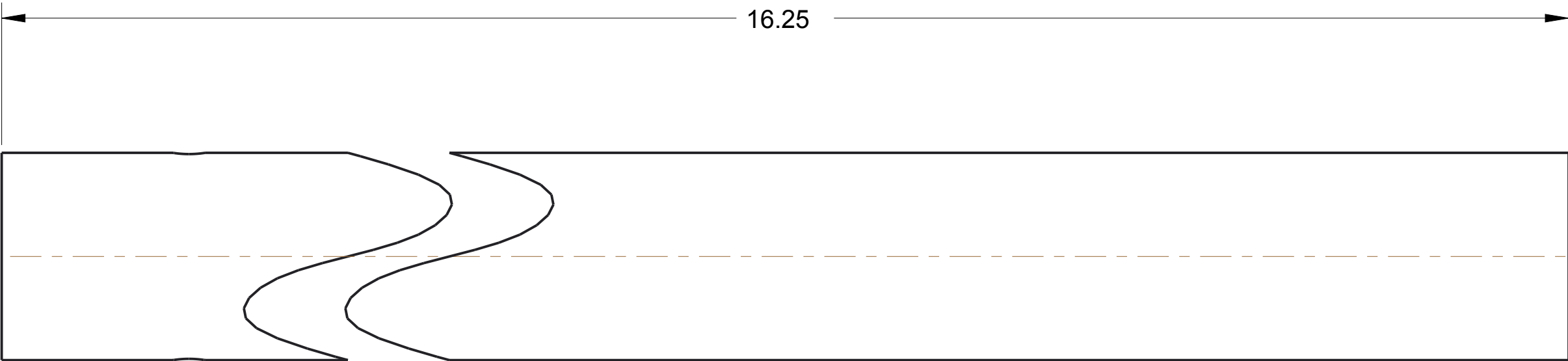
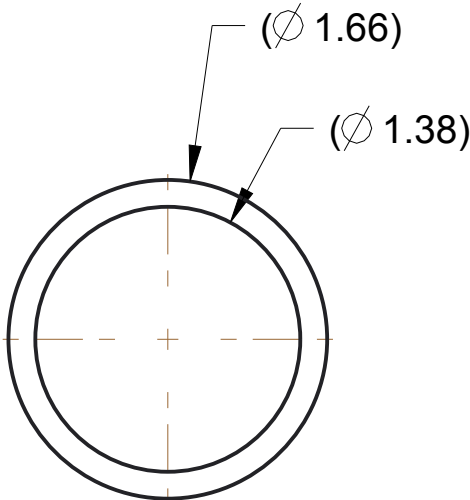
B

A

MODEL NAME	TITLE
GE-14024	High Goal Base Assembly Middle



Item: GE-14024-01, High Goal Middle, Spacer Block  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY: 2



Item: GE-14024-02, High Goal Middle, Connector Tube  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/1  
QTY: 6

 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:6	SHEET 2 OF 3
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> DO NOT SCALE	TITLE High Goal Base Assembly Middle	
	PROJECT	MODEL NAME GE-14024
	ISSUE	

D

D

C

C

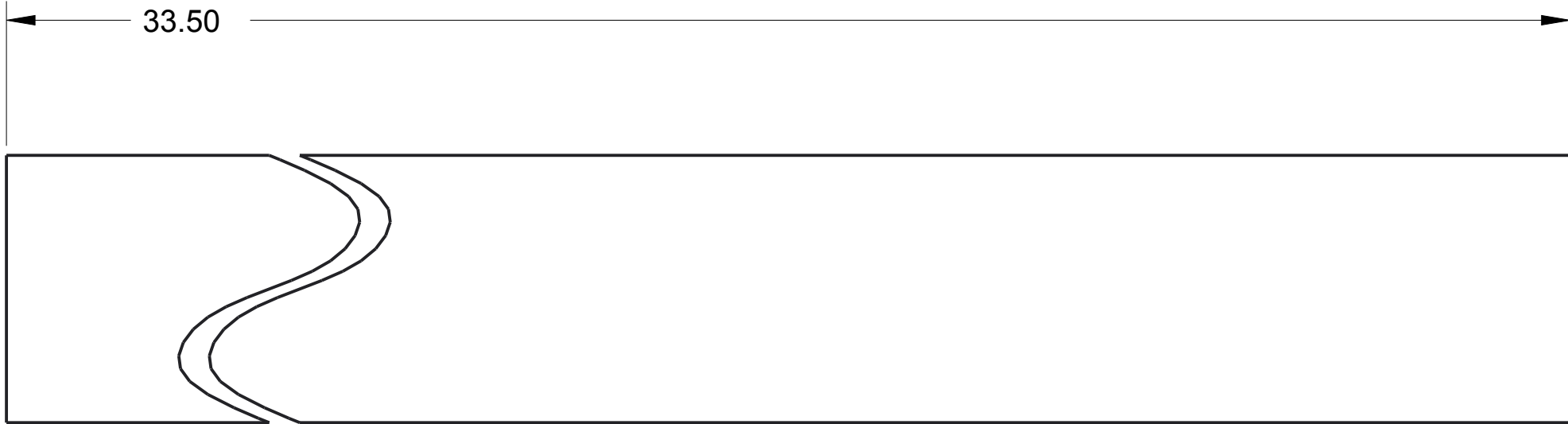
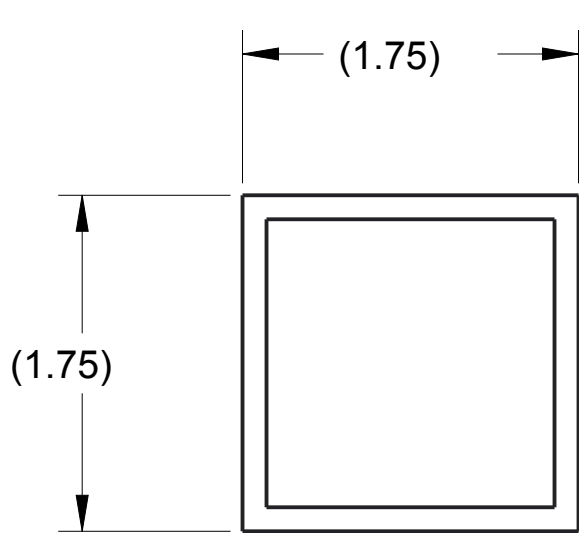
B

B

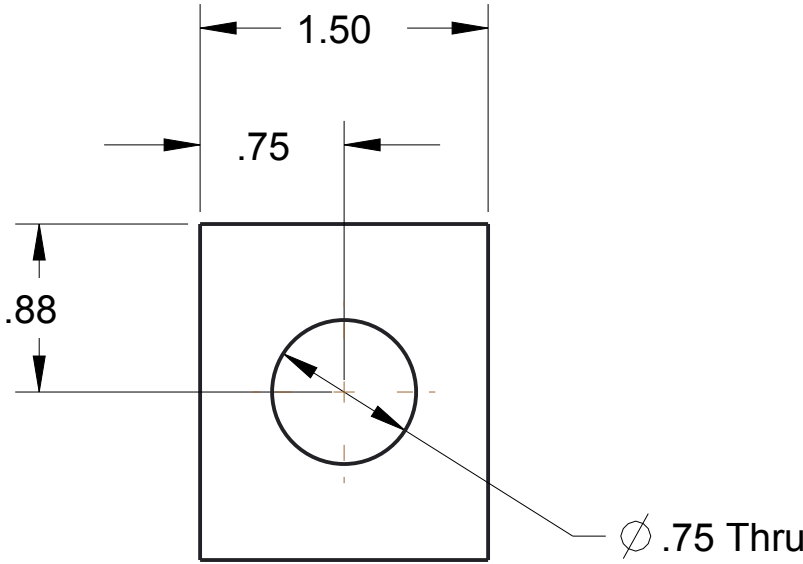
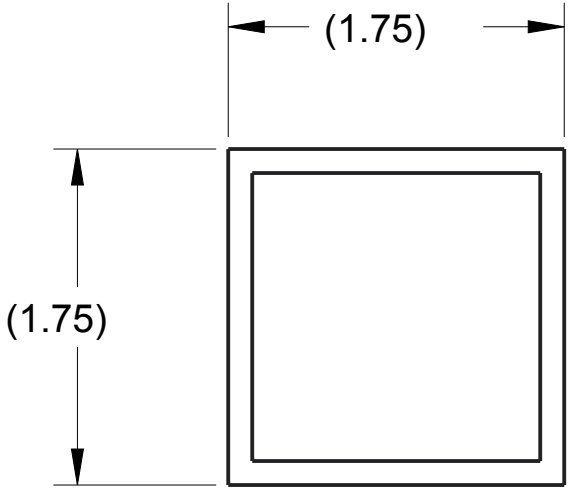
A

A


MODEL NAME	TITLE
GE-14024	High Goal Base Assembly Middle



Item: GE-14024-01, High Goal Middle, Base Leg  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY: 2



Item: GE-14024-01, High Goal Middle, Anchor Block  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY: 2

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:6	SHEET 3 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE High Goal Base Assembly Middle		
	PROJECT		MODEL NAME GE-14024
	DO NOT SCALE		ISSUE

D

C

B

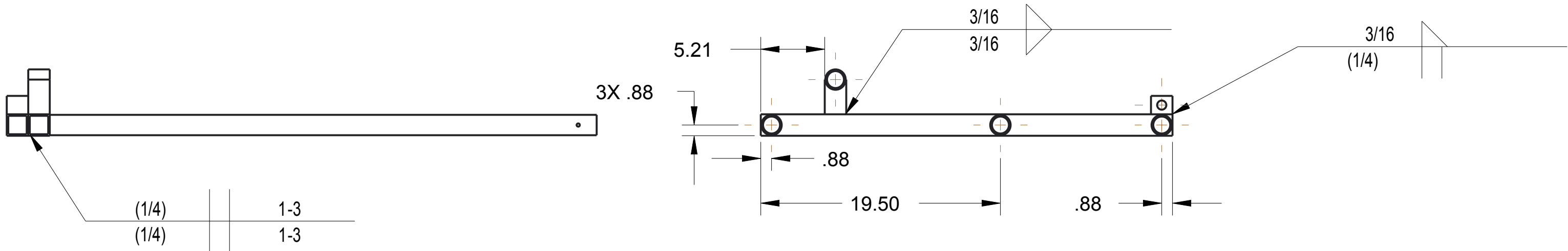
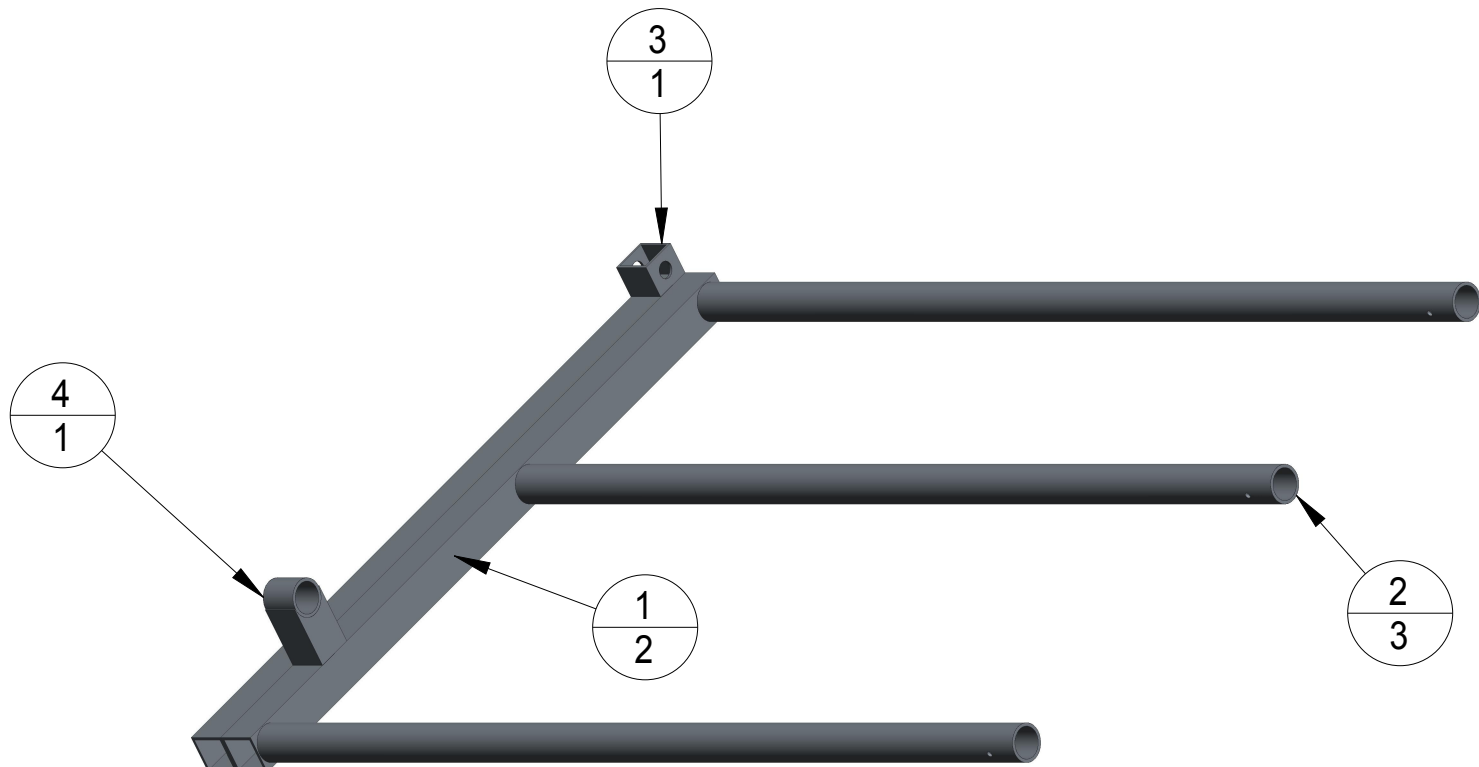
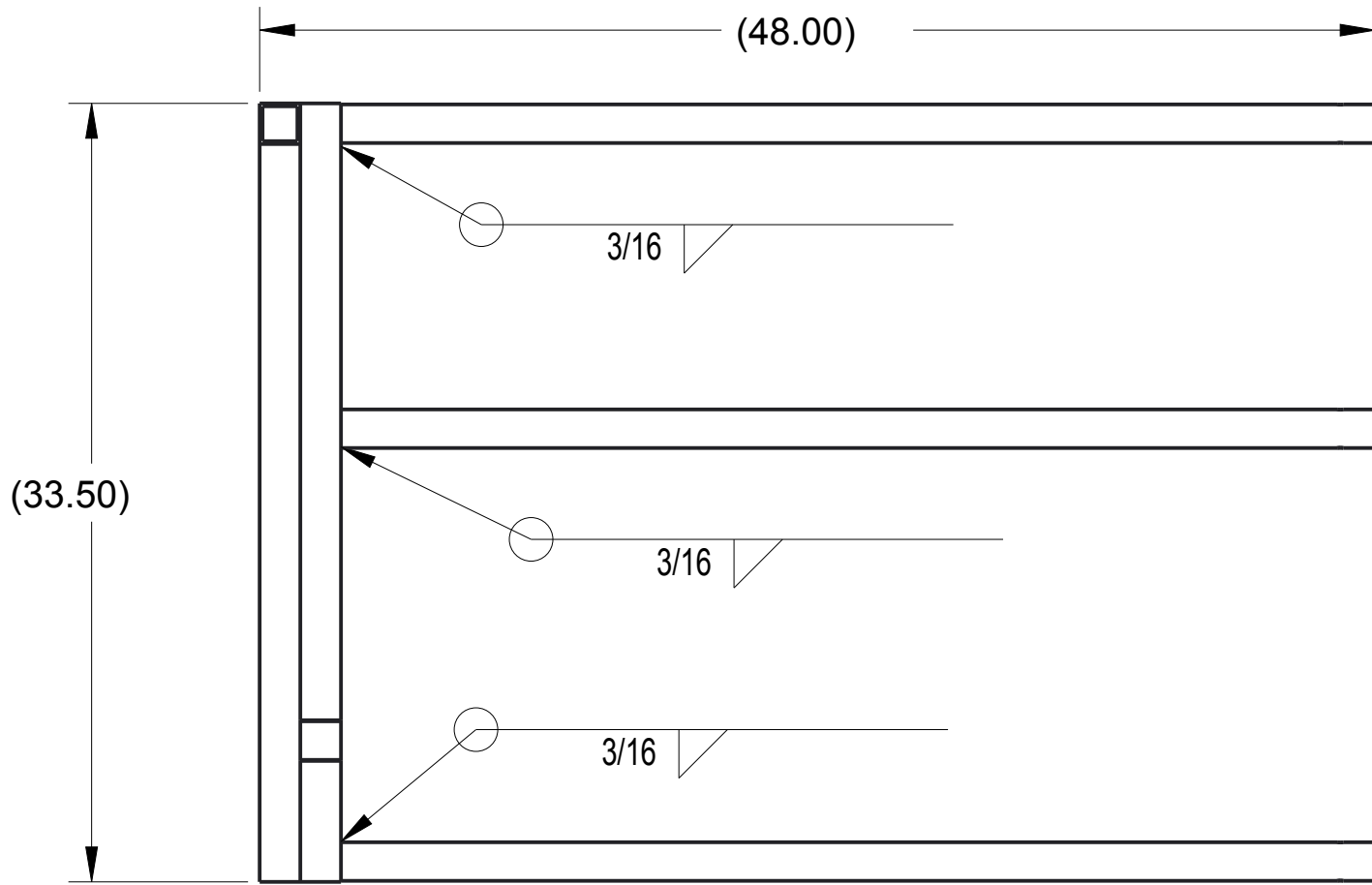
A

D


C

B

A



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14025-1	2	High Goal Base Leg	1.75"x.125" Square Tube, 6063 Aluminum
2	GE-14025-2	3	High Goal Connector Tube	1.25" Schedule 40 Pipe, 6061 Aluminum
3	GE-14025-3	1	High Goal Anchor Block	1.75"x.125" Square Tube, 6063 Aluminum
4	GE-14026	1	High Goal Hinge Assembly	Per Drawing GE-14026



THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION

DRAWN BY

CHECKED BY

APPROVED BY


SCALE 1:8

DATE

DATE

DATE

SHEET 1 OF 3



THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION

DRAWN BY

CHECKED BY

APPROVED BY


SCALE 1:8

DATE

DATE

DATE

SHEET 1 OF 3



THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION

DRAWN BY

CHECKED BY

APPROVED BY

SCALE 1:8

DATE

DATE

DATE

SHEET 1 OF 3

D

D

C

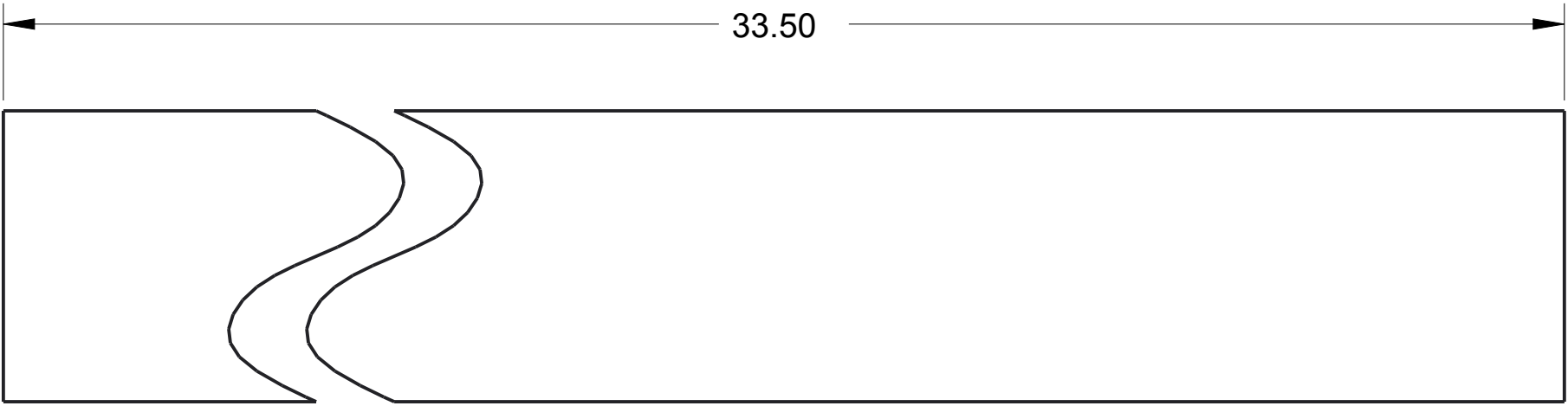
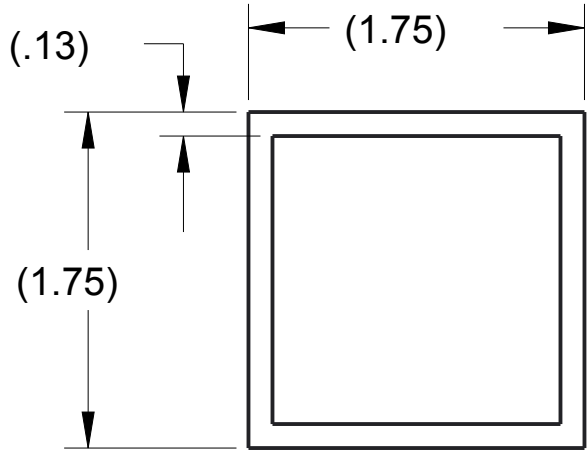
C

B

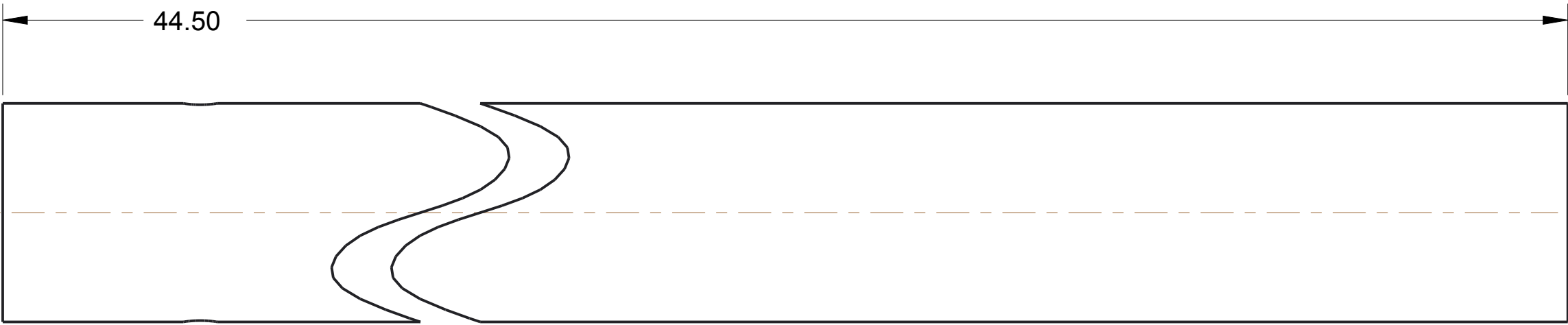
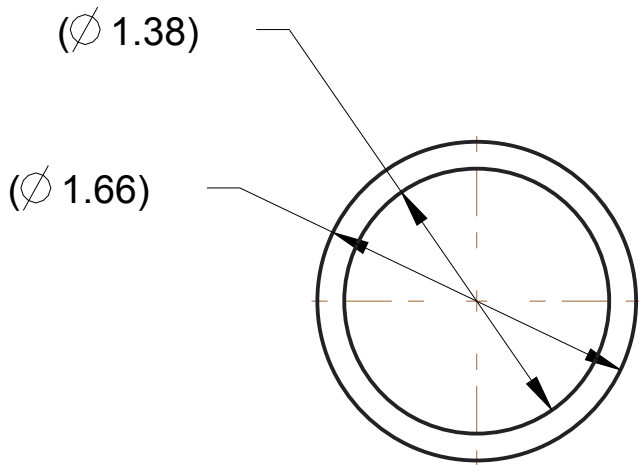
B

A

A



Item: GE-14025-01, High Goal Base Leg  
Material: 1.75" x .125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY: 2



Ø .26  
Thru

Item: GE-14025-02, High Goal Connector Tube  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/1  
QTY: 3

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 2 OF3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE  High Goal Base Assembly Right		
DO NOT SCALE	PROJECT	MODEL NAME GE-14025	ISSUE

D

D

C

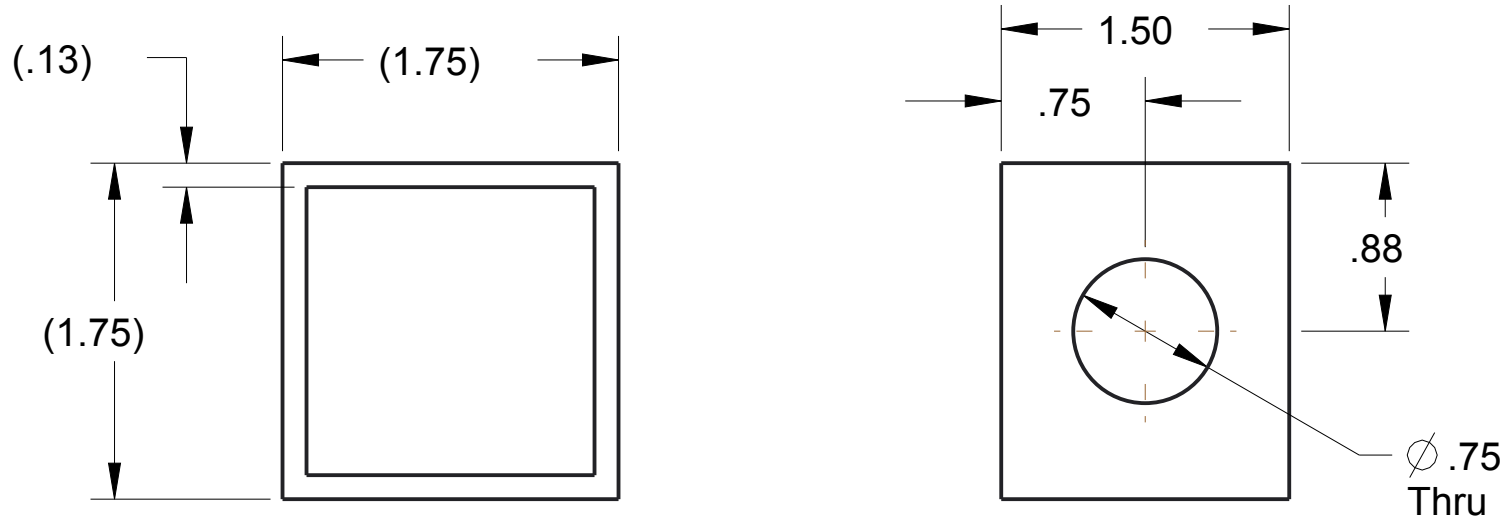
C

B

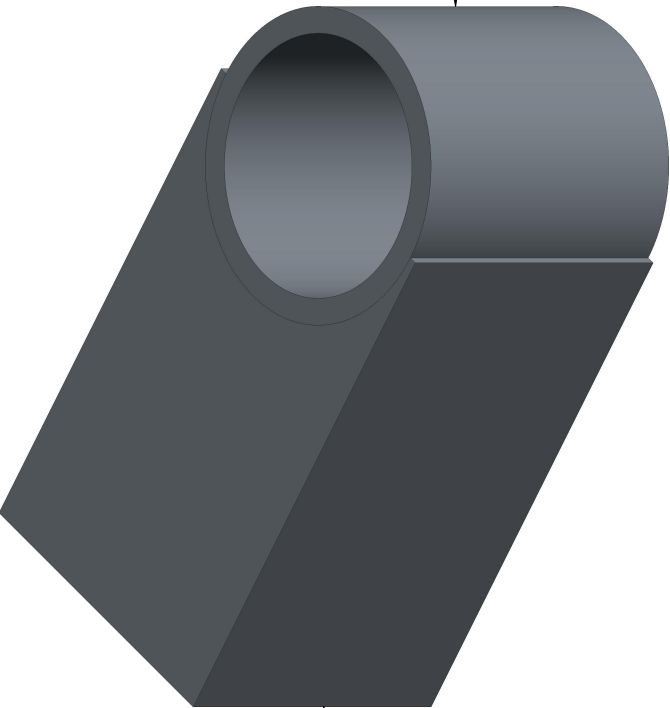
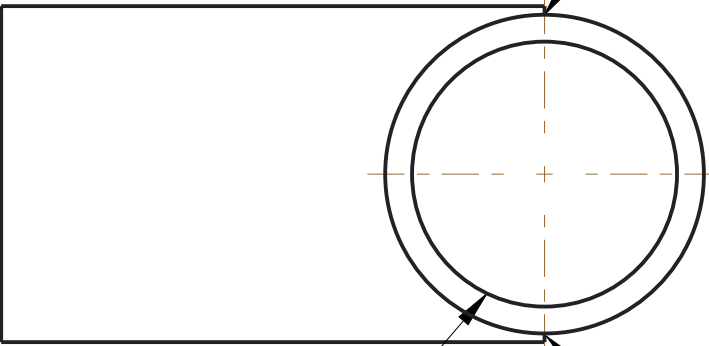
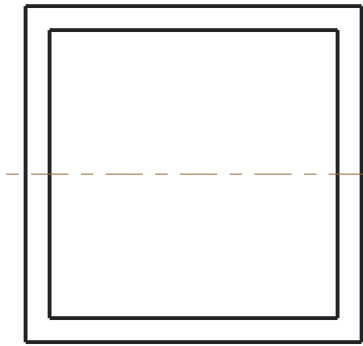
B

A

A



Item: GE-14025-03, High Goal Anchor Block  
Material: 1.75" x .125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY: 1



ITEM NO	PART NUMBER	QTY	DESCRIPTION	Material
1	GE-14026-1	1	Hinge Assembly Base	1.75"x.125" Square Tube, 6063 Aluminum
2	GE-14026-2	1	Hinge Assembly Pivot	1.25" Schedule 40 Pipe, 6061 Aluminum



DRAWN BY

CHECKED BY

APPROVED BY

DATE

DATE

DATE

THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION

SCALE 1:1

SHEET 1 OF2

TITLE

High Goal Hinge Assembly

PROJECT

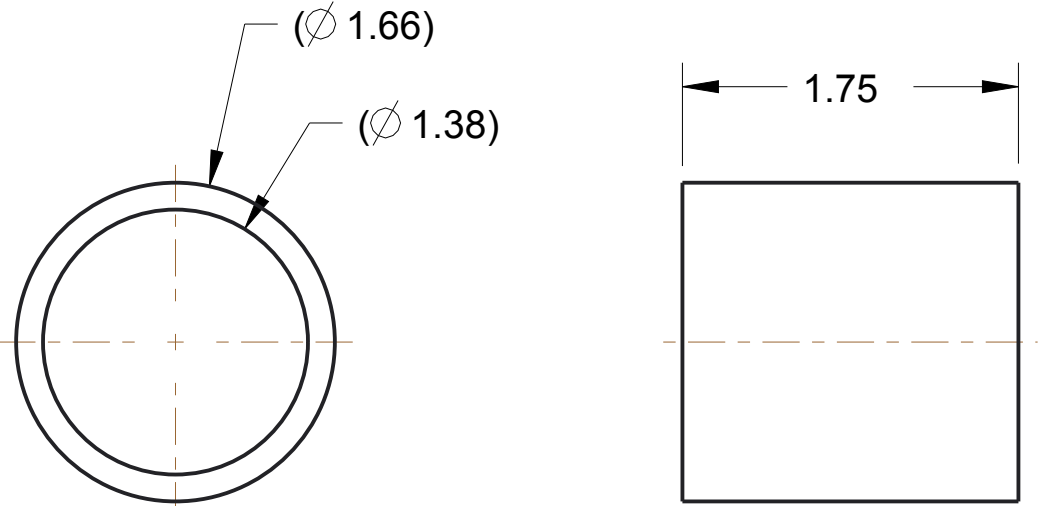
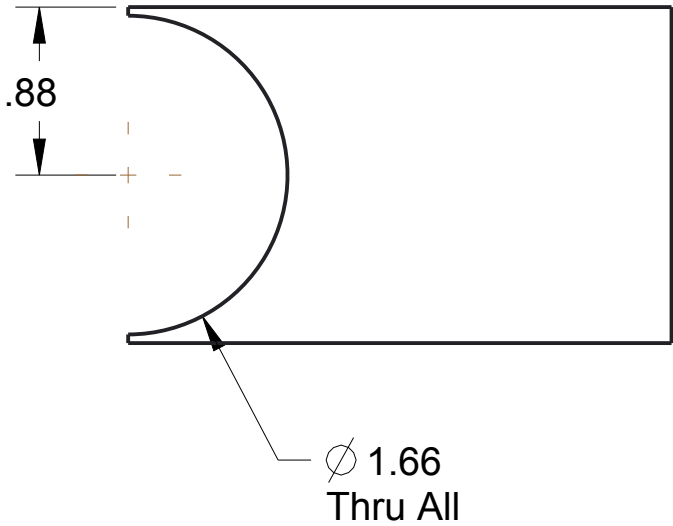
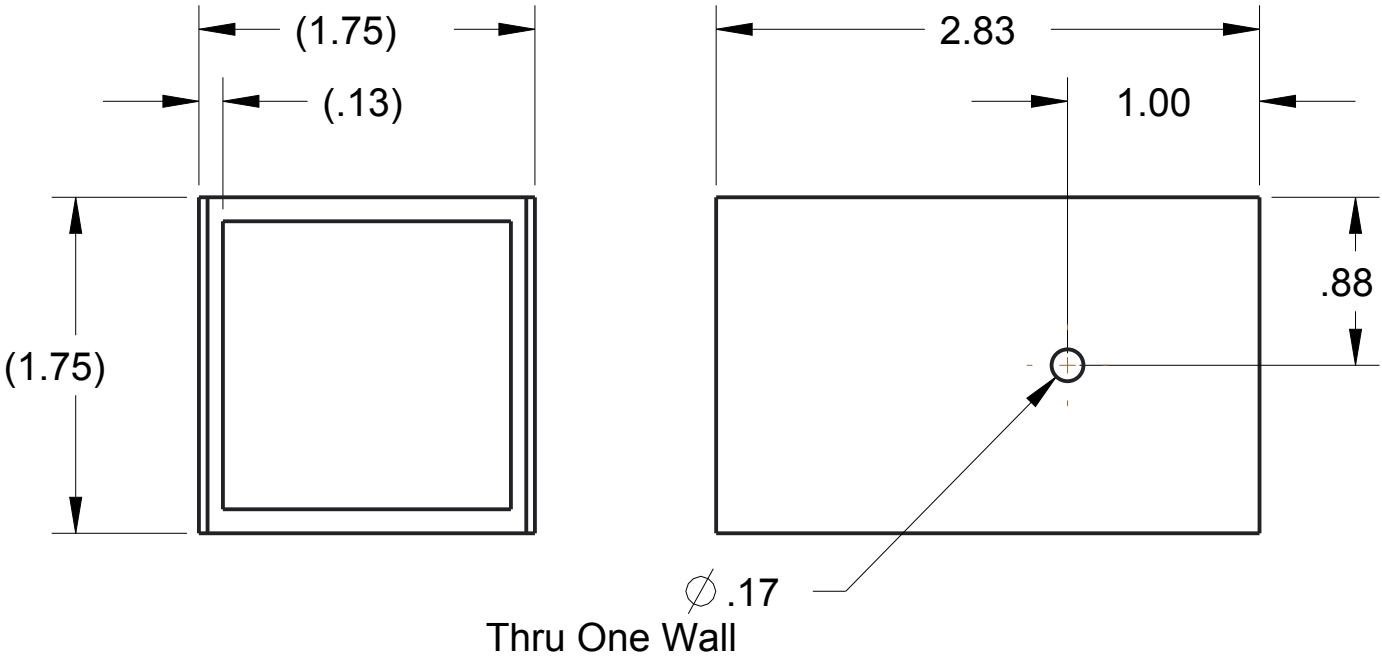
MODEL NAME

GE-14026

ISSUE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1°

DO NOT SCALE



Item: GE-14026-02, Hinge Assembly Pivot  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/1  
QTY: 1

Item: GE-14026-01, Hinge Assembly Base  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1/1  
QTY: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION		SCALE 1:1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1°  DO NOT SCALE	TITLE  High Goal Hinge Assembly		
	PROJECT	MODEL NAME  GE-14026	ISSUE

D

C

B

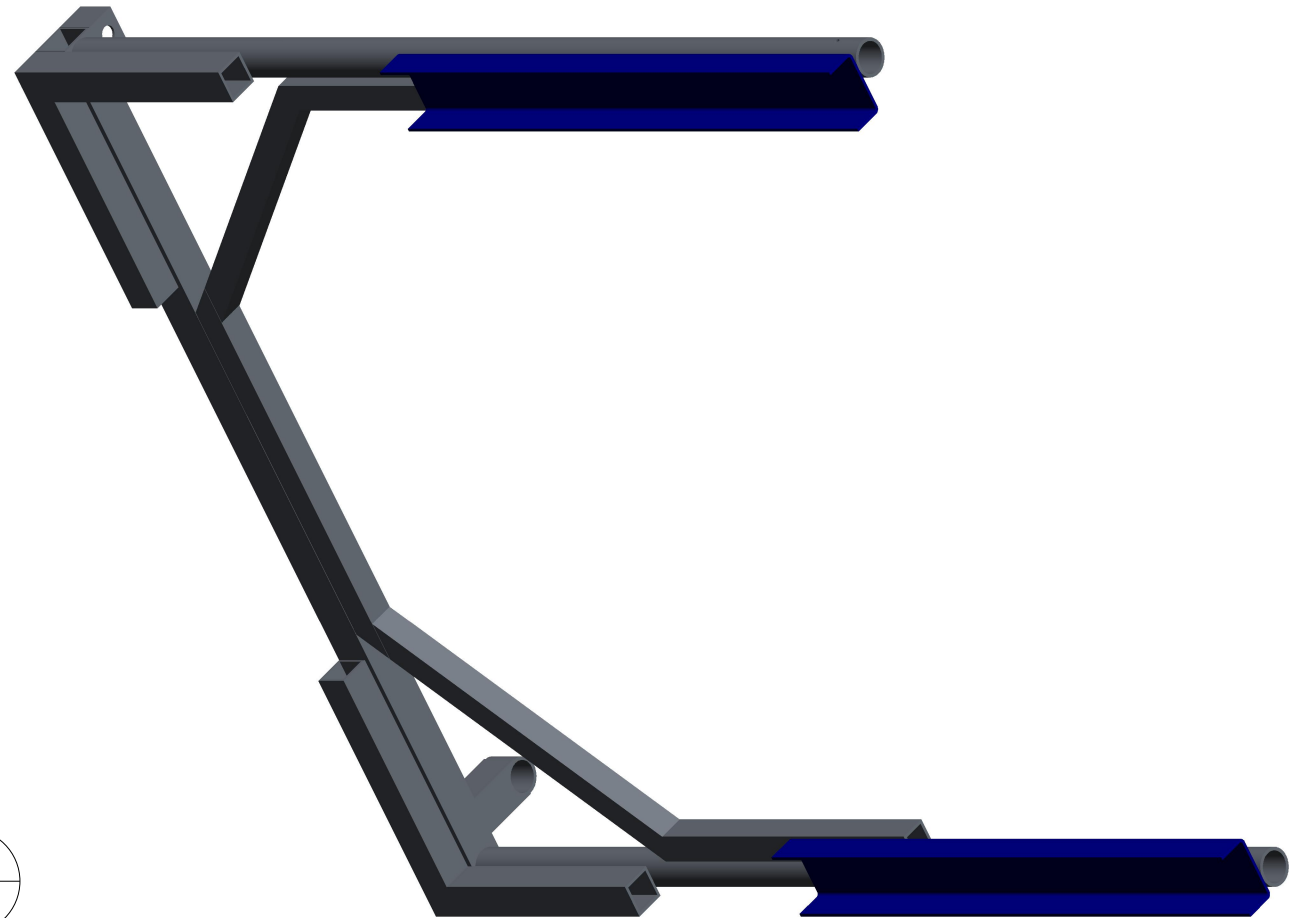
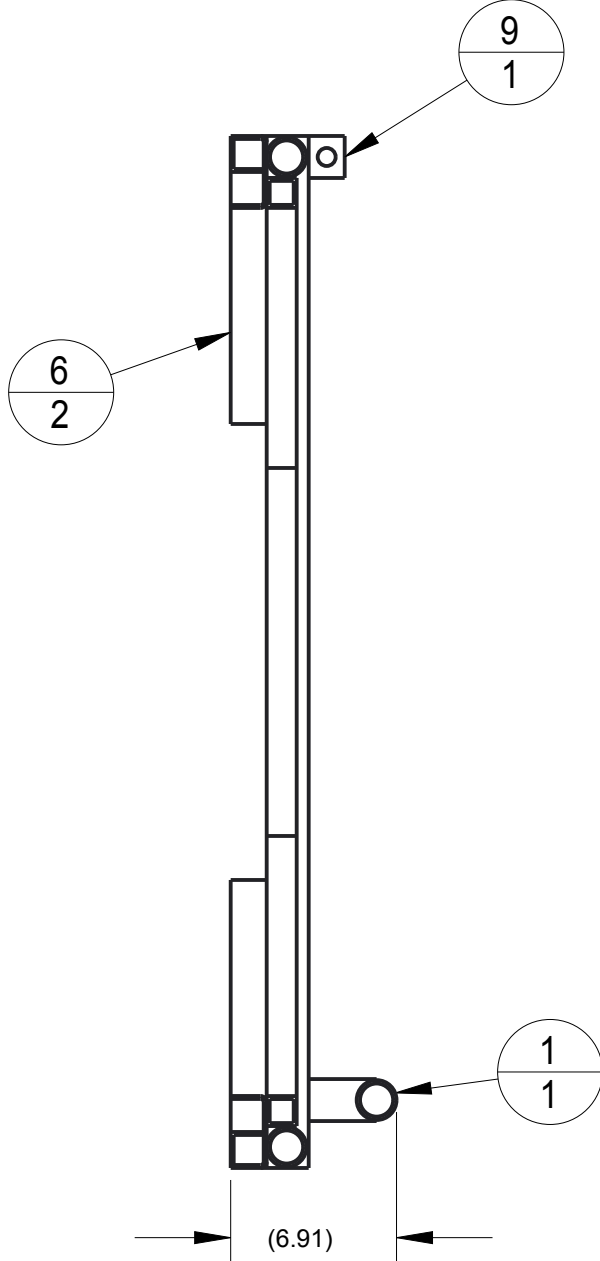
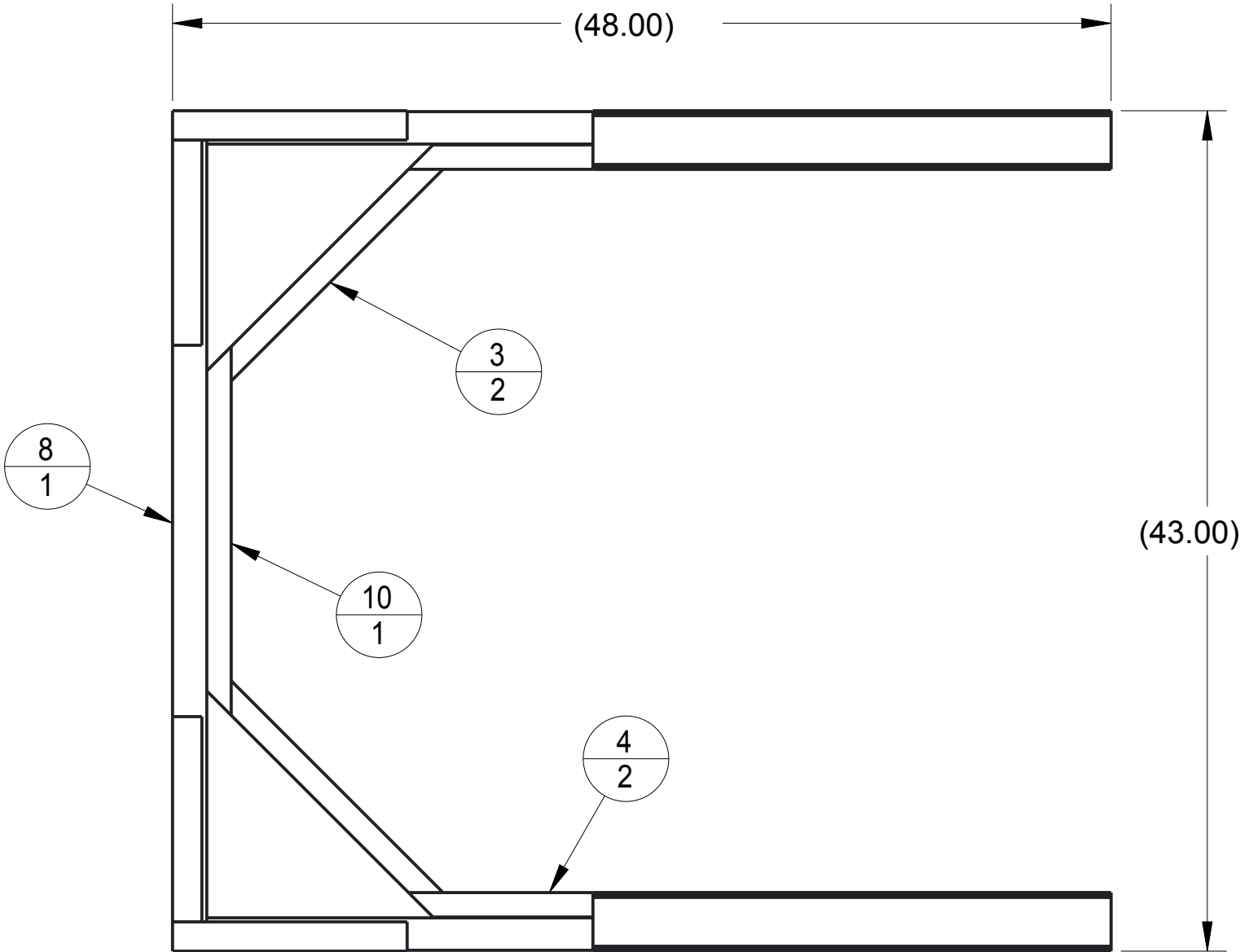
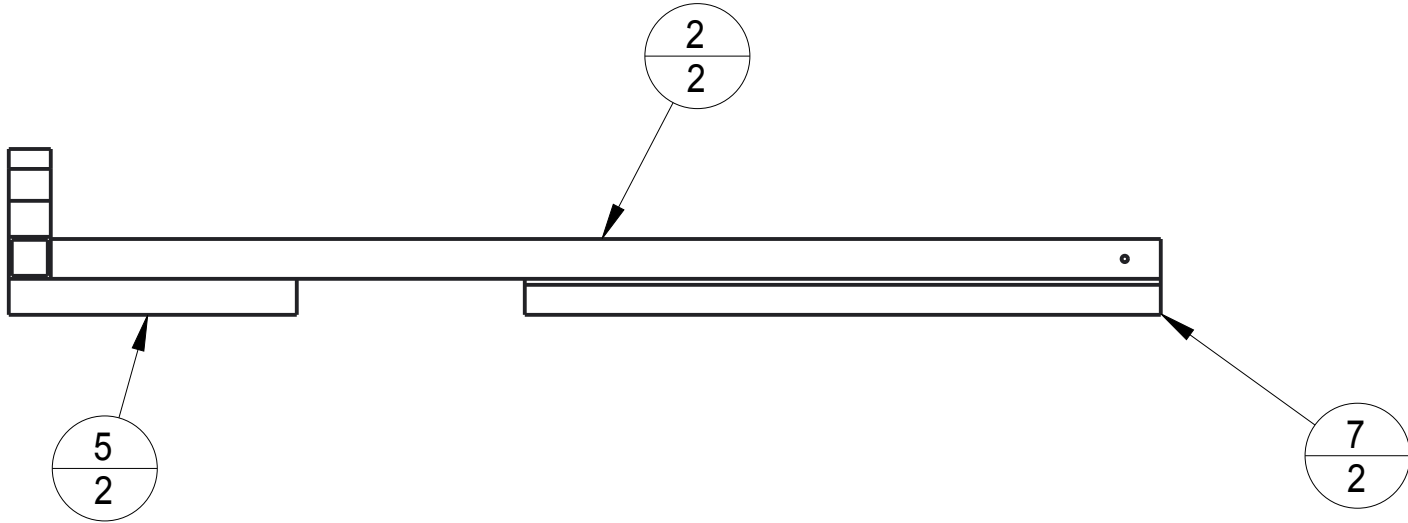
A

D

C

B

A



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14026	1	High Goal Hinge, Assembly	Per Drawing
2	GE-14028-1	2	Horizontal Tube	1.25" Schedule 40 Pipe, 6061 Aluminum
3	GE-14028-10	2	Angled Channel Support	1.25"x.125" Square Tubing, 6063 Aluminum
4	GE-14028-11	2	Horizontal Channel Support	1.25"x.125" Square Tubing, 6063 Aluminum
5	GE-14028-12	2	Horizontal Corner	1.5"x.125" Square Tubing, 6063 Aluminum
6	GE-14028-13	2	Vertical Corner	1.5"x.125" Square Tubing, 6063 Aluminum
7	GE-14028-14	2	ge-14031-14.prt	.125" thick 5052 Aluminum Sheet
8	GE-14028-2	1	Vertical Tube	1.75"x.125" Square Tubing, 6063 Aluminum
9	GE-14028-6	1	Anchor Block	1.75"x.125" Square Tubing, 6063 Aluminum
10	GE-14028-7	1	Vertical Channel Support	1.25"x.125" Square Tubing, 6063 Aluminum

 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION		SCALE 1:8
TITLE <b>High Goal Face Right</b>			
PROJECT		MODEL NAME <b>GE-14028</b>	ISSUE

D

D

C

C

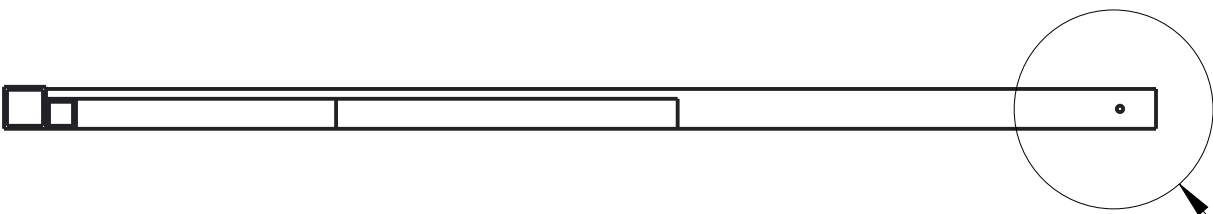
B

B

A

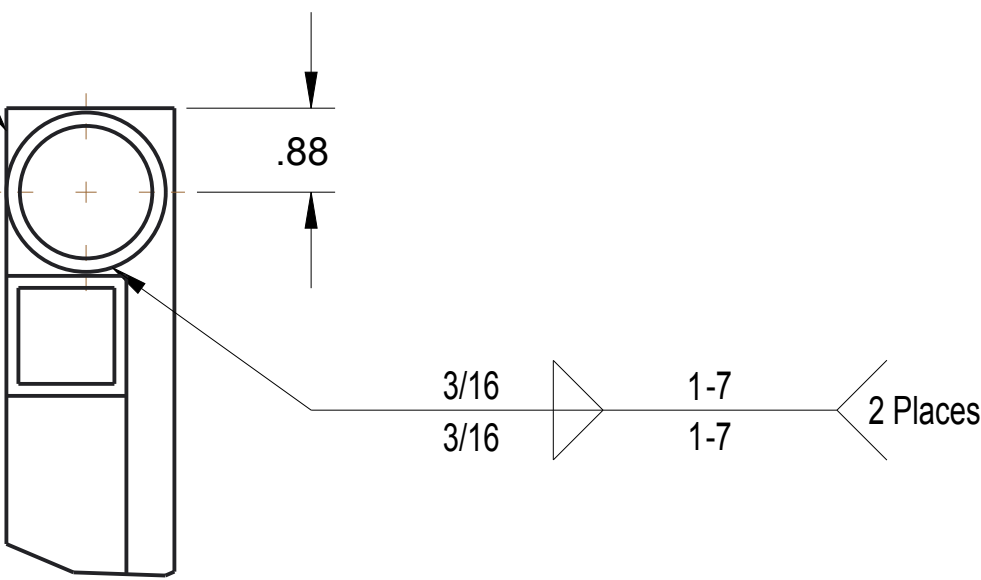
A

Items 2, 3, 4 and 10 to be flush  
with Item 8 as shown

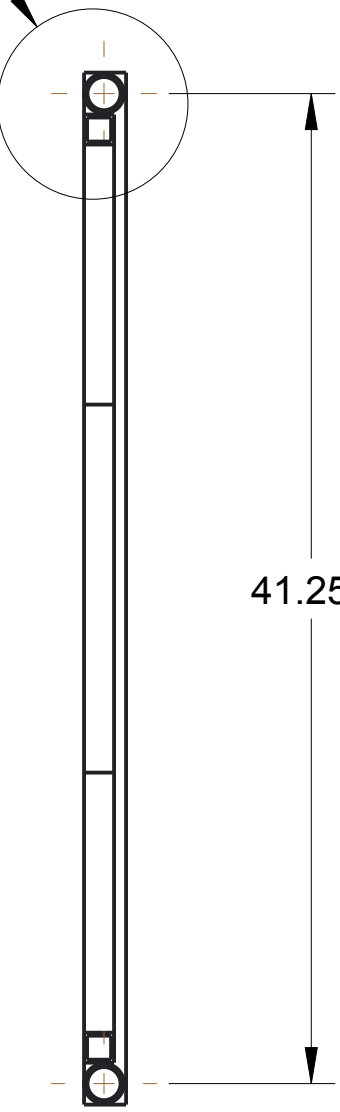
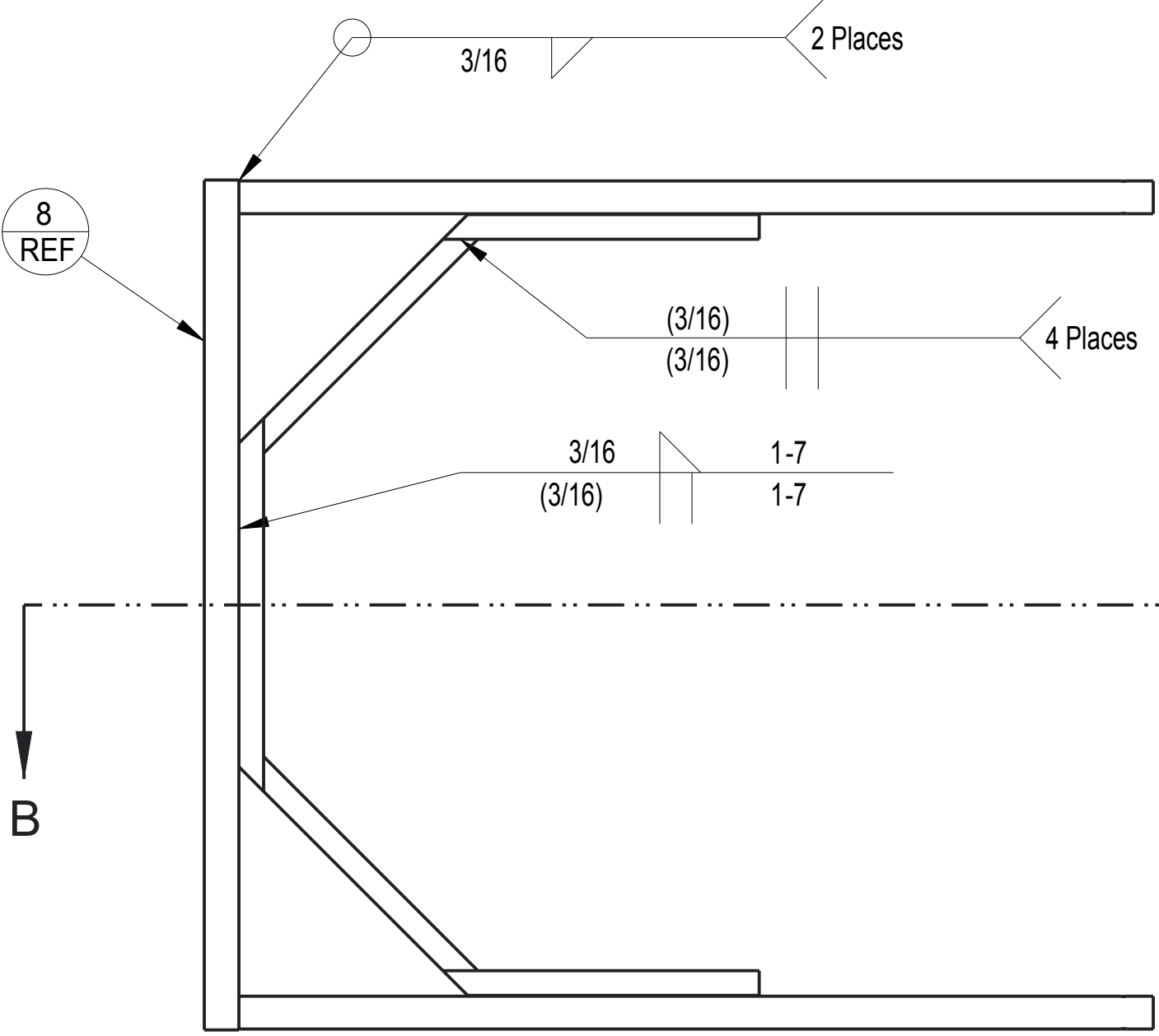


SECTION B-B

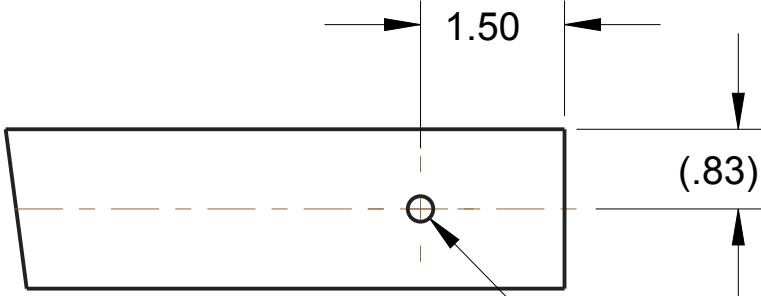
SEE DETAIL B



DETAIL A  
SCALE 1:2



SEE DETAIL A



DETAIL B  
SCALE 1:2

2X  $\phi$  .27  
Thru all, to be  
drilled after welding

	DRAWN BY		DATE
	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 1:8		SHEET 2 OF 5
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE High Goal Face Right		
	PROJECT		MODEL NAME GE-14028
	DO NOT SCALE		ISSUE

D

D

C

C

B

B

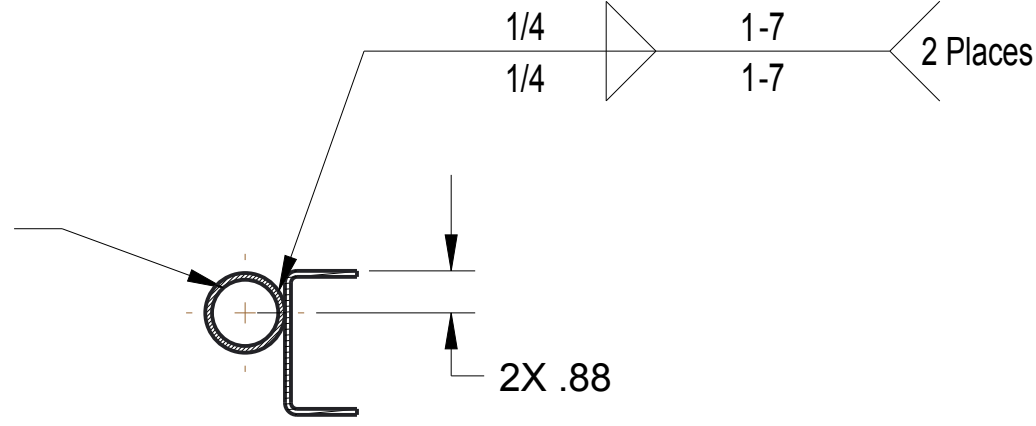
A

A

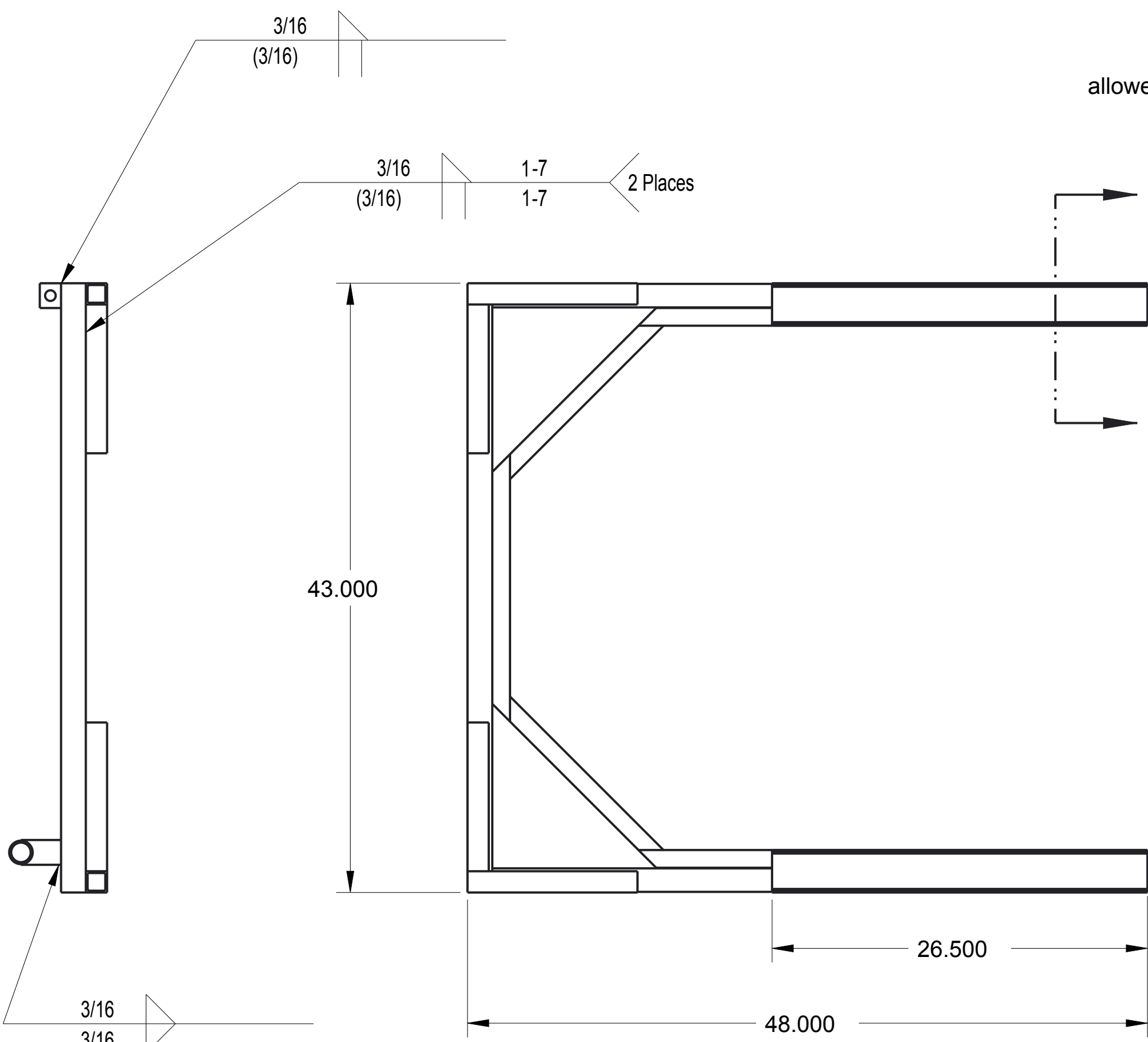


3/16  
(3/16) 1-7  
1-7 2 Places

No weld penetration  
allowed on inside of tube



SECTION C-C  
SCALE 1:4



43.000

26.500

48.000

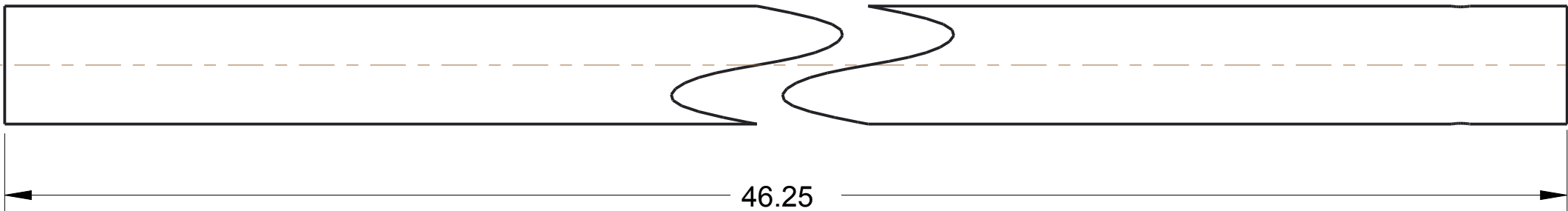
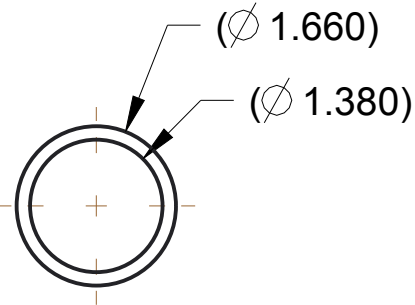
3/16  
3/16

 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:8	SHEET 3 OF 5
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE High Goal Face Right	
	PROJECT	MODEL NAME GE-14028
	ISSUE	

D

D

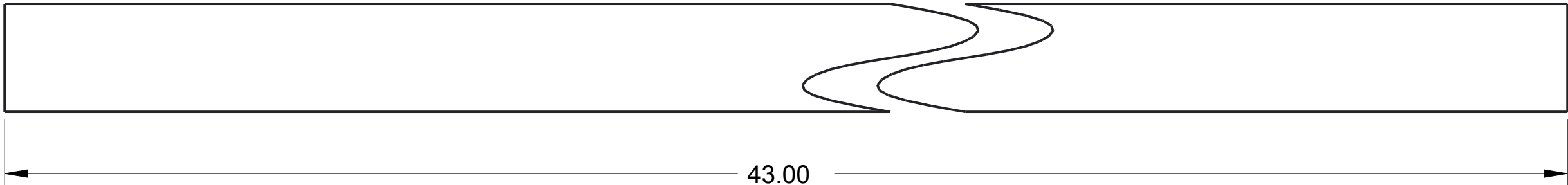
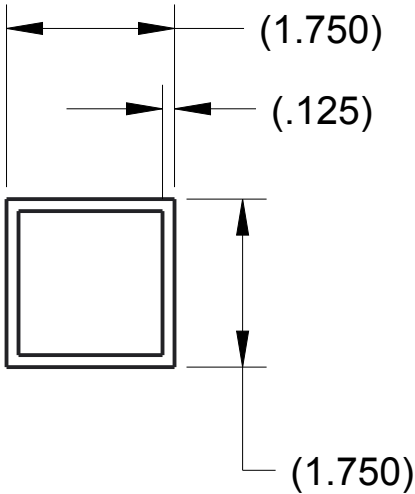
MODEL NAME	TITLE
GE-14028	High Goal Face Right



Item: GE-14028-01, Horizontal Tube  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/2  
QTY:2

C

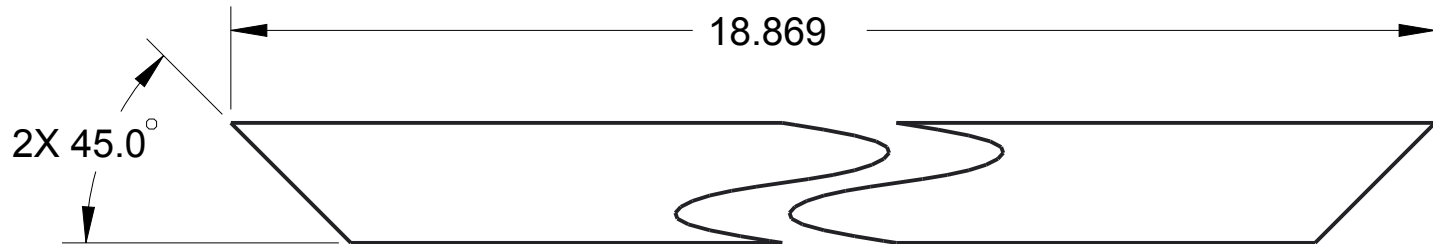
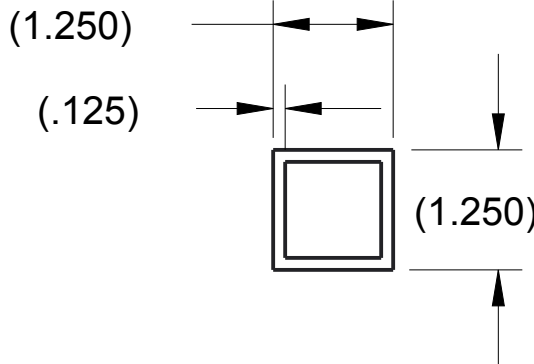
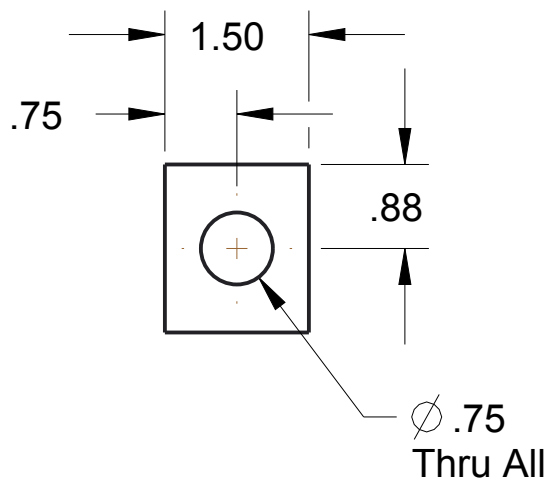
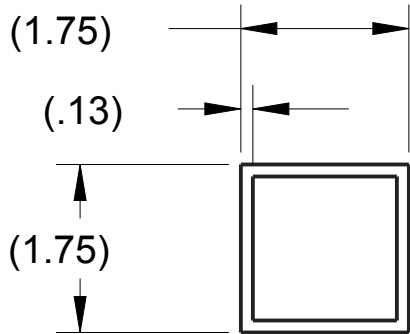
C



Item: GE-14028-2, Vertical Tube  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1/2  
QTY:1

B

B



Item: GE-14028-6, Anchor Block  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1/2  
QTY:1

Item: GE-14028-7, Vertical Channel Support  
Material: 1.25"x.125" Square Tube, 6063 Aluminum  
Scale: 1/2  
QTY:1

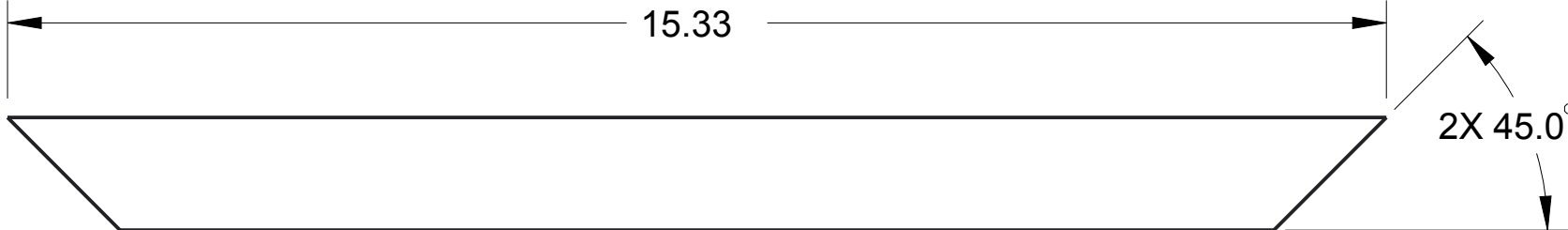
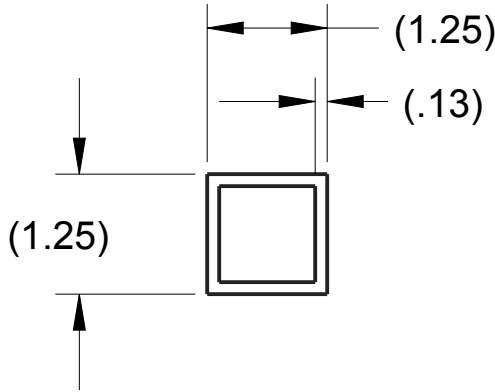
 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY		DATE
	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 1:8		SHEET 4 OF 5
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE High Goal Face Right		
	PROJECT		MODEL NAME GE-14028
	DO NOT SCALE		ISSUE

A

A

D

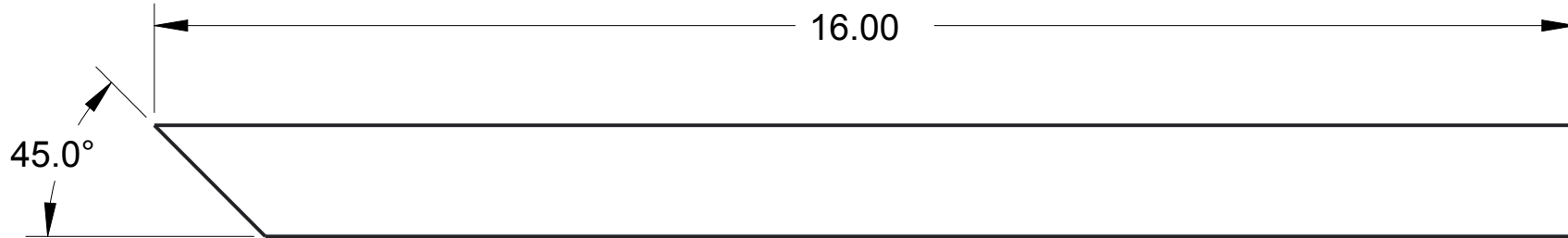
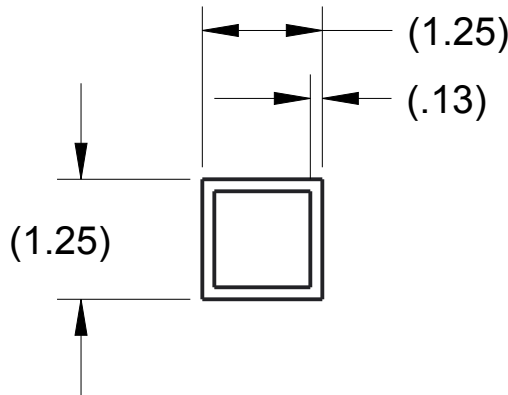
Item: GE-14028-10, Angled Channel Support  
Material: 1.25"x.125" Square Tube, 6063 Aluminum  
Scale: 1/2  
QTY:2



D

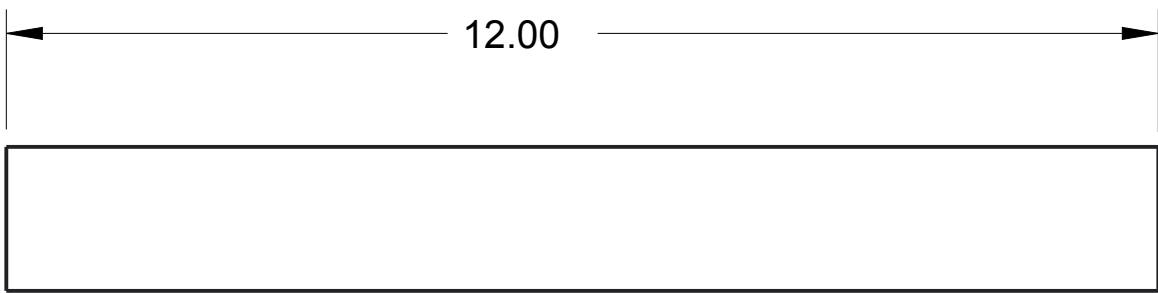
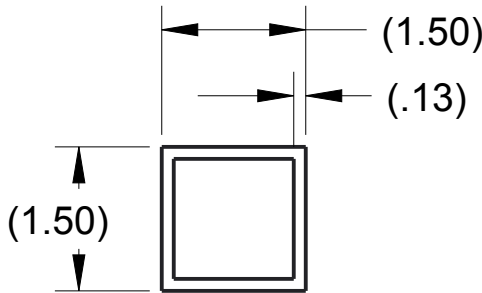
C

Item: GE-14028-11, Horizontal Channel Support  
Material: 1.25"x.125" Square Tube, 6063 Aluminum  
Scale: 1/2  
QTY:2

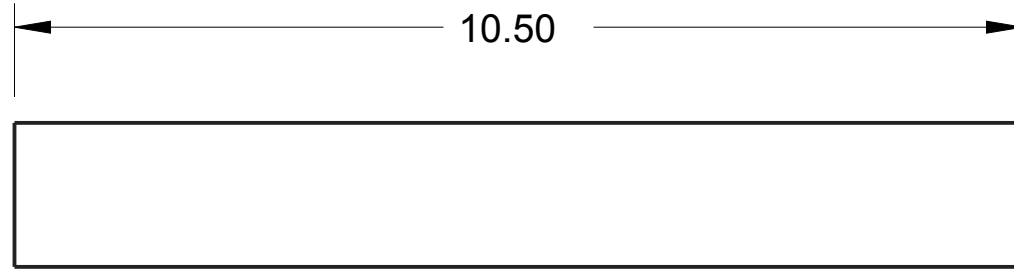
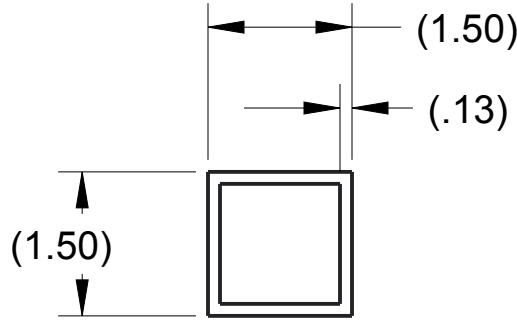


C

B



Item: GE-14028-12, Horizontal Corner  
Material: 1.5"x.125" Square Tube, 6063 Aluminum  
Scale: 1/2  
QTY:2

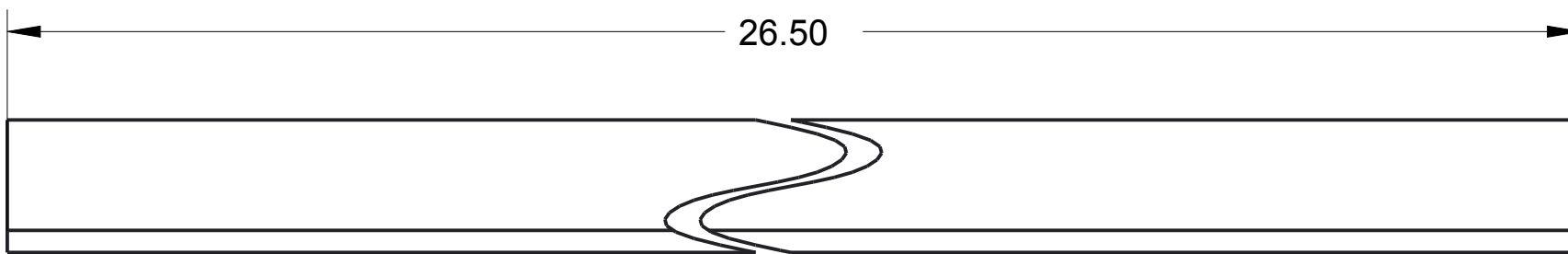
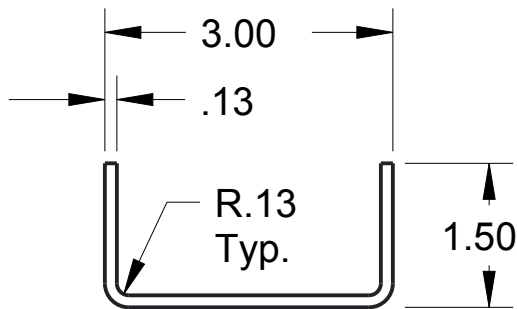


Item: GE-14028-13, Vertical Corner  
Material: 1.5"x.125" Square Tube, 6063 Aluminum  
Scale: 1/2  
QTY:2

B

A

Item: GE-14028-14, Channel  
Material: 1/8" thick 5052 Aluminum Sheet  
Scale: 1/2  
QTY:2



A

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 5 OF 5
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1		TITLE  High Goal Face Right	
DO NOT SCALE		PROJECT	MODEL NAME GE-14028
		ISSUE	

D

C

B

A

D

C

B

A

MODEL NAME	TITLE
GE-14029	High Goal, Extension Channel

1

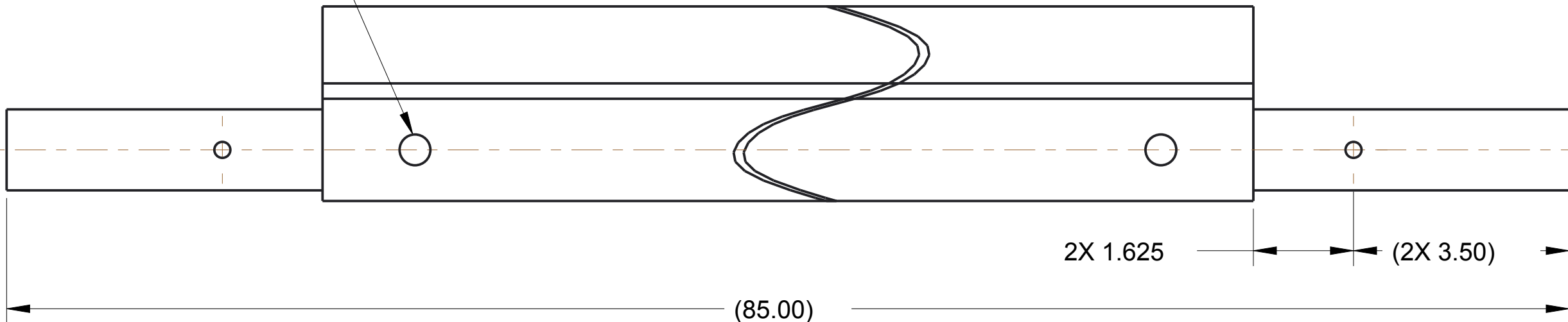
2

3

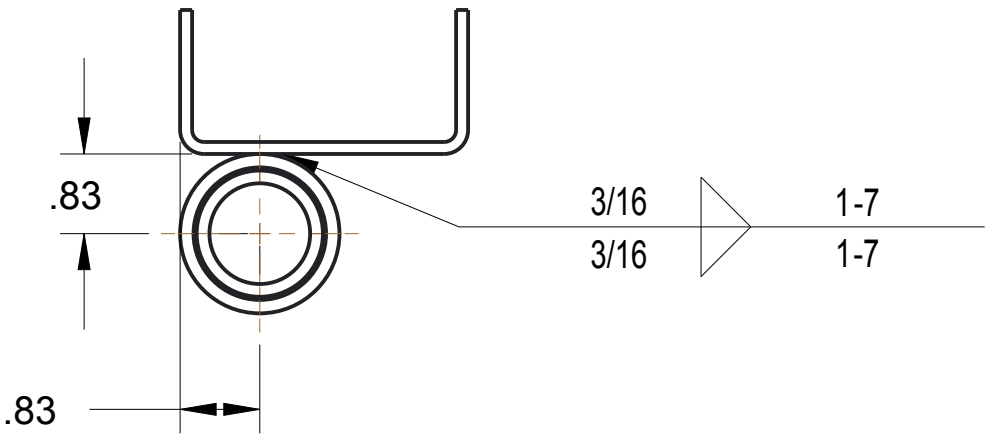
2

SCALE 1:8

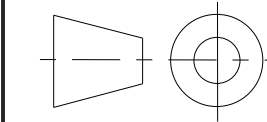
2 Places  
3/16



SCALE 1:2



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14029-2	1	High Goal Channel Support	1" Schedule 40 Pipe, 6061 Aluminum
2	GE-14029-3	2	High Goal Channel Pin	1.25" Schedule 40 Pipe, 6061 Aluminum
3	GE-14029-4	1	High Goal Extension Channel	.125" Sheet, 5052 Aluminum



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:8	SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

TITLE High Goal, Extension Channel		
PROJECT	MODEL NAME GE-14029	ISSUE

D

D

C

C

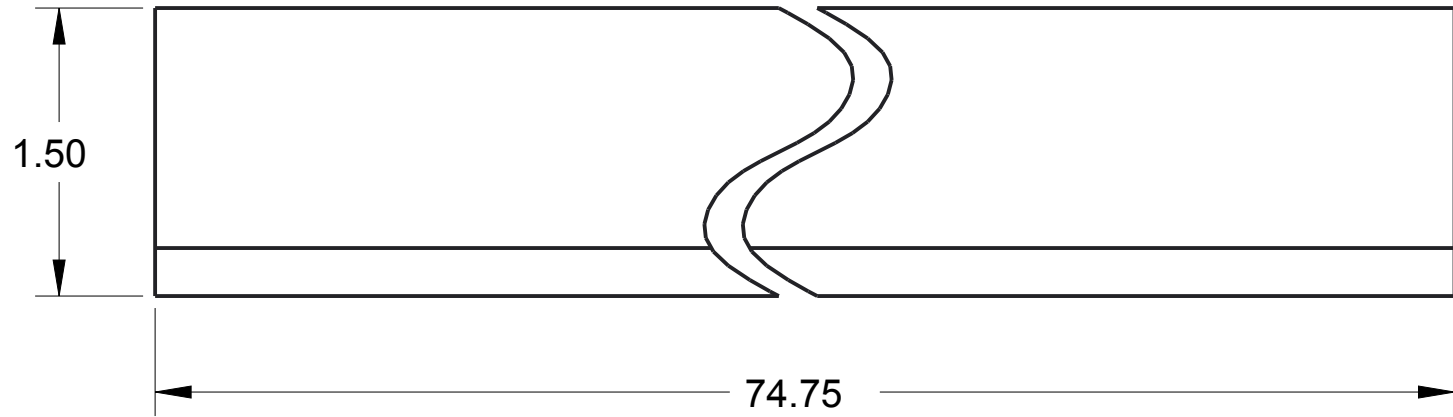
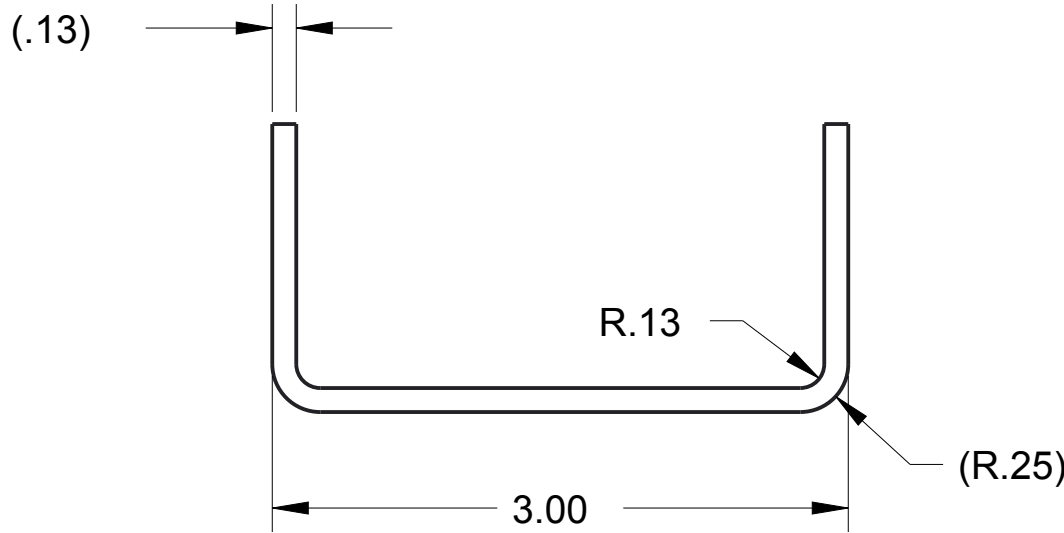
B

B

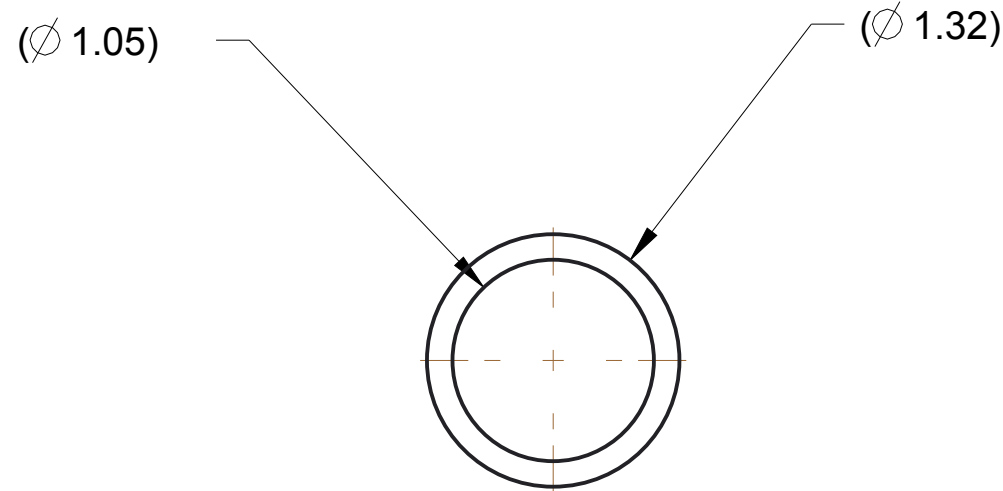
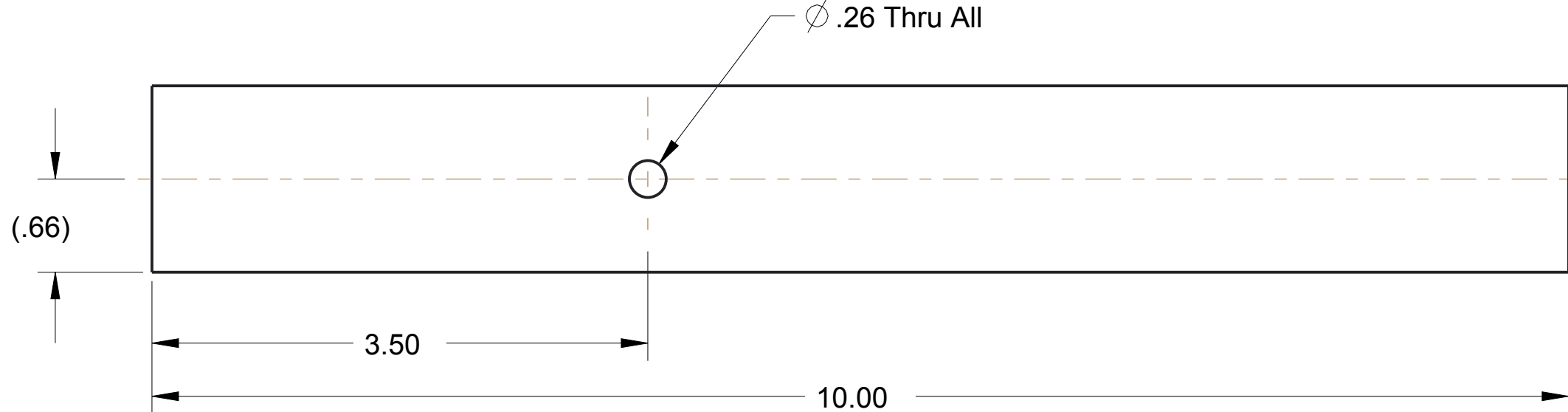
A

A


MODEL NAME	TITLE
GE-14029	High Goal, Extension Channel



Item: GE-14029-04, High Goal Extension Channel  
Material: .125" Sheet, 5052 Aluminum  
Scale: 1/1  
QTY: 1



Item: GE-14029-3, High Goal Channel Pin  
Material: 1" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/1  
Qty: 2

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:8	SHEET 2 OF 3
THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION		
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE	
	High Goal, Extension Channel	
	PROJECT	MODEL NAME
	DO NOT SCALE	GE-14029
		ISSUE

D

C

B

A

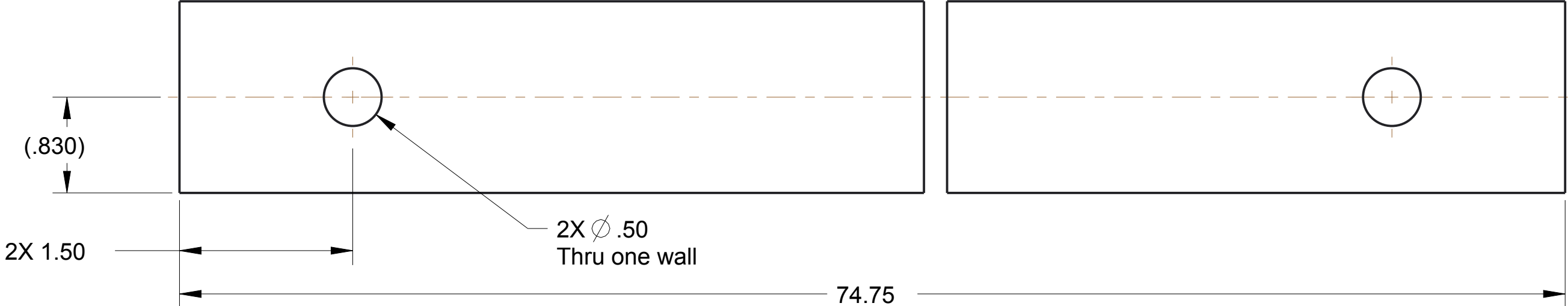
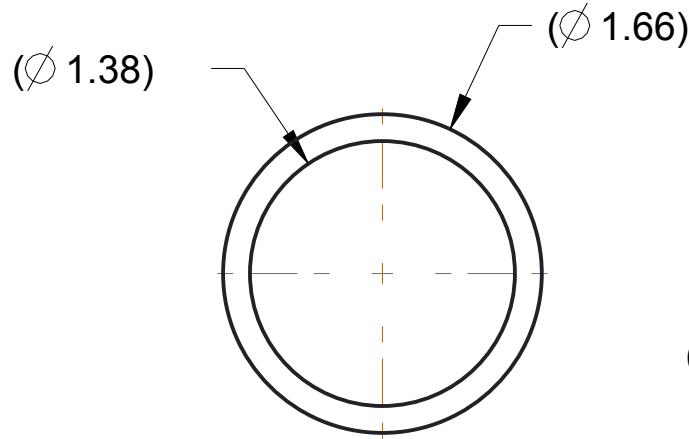
D

C


B

A

MODEL NAME	TITLE
GE-14029	



Item: GE-14029-2, High Goal Channel Support  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/1  
Qty: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION	
		SCALE 1:8	SHEET 3 OF 3
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE		
	PROJECT	MODEL NAME	ISSUE
	DO NOT SCALE		
		GE-14029	

D

C

B

A

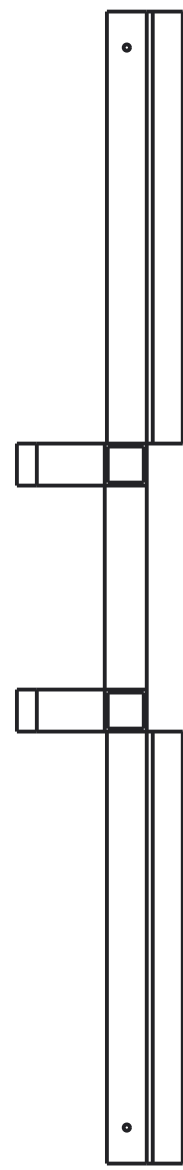
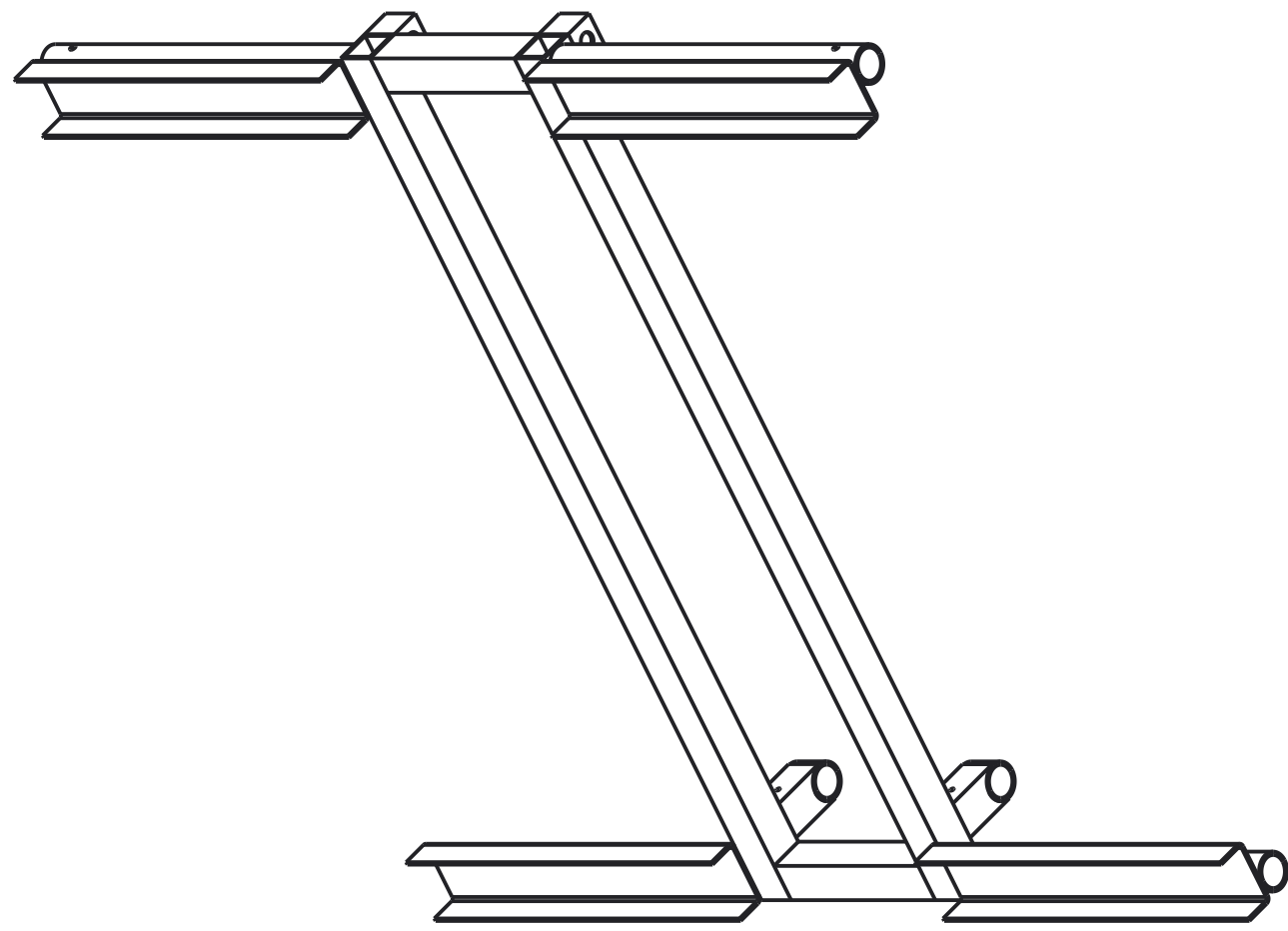
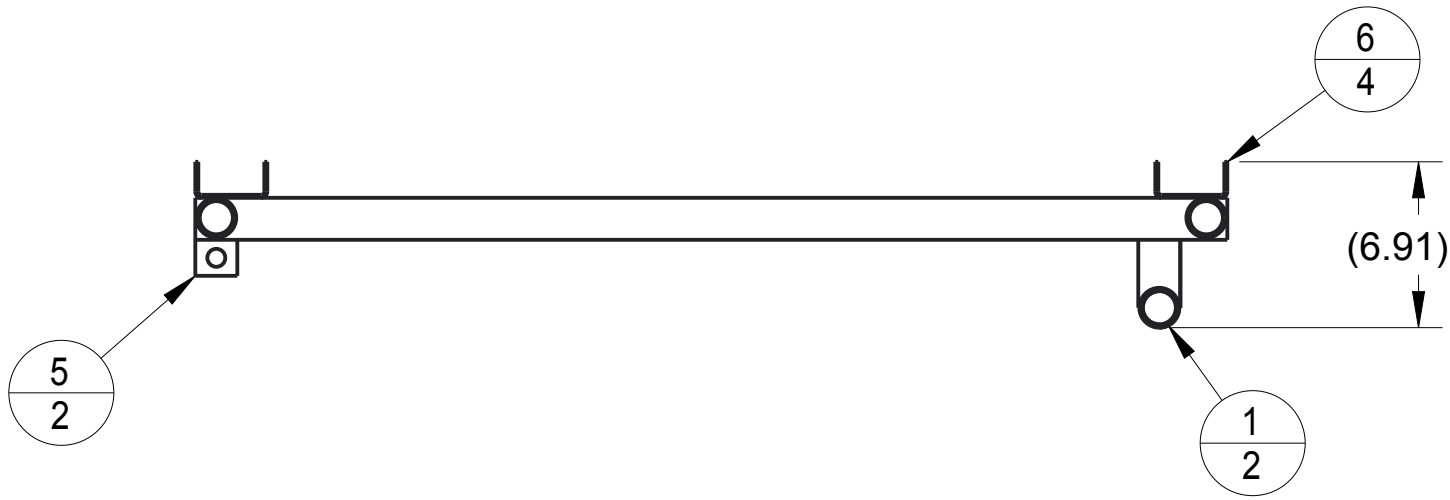
D

C


B

A

MODEL NAME	TITLE
GE-14030	High Goal Face Middle



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14026	2	High Goal Hinge, Assembly	Per Drawing
2	GE-14030-1	2	Spacer Tube	1.75"x.125" Square Tubing. 6063 Aluminum
3	GE-14030-3	4	Horizontal Tube	1.25" Schedule 40 Pipe, 6061 Aluminum
4	GE-14030-4	2	Vertical Tube	1.75"x.125" Square Tubing. 6063 Aluminum
5	GE-14030-5	2	Anchor Block	1.75"x.125" Square Tubing. 6063 Aluminum
6	GE-14030-6	4	Channel	.125" Thick 5052 Aluminum Sheet



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:8	
SHEET 1 OF 5	

TITLE High Goal Face Middle		
PROJECT	MODEL NAME GE-14030	ISSUE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

D

C

B

A

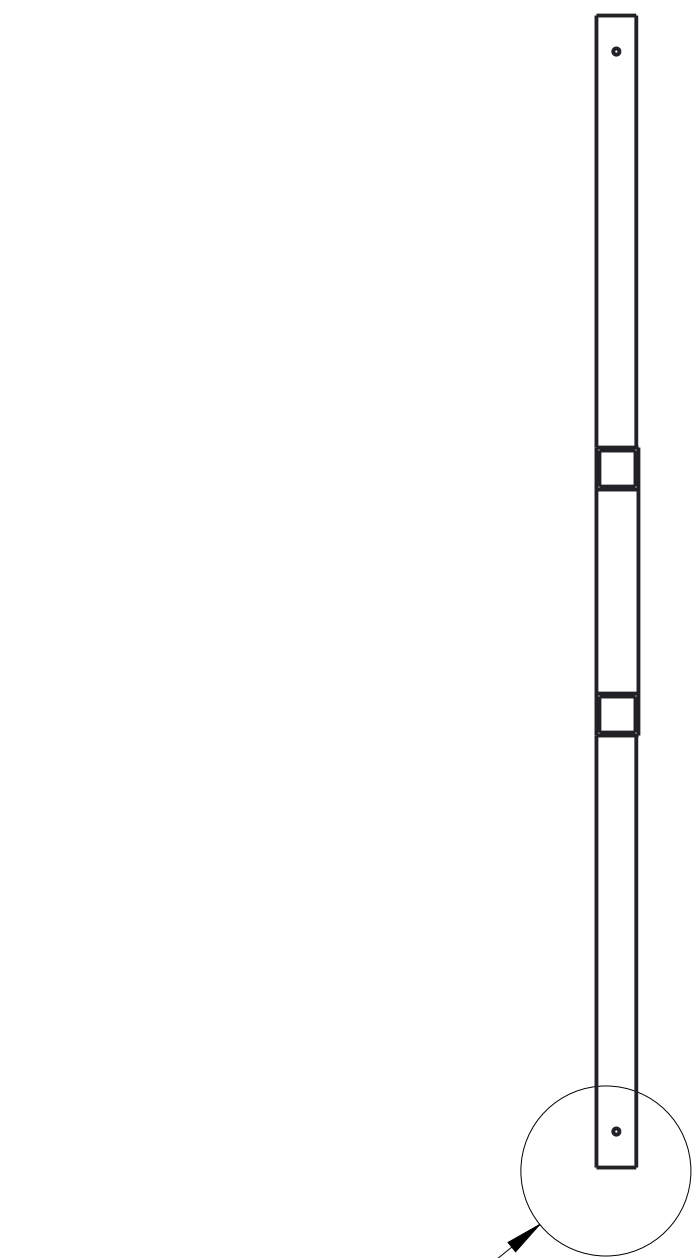
D

C

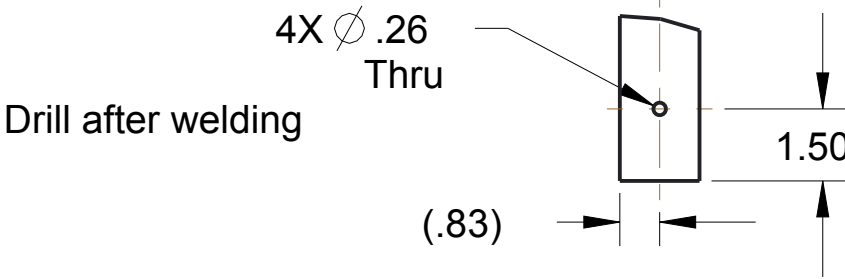
B

A

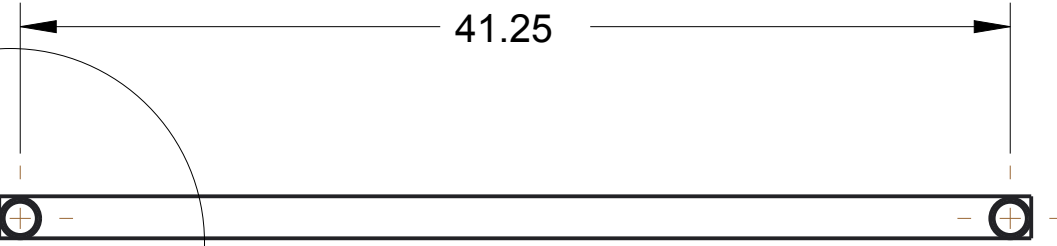
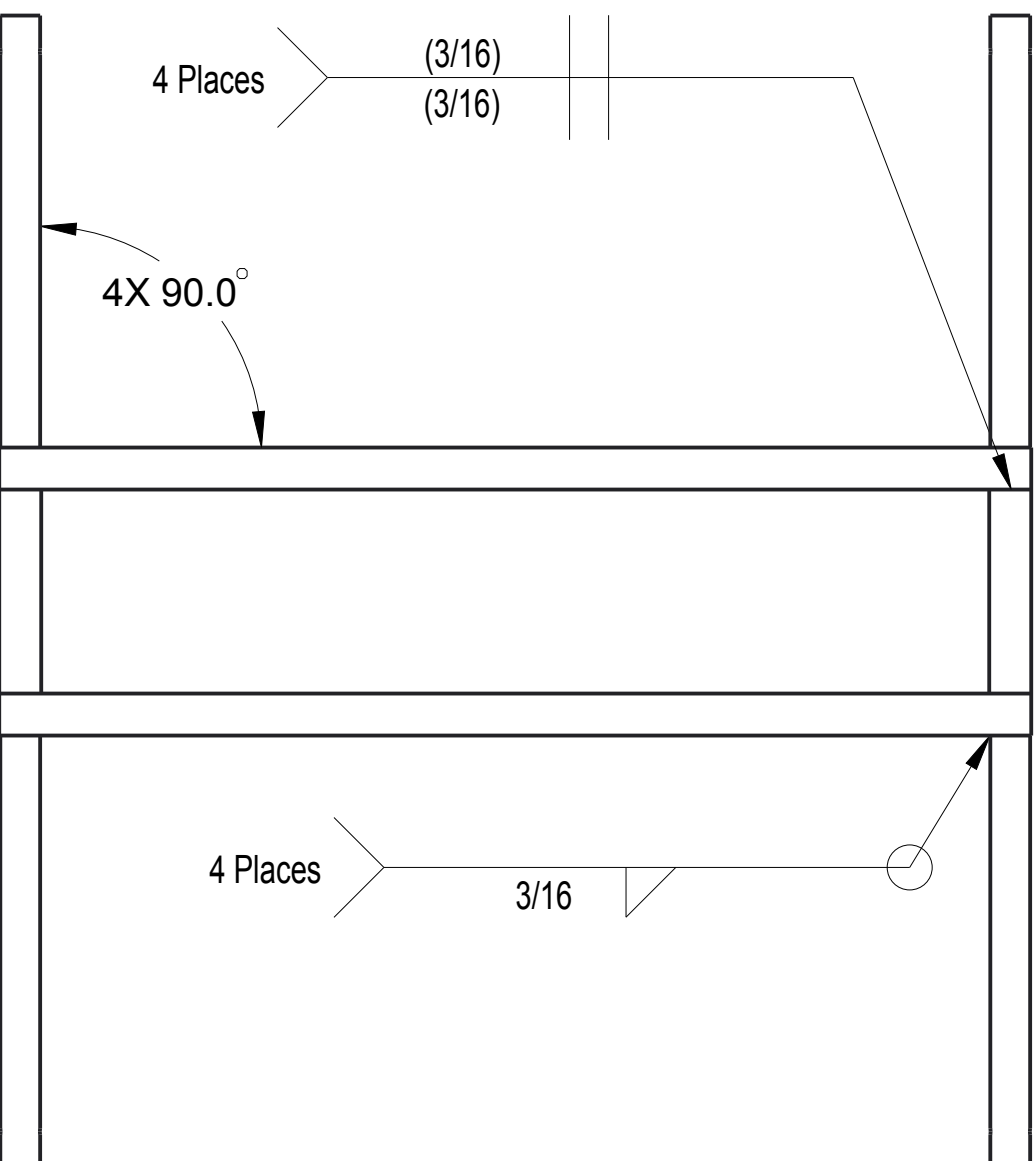
MODEL NAME	TITLE
GE-14030	High Goal Face Middle



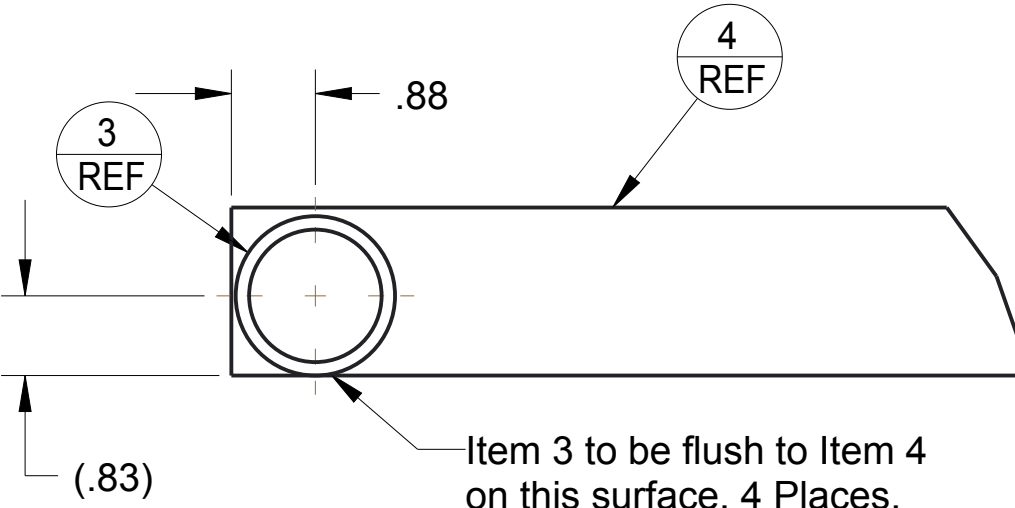
SEE DETAIL A




DETAIL A  
SCALE 1:4



SEE DETAIL B



DETAIL B  
SCALE 1:2

<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION	
		SCALE 1:8	SHEET 2 OF 5
TITLE <div>High Goal Face Middle</div>			
PROJECT		MODEL NAME GE-14030	ISSUE

D

C

B

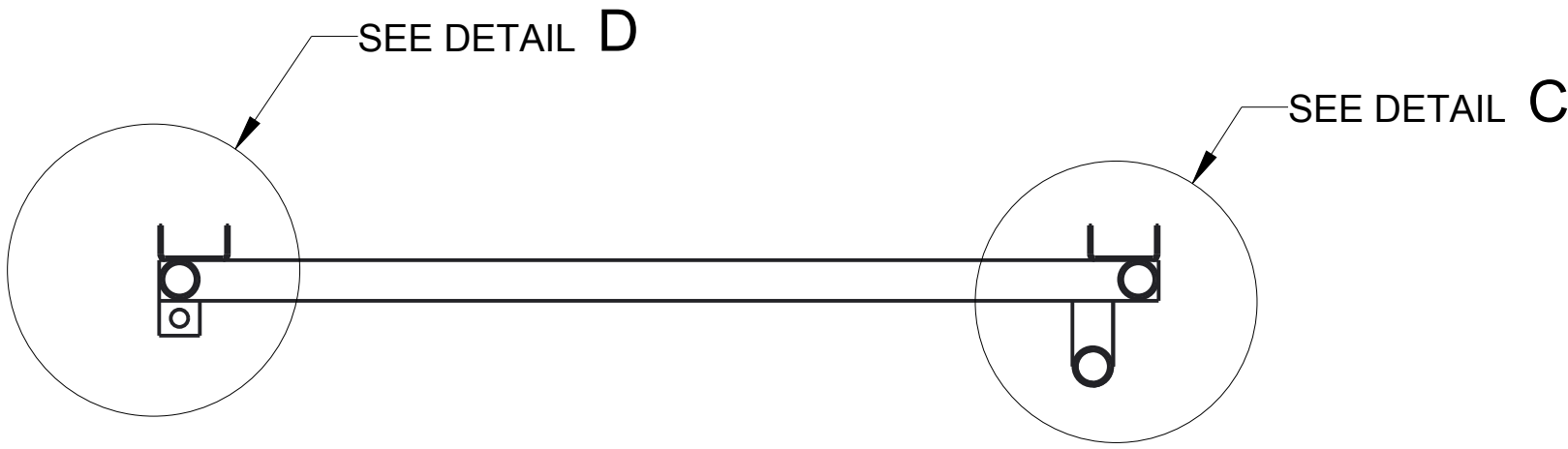
A

D

C

B

A



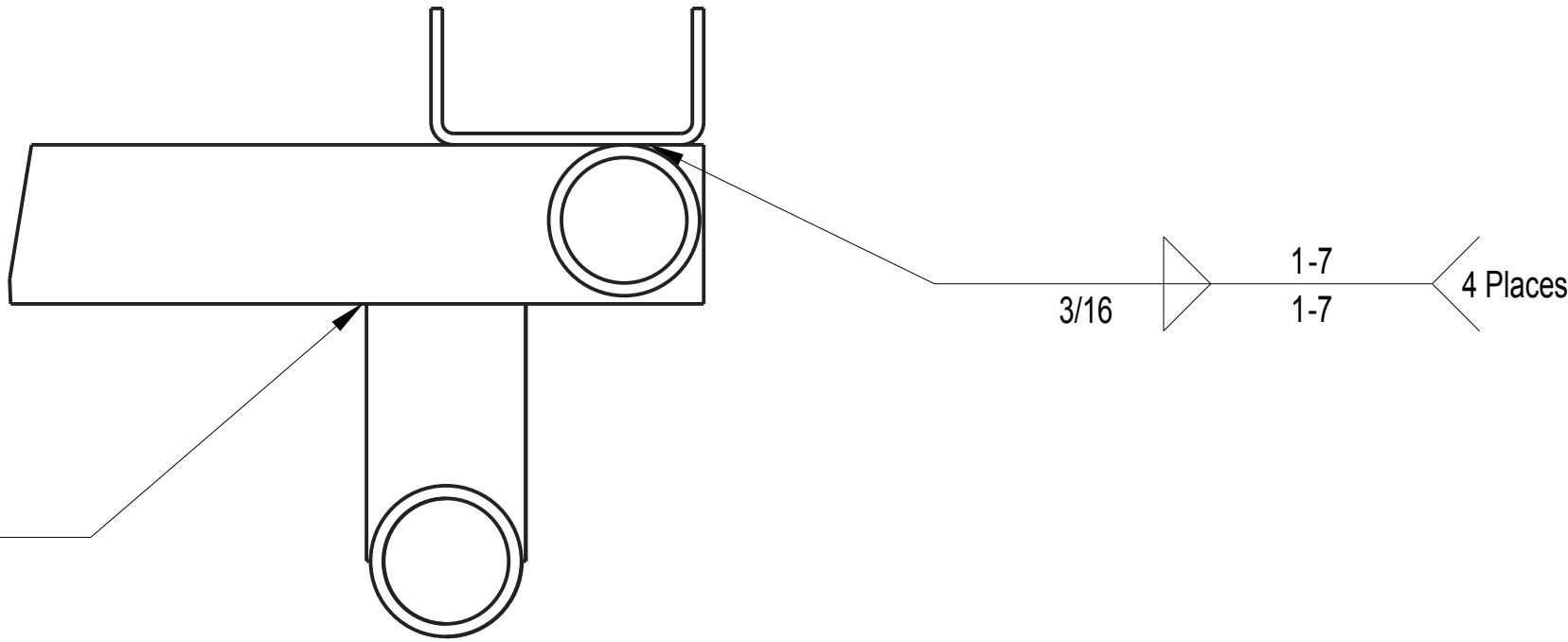
SEE DETAIL C

SEE DETAIL D

2 Places

3/16  
3/16

DETAIL C  
SCALE 1:2



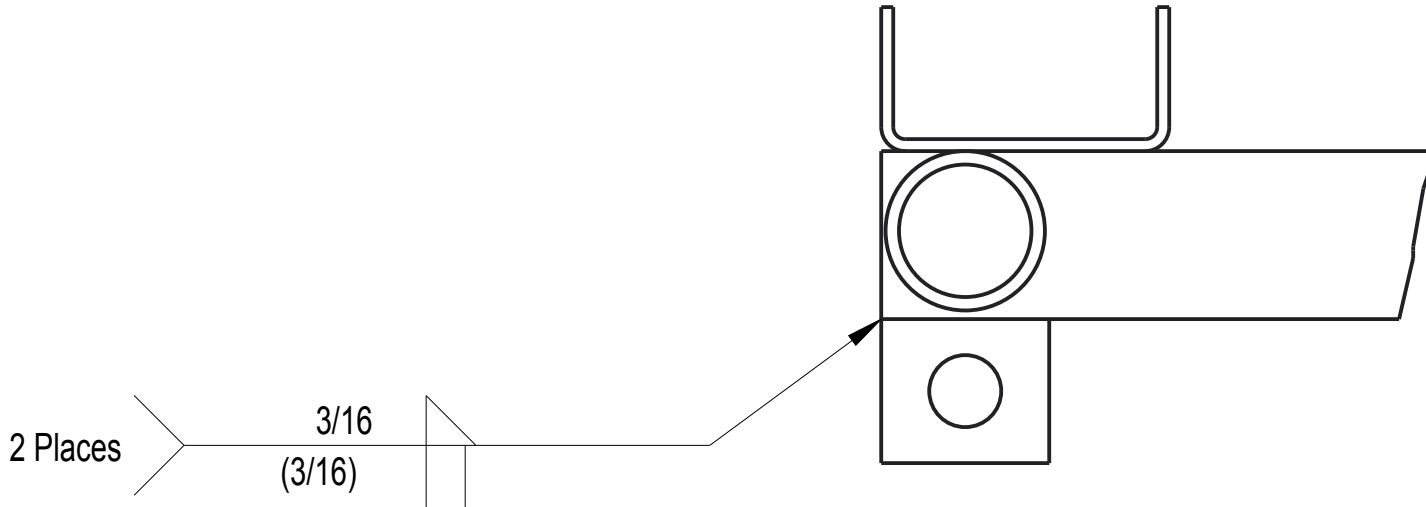
1-7  
1-7

4 Places

2 Places

3/16  
(3/16)

DETAIL D  
SCALE 1:2



<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>	<div></div> <div>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 3 OF 5
<div>TITLE</div> <div>High Goal Face Middle</div>			
PROJECT		MODEL NAME GE-14030	ISSUE

D

C

B

A

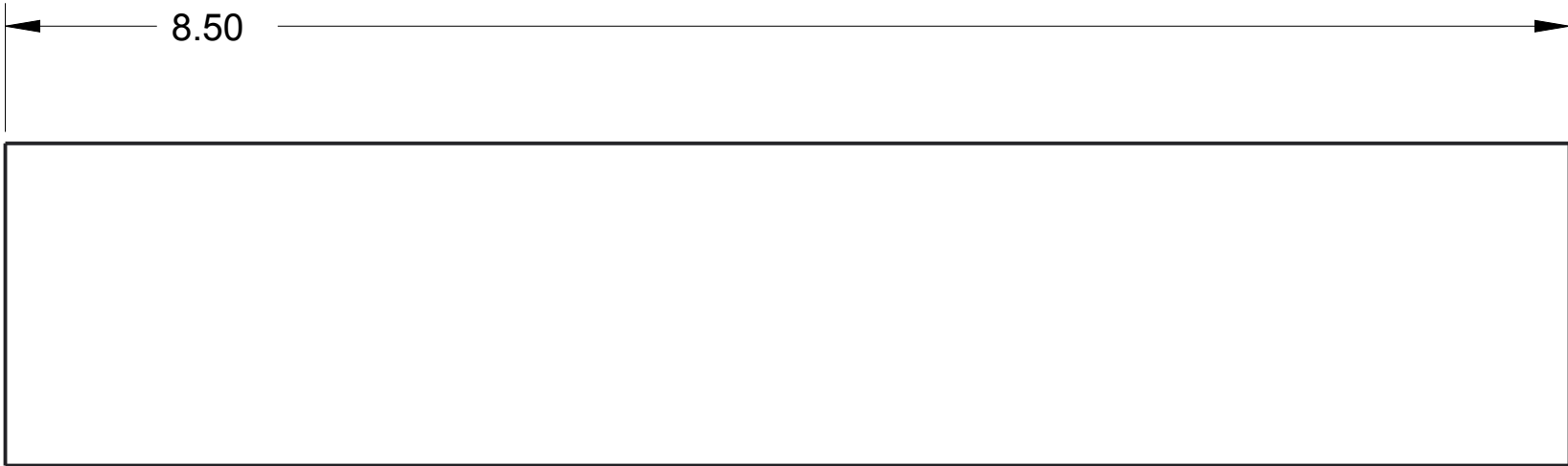
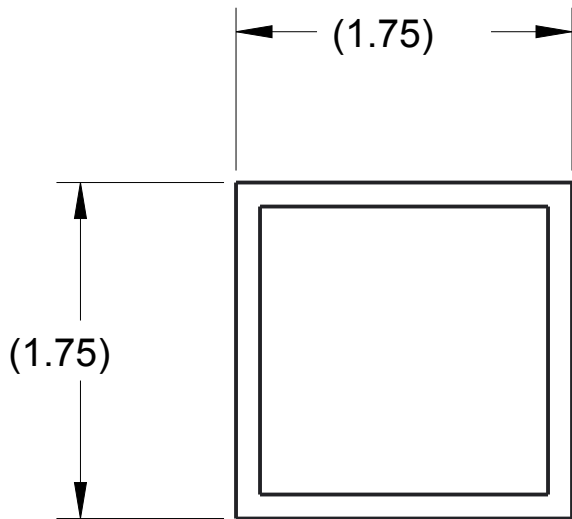
D

C

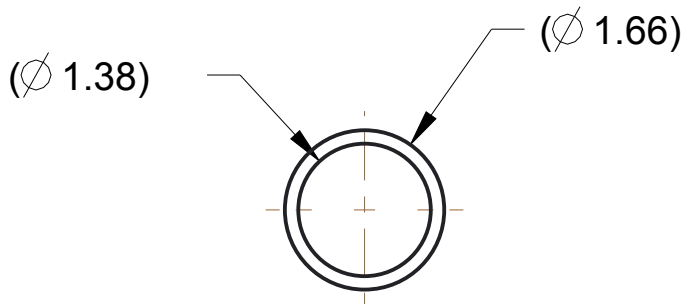
B

A


MODEL NAME	TITLE
GE-14030	High Goal Face Middle



Item: GE-14030-01, Spacer Tube  
Material: 1.75"x.125" Square Tubing, 6063 Aluminum  
Scale: 1/1  
QTY: 2



Item: GE-14030-03, Horizontal Tube  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1/2  
QTY: 2

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 11:192	SHEET 4 OF 5
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE High Goal Face Middle		
DO NOT SCALE	PROJECT	MODEL NAME GE-14030	ISSUE

D

D

C

C

B

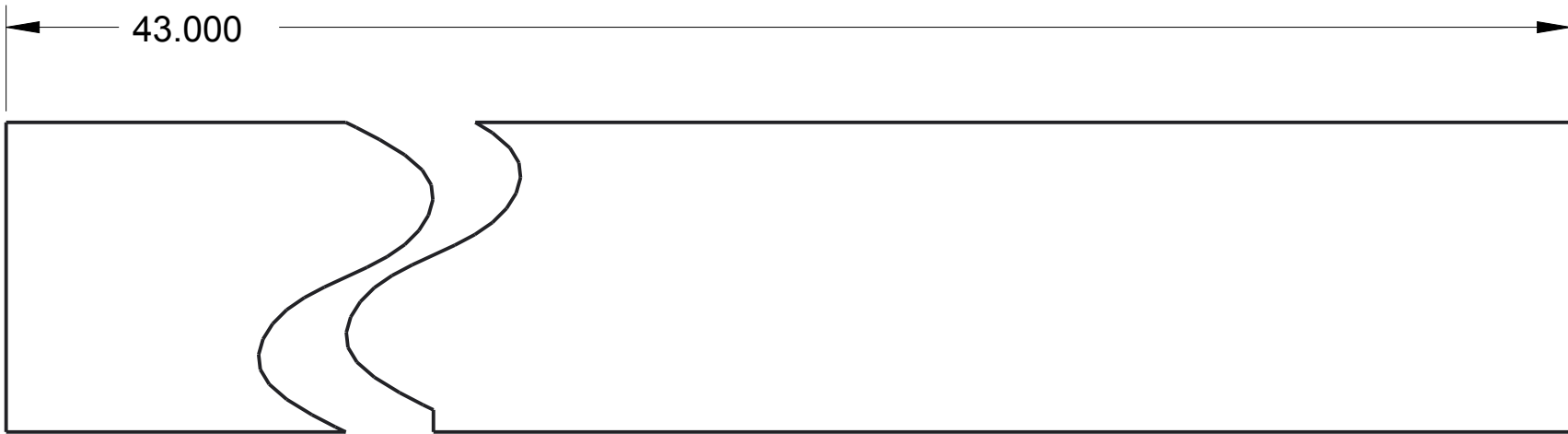
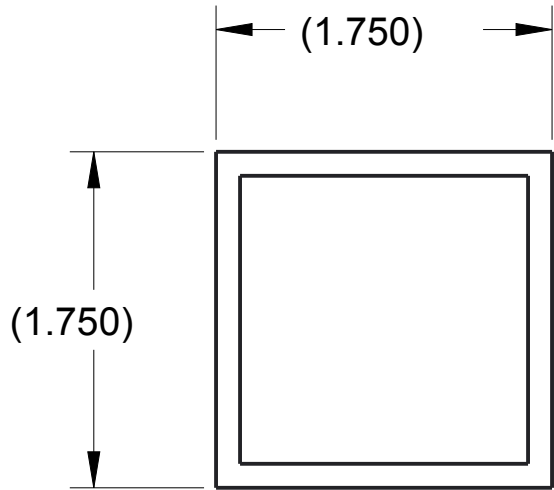
B

A

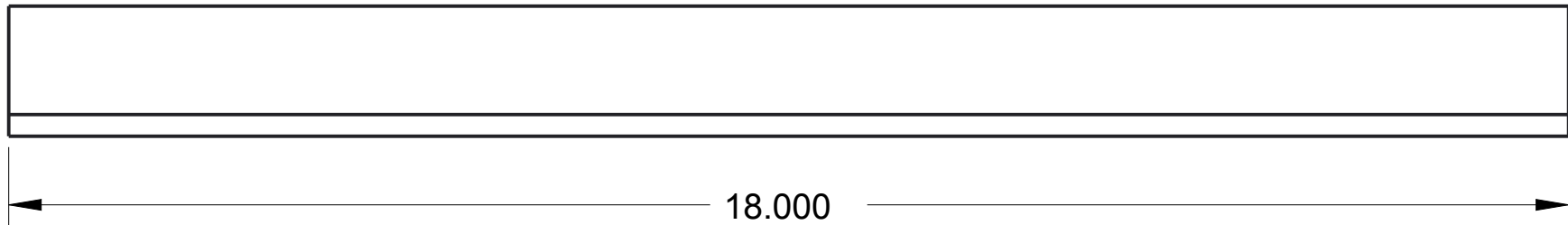
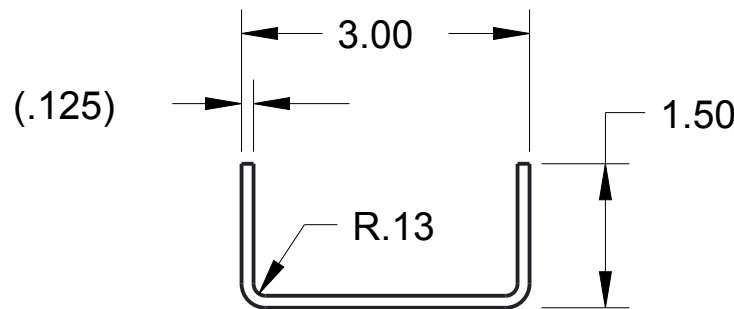
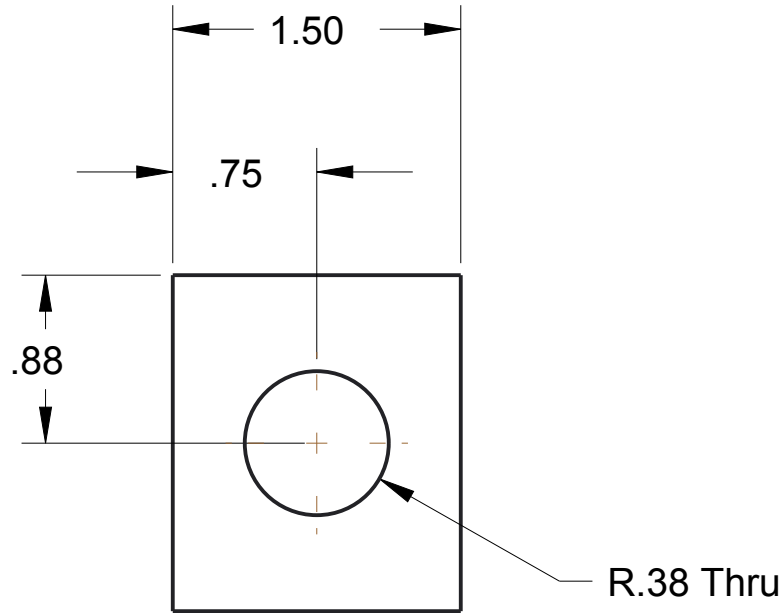
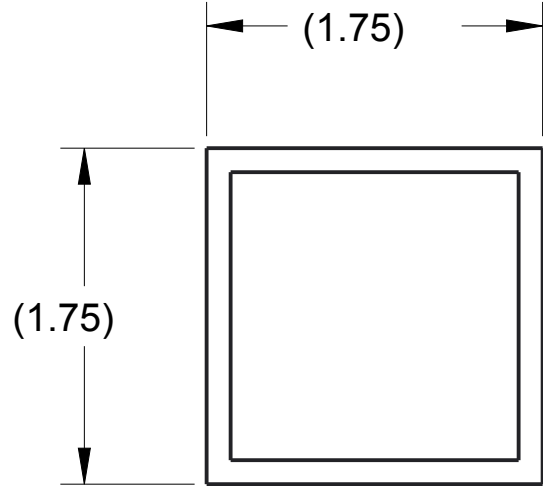
A

MODEL NAME	TITLE
GE-14030	High Goal Face Middle


Item: GE-14030-04, Vertical Tube  
Material: 1.75"x.125" Square Tubing. 6063 Aluminum  
Scale: 1/1  
QTY: 2



Item: GE-14030-05, Anchor Block  
Material: 1.75"x.125" Square Tubing. 6063 Aluminum  
Scale: 1/1  
QTY: 2



Item: GE-14030-06, Channel  
Material: .125" Thick 5052 Aluminum Sheet  
Scale: 1/2  
QTY: 4

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 11:192	SHEET 5 OF 5
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE High Goal Face Middle		
	PROJECT		MODEL NAME GE-14030
	DO NOT SCALE		ISSUE

D

C

B

A

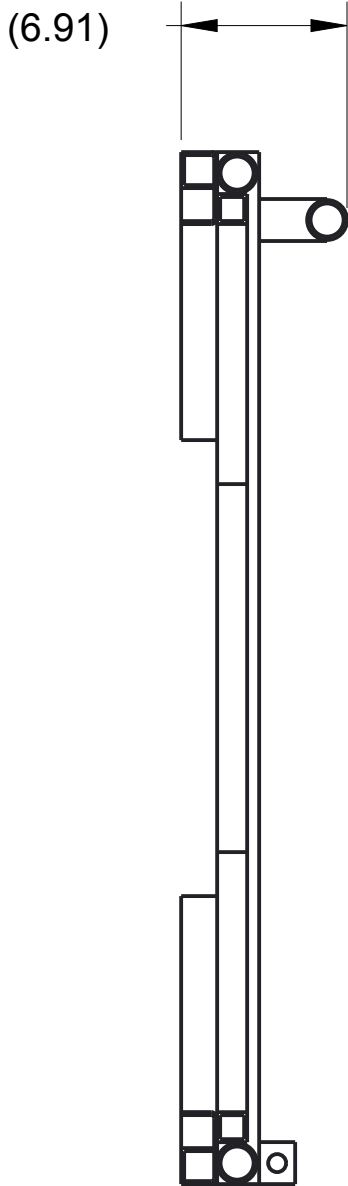
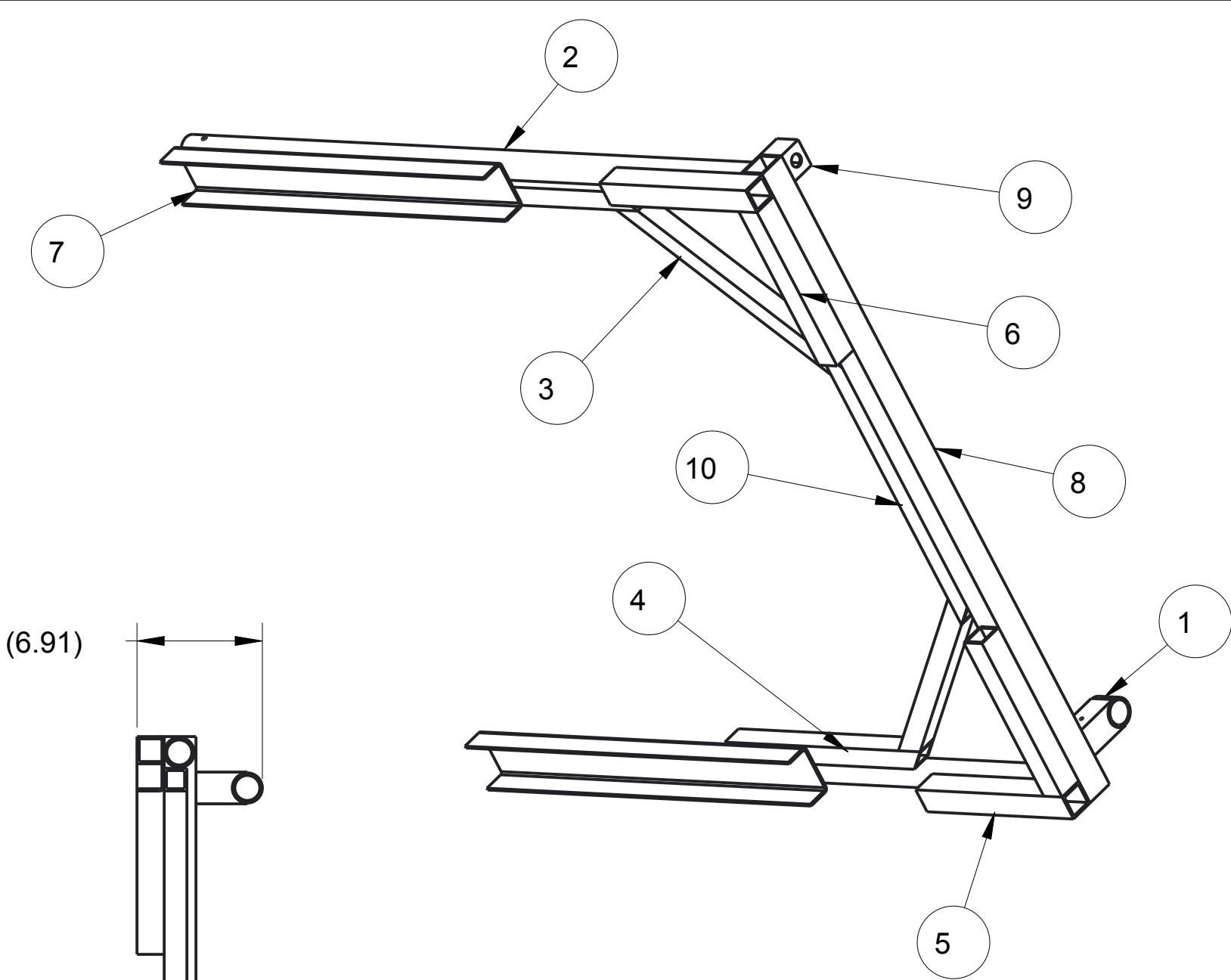
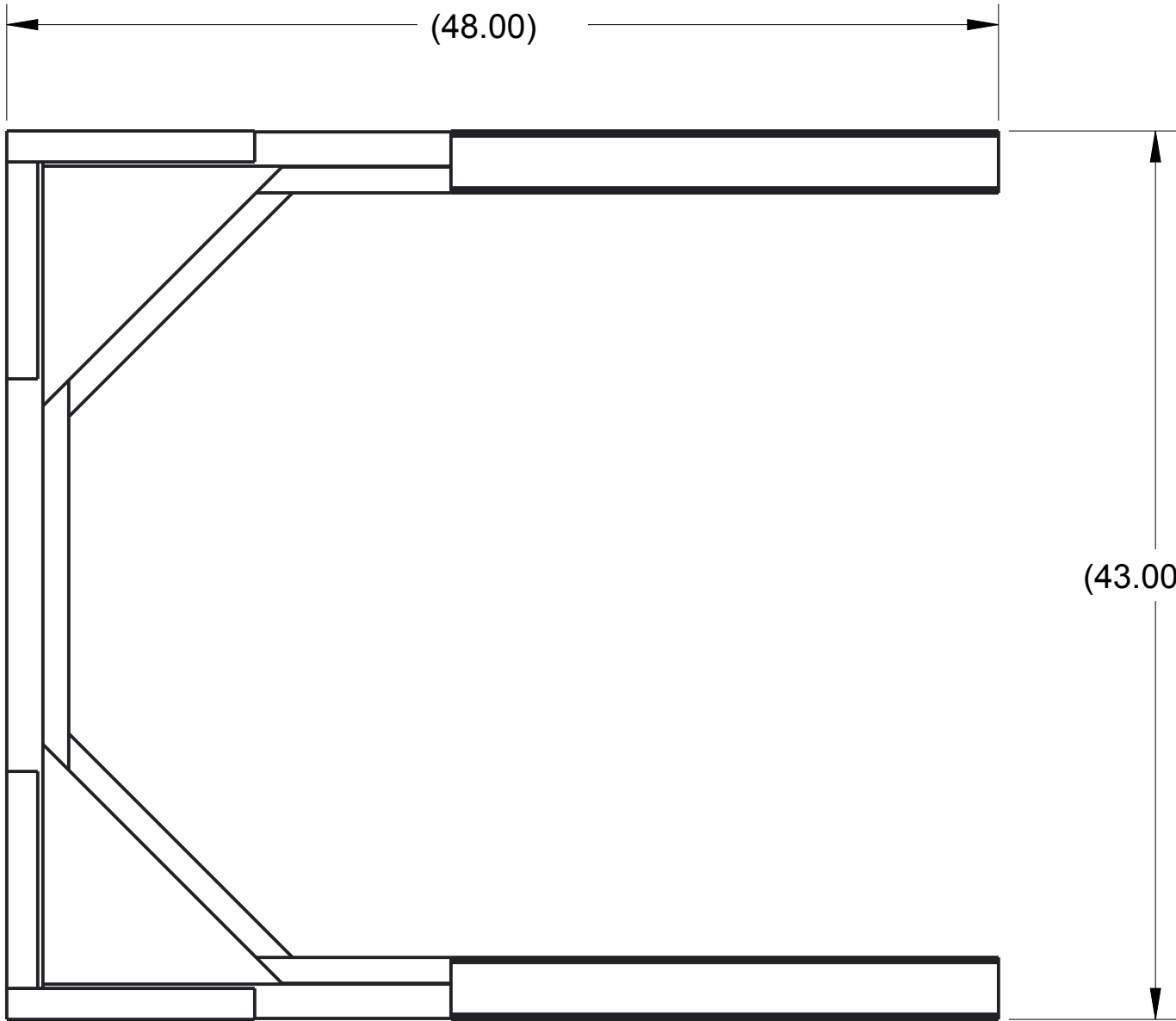
D

C

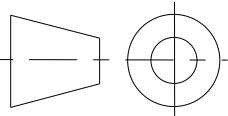

B

A

MODEL NAME	TITLE
GE-14031	High Goal Face Left



ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14026	1	High Goal Hinge, Assembly	Per Drawing
2	GE-14031-1	2	Horizontal Tube	1.25" Schedule 40 Pipe, 6061 Aluminum
3	GE-14031-10	2	Angled Channel Support	1.25"x.125" Square Tubing, 6063 Aluminum
4	GE-14031-11	2	Horizontal Channel Support	1.25"x.125" Square Tubing, 6063 Aluminum
5	GE-14031-12	2	Horizontal Corner Brace	1.5"x.125" Square Tubing, 6063 Aluminum
6	GE-14031-13	2	Vertical Corner Brace	1.5"x.125" Square Tubing, 6063 Aluminum
7	GE-14031-14	2	Channel	.125" Thick 5052 Aluminum Sheet
8	GE-14031-2	1	Vertical Tube	1.75"x.125" Square Tubing, 6063 Aluminum
9	GE-14031-6	1	Anchor Block	1.75"x.125" Square Tubing, 6063 Aluminum
10	GE-14031-7	1	Vertical Channel Support	1.25"x.125" Square Tubing, 6063 Aluminum

	 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 1 OF 7
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE  High Goal Face Left		
	PROJECT	MODEL NAME <b>GE-14031</b>	
	ISSUE		

MODEL NAME  
GE-14031

TITLE

High Goal Face Left

SEE DETAIL B

Items 2, 3, 4 and 10 to be flush  
with Item 8 as shown

8  
REF

.88

3/16  
3/16

1-7  
1-7

2 Places

DETAIL A  
SCALE 1:4

SECTION A-A

SEE DETAIL C

3/16

2 Places

(3/16)  
(3/16)

4 Places

3/16  
(3/16)

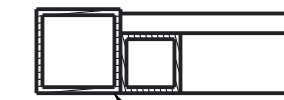
1-7  
1-7

A

A

SEE DETAIL A

41.25



Items to be flush as shown

DETAIL B  
SCALE 1:4

2X  $\phi$  .26

Thru all. to be  
drilled after welding

1.50

(.83)

DETAIL C  
SCALE 1:4

	DRAWN BY		DATE
	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 1:8		SHEET 2 OF 7
THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION			
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- .1	TITLE  High Goal Face Left		
	PROJECT	MODEL NAME GE-14031	ISSUE
	DO NOT SCALE		

D

D

C

C

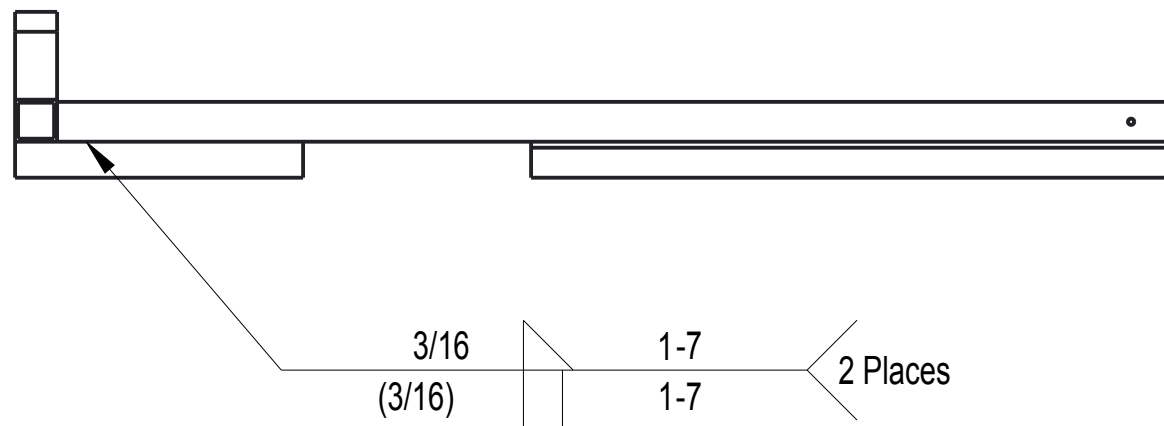
B

B

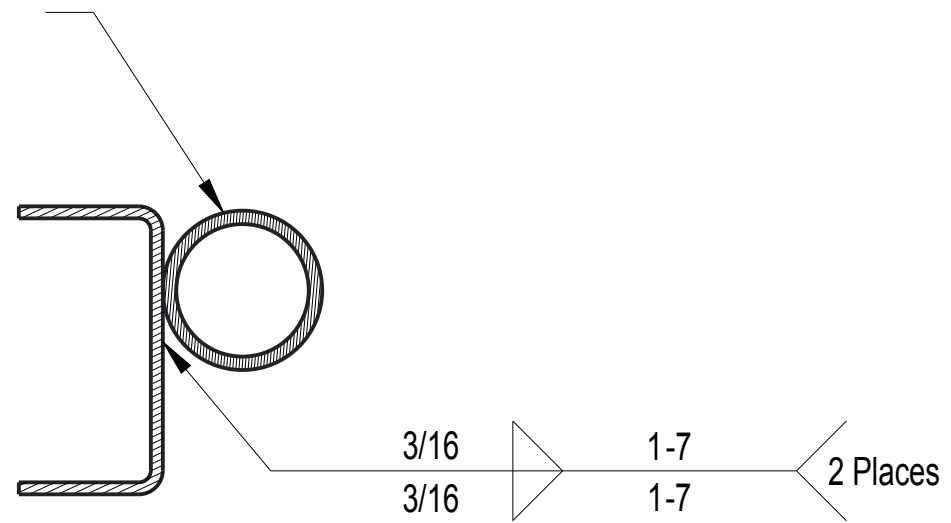
A

A

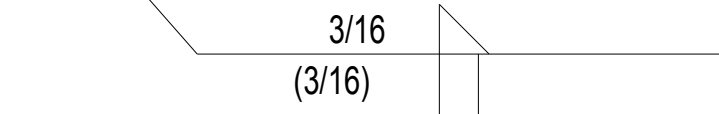
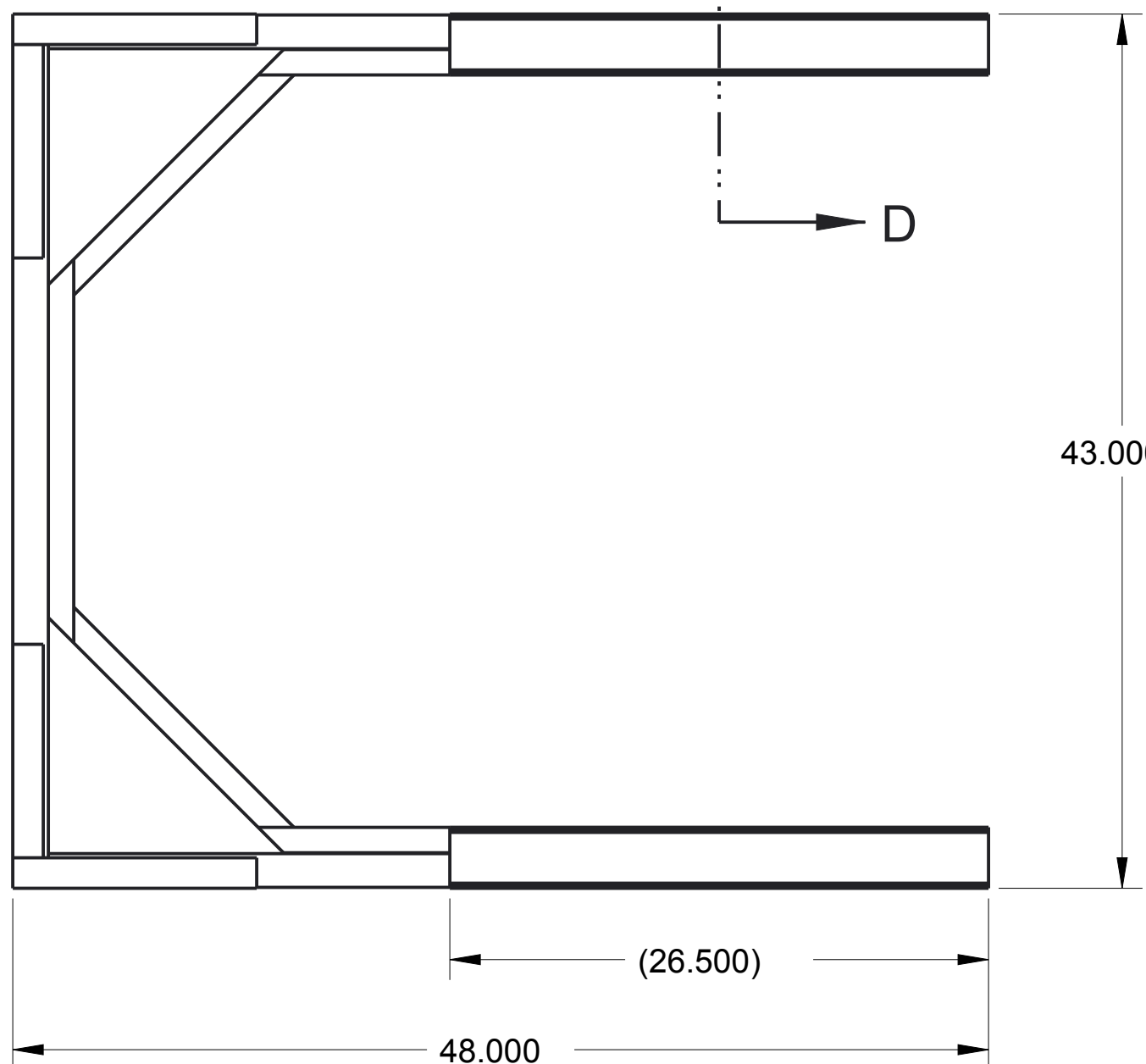
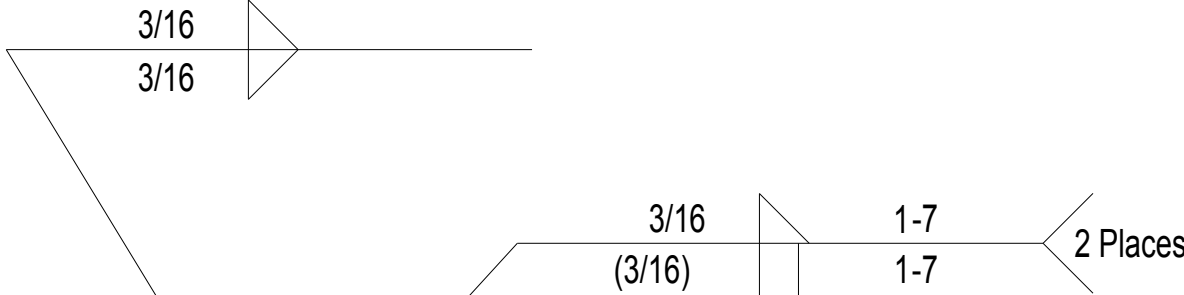
MODEL NAME	TITLE
GE-14031	High Goal Face Left



No weld penetration  
allowed on inside of tube  
2 Places.



SECTION D-D  
SCALE 1:2



 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY		DATE
	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 1:8		SHEET 3 OF 7
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE High Goal Face Left		
	PROJECT		MODEL NAME GE-14031
			ISSUE

D

C

B

A

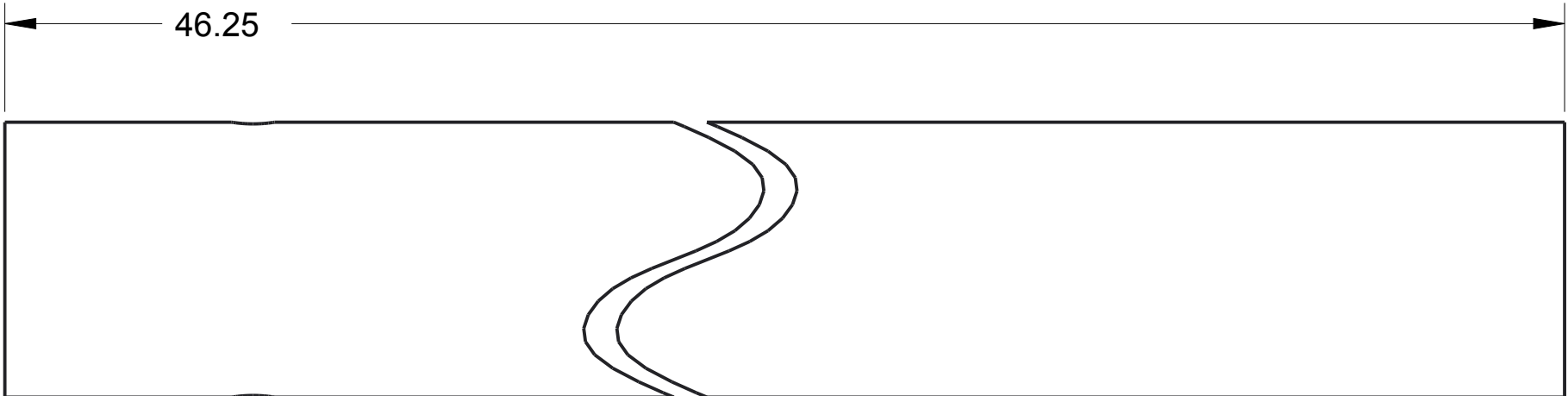
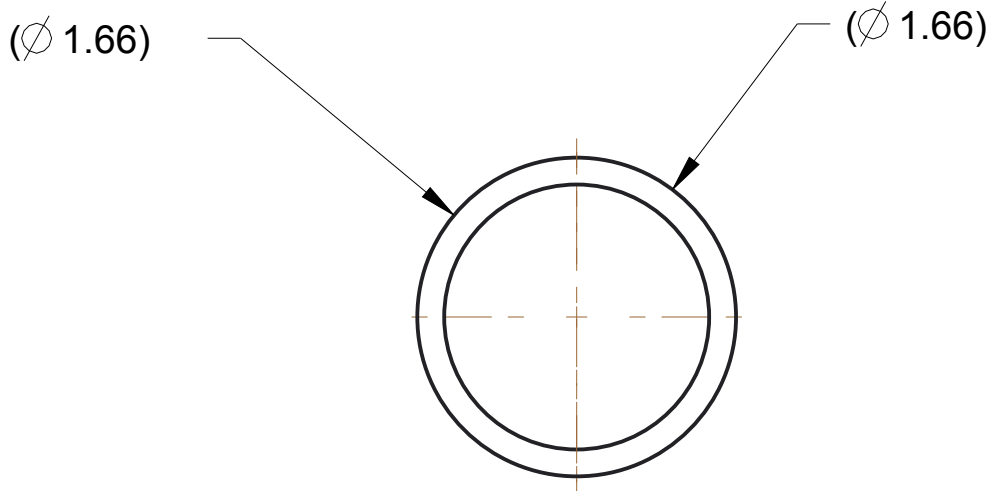
D

C

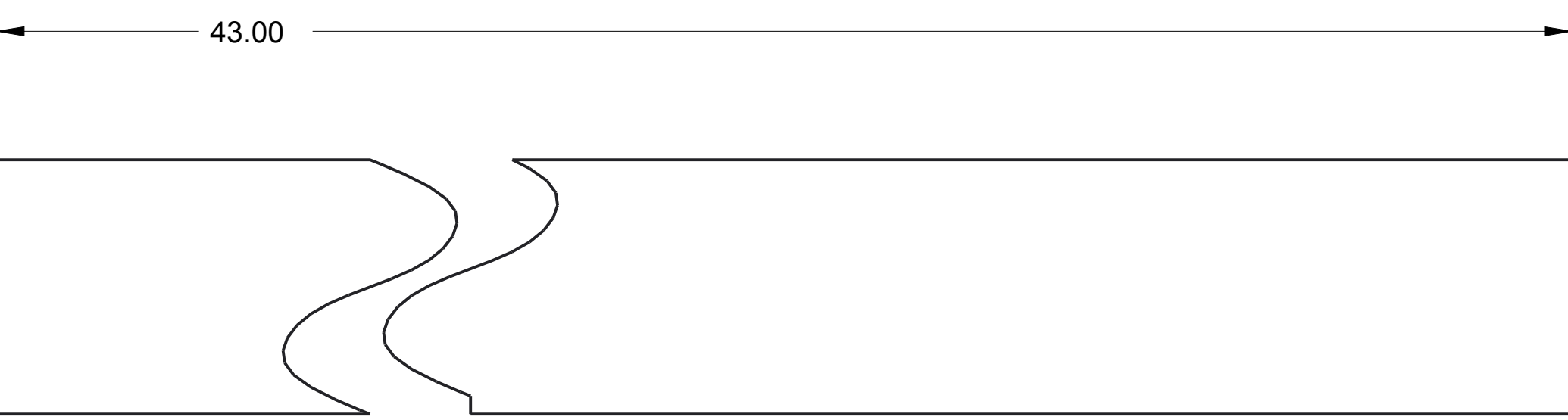
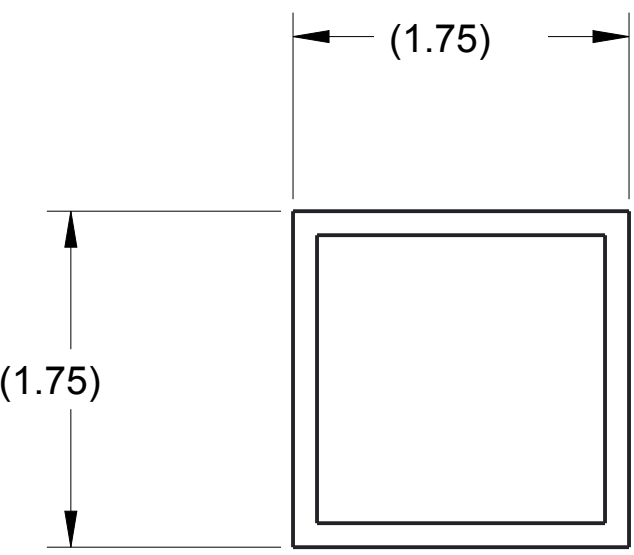
B

A


MODEL NAME	TITLE
GE-14031	High Goal Face Left



Item: GE-14031-1, Horizontal Tube  
Material: 1.25" Schedule 40 Pipe, 6061 Aluminum  
Scale: 1:1  
QTY: 2



Item: GE-14031-2, Vertical Tube  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1:1  
QTY: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 11:192	SHEET 4 OF 7
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE High Goal Face Left		
	PROJECT		MODEL NAME GE-14031
	DO NOT SCALE		ISSUE

D

D

C

C

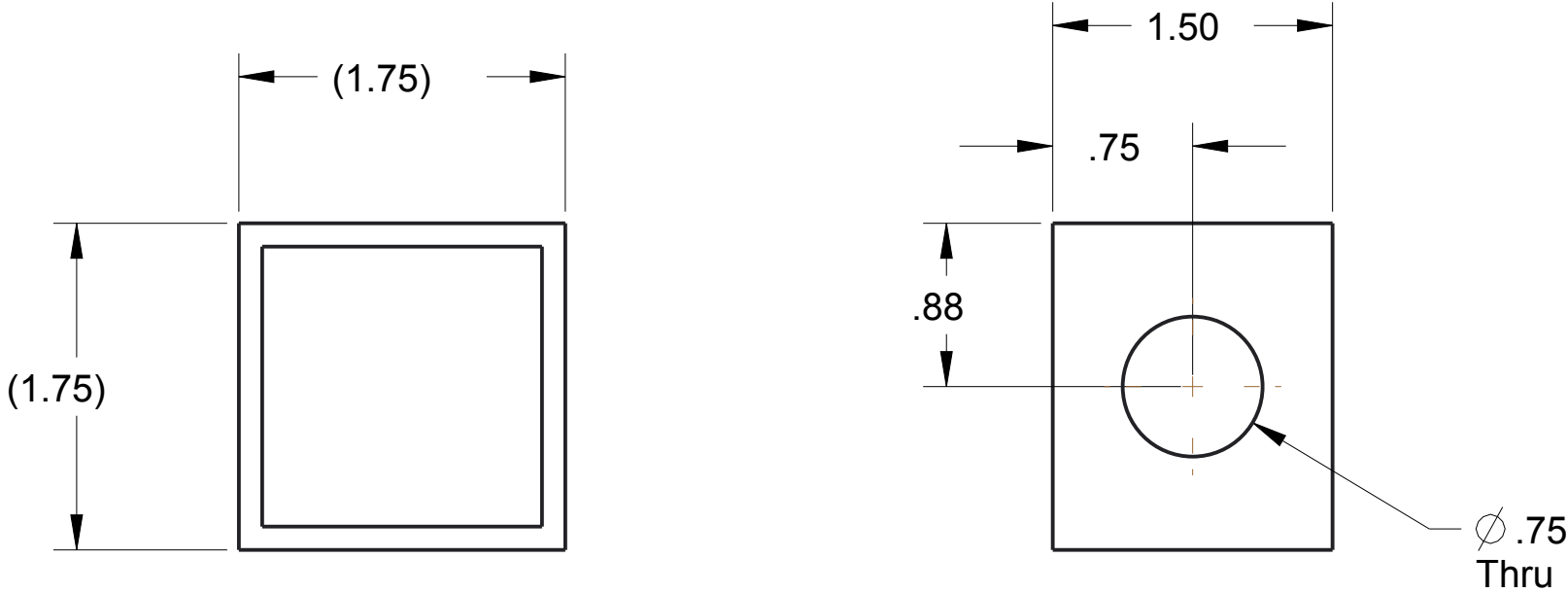
B

B

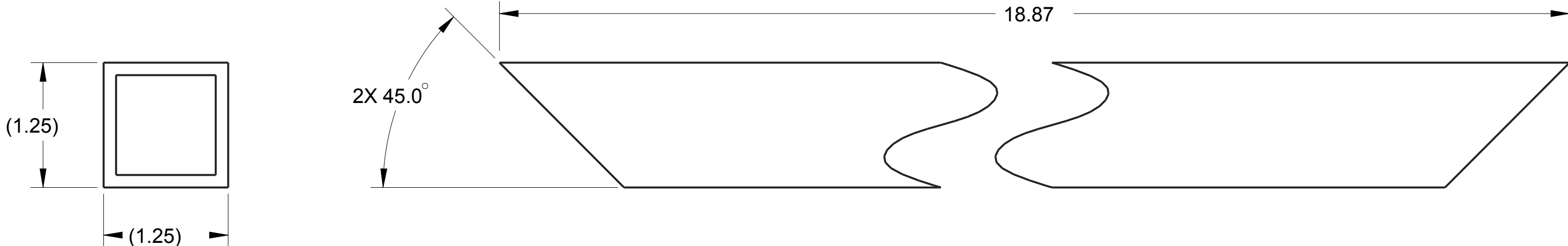
A

A

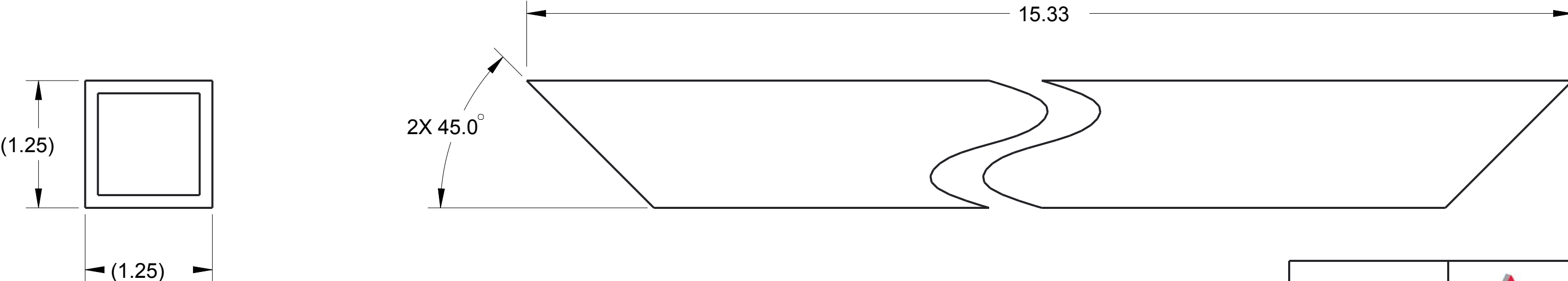
MODEL NAME	TITLE
GE-14031	High Goal Face Left




Item: GE-14031-6, Anchor Block  
Material: 1.75"x.125" Square Tube, 6063 Aluminum  
Scale: 1:1  
QTY: 1



Item: GE-14031-7, Vertical Channel Support  
Material: 1.25"x.125" Square Tube, 6063 Aluminum  
Scale: 1:1  
QTY: 1



Item: GE-14031-10, Angled Channel Support  
Material: 1.25"x.125" Square Tube, 6063 Aluminum  
Scale: 1:1  
QTY: 2

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.001 ANG +/- 1	SCALE 11:192	SHEET 5 OF 7
	TITLE  High Goal Face Left	
	PROJECT	MODEL NAME GE-14031
DO NOT SCALE		

D

D

C

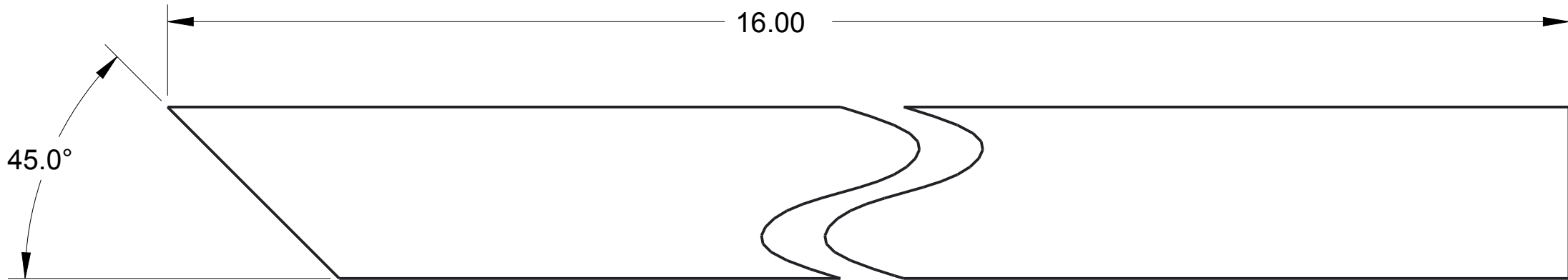
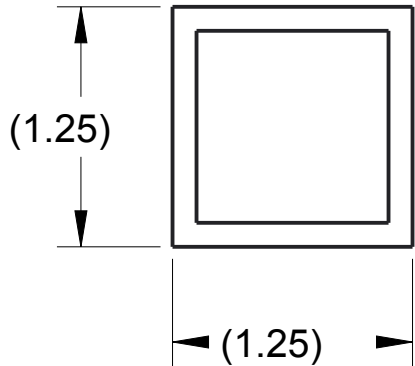
C

B

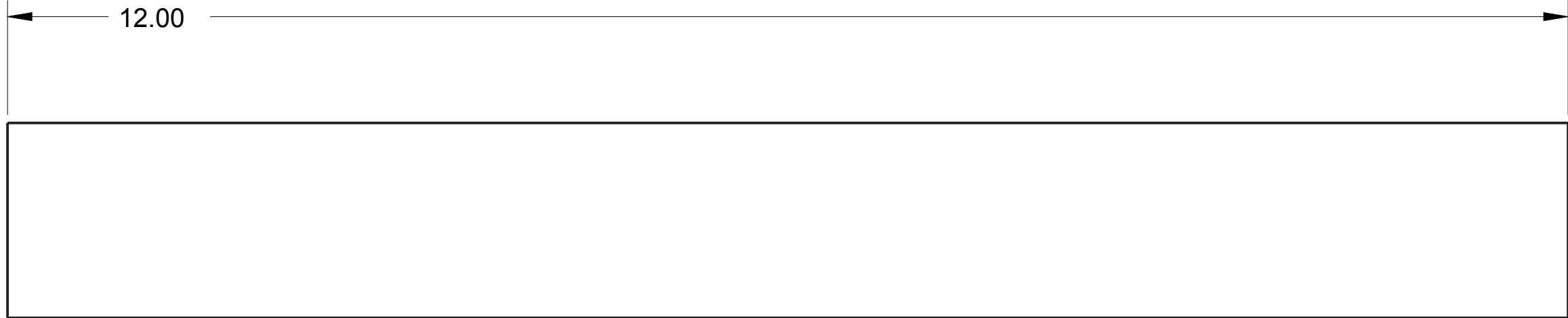
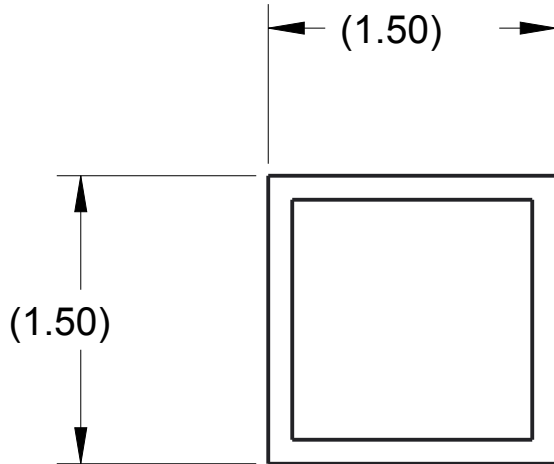
B

A


A



Item: GE-14031-11, Horizontal Channel Support  
Material: 1.25"x.125" Square Tube, 6063 Aluminum  
Scale: 1:1  
QTY: 2



Item: GE-14031-12, Horizontal Corner Brace  
Material: 1.5"x.125" Square Tube, 6063 Aluminum  
Scale: 1:1  
QTY: 2

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 11:192	SHEET 6 OF 7
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1		TITLE  High Goal Face Left	
DO NOT SCALE		PROJECT	MODEL NAME GE-14031
		ISSUE	

D

C

B

A

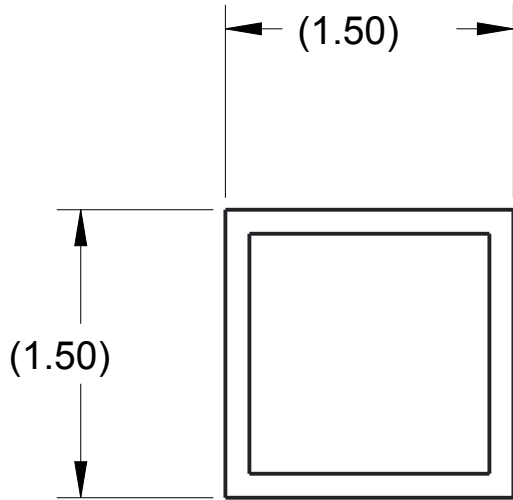
D

C

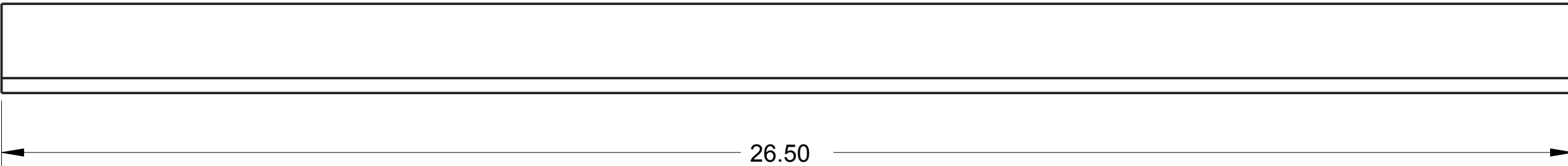
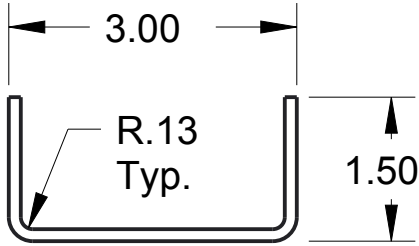
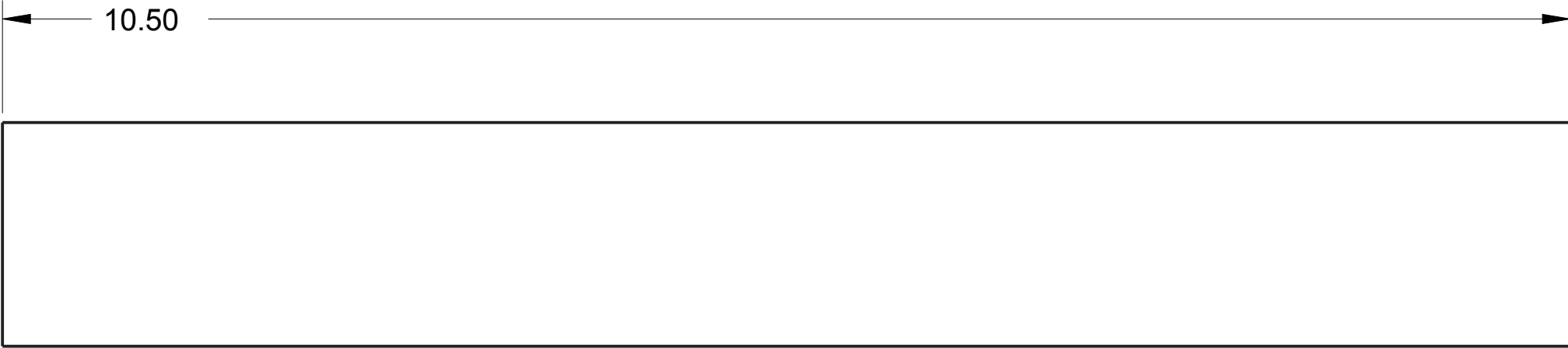
B

A


MODEL NAME	TITLE
GE-14031	High Goal Face Left



Item: GE-14031-13, Vertical Corner Brace  
Material: 1.5"x.125" Square Tube, 6063 Aluminum  
Scale: 1:1  
QTY: 2



Item: GE-14031-14, Channel  
Material: .125" Thick 5052 Aluminum Sheet  
Scale: 1:2  
QTY: 2

<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>	<div></div> <div>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 11:192	SHEET 7 OF 7
TITLE		High Goal Face Left	
PROJECT		MODEL NAME	ISSUE
		GE-14031	

D

C

B

A

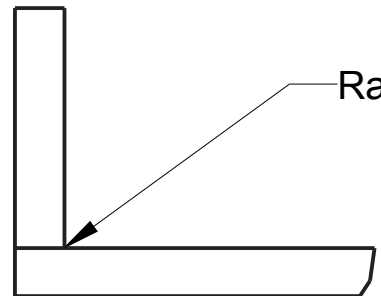
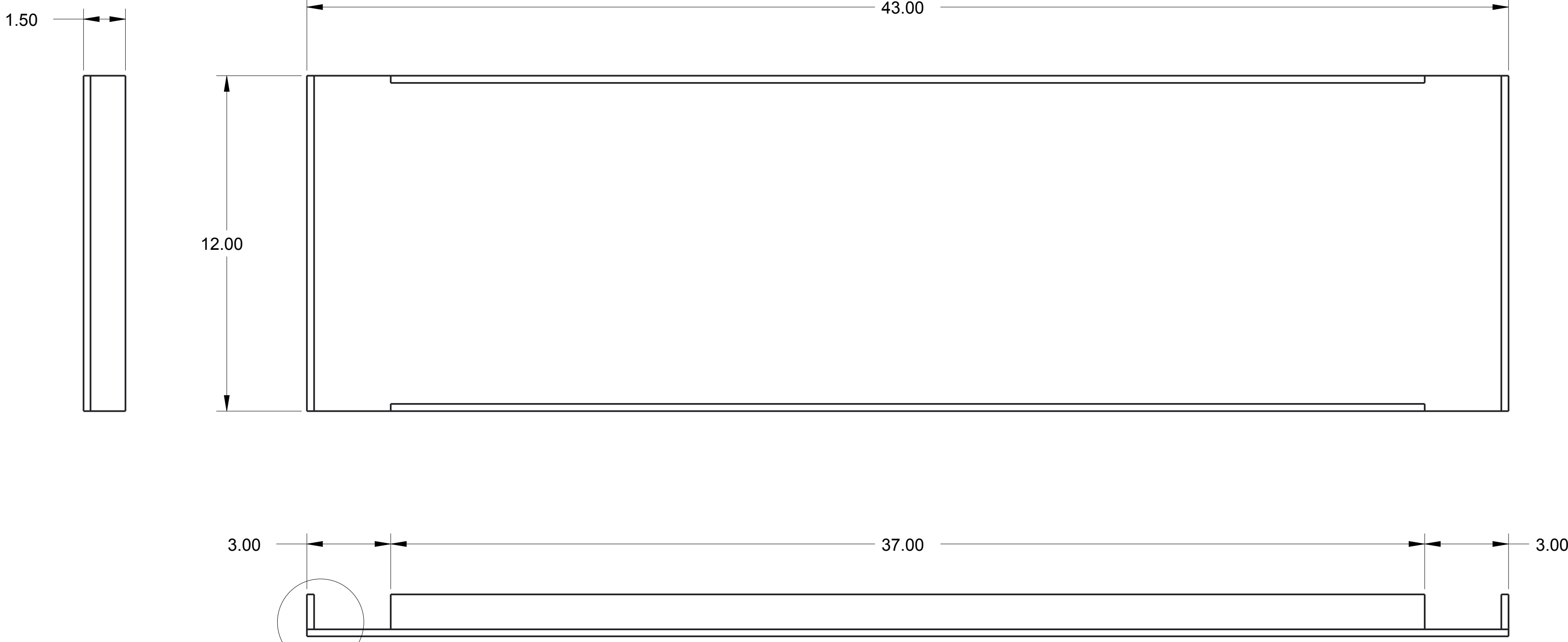
D

C

B

A

MODEL NAME	TITLE
GE-14033	High Goal Middle Light Stack



DETAIL A  
SCALE 1:1

- NOTES:
- 1.) Material: 1/4" HDPE (Red or Blue)
  - 2.) Remove burrs and sharp edges

 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:4	SHEET 1 OF 1
<small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE High Goal Middle Light Stack	
	PROJECT	MODEL NAME GE-14033
		ISSUE

D

C

B

A

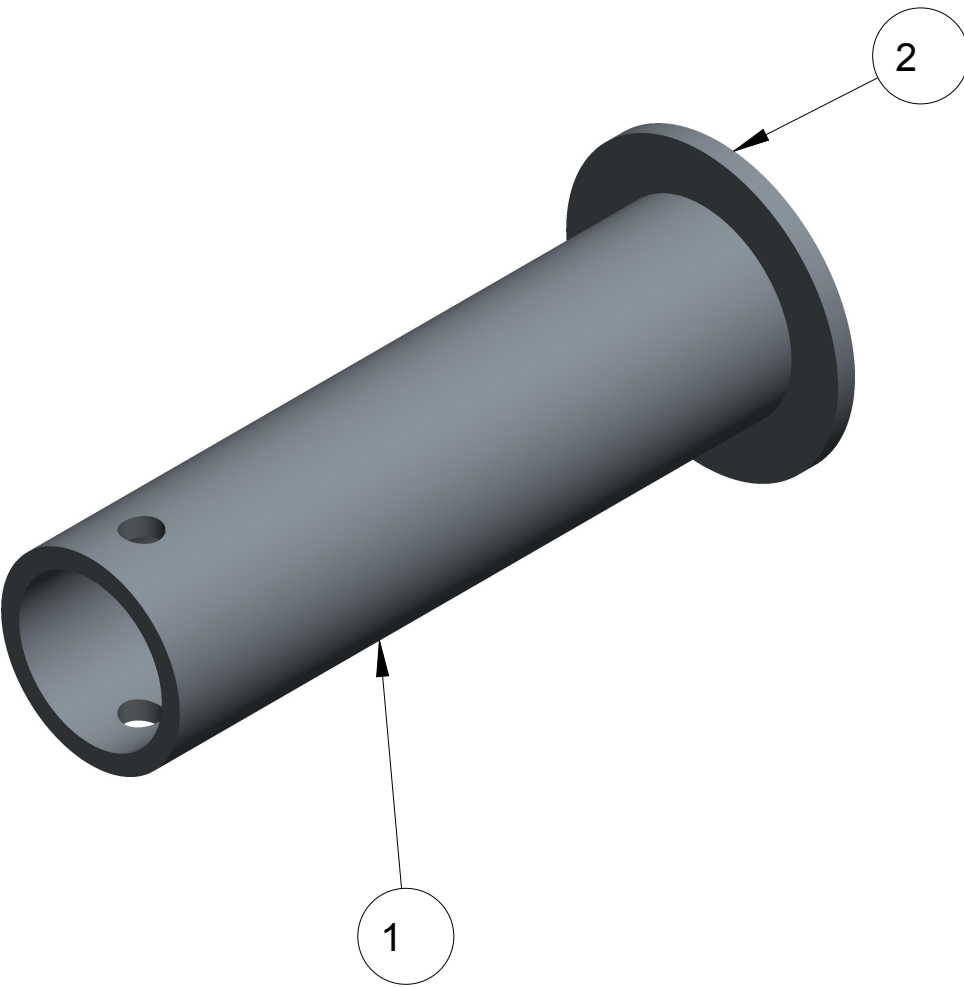
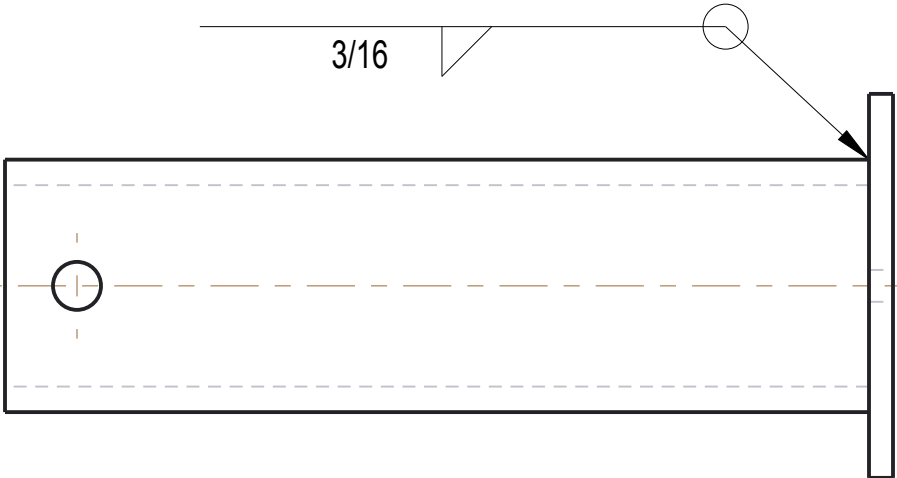
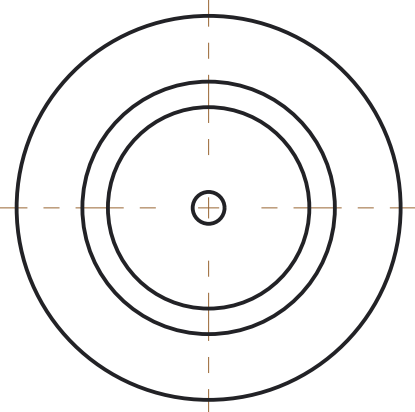
D

C


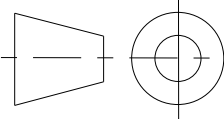
B

A

MODEL NAME	TITLE
GE-14034	High Goal Hinge Pin



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-14034-1	1	High Goal Pin Shaft	1" Schedule 40 Pipe, 6061 Aluminum
2	GE-14034-2	1	High Goal Pin Head	.125" Sheet, 5052 Aluminum

 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY		DATE
	CHECKED BY		DATE
	APPROVED BY		DATE
	SCALE 1:1		SHEET 1 OF 2
 <small>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</small> <b>DO NOT SCALE</b>	TITLE High Goal Hinge Pin		
	PROJECT		MODEL NAME GE-14034
			ISSUE

D

D

C

C

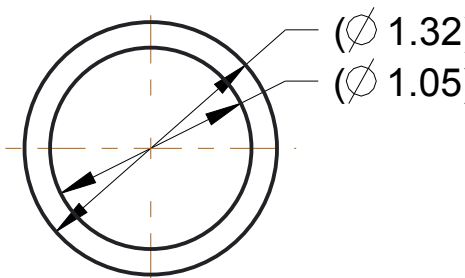
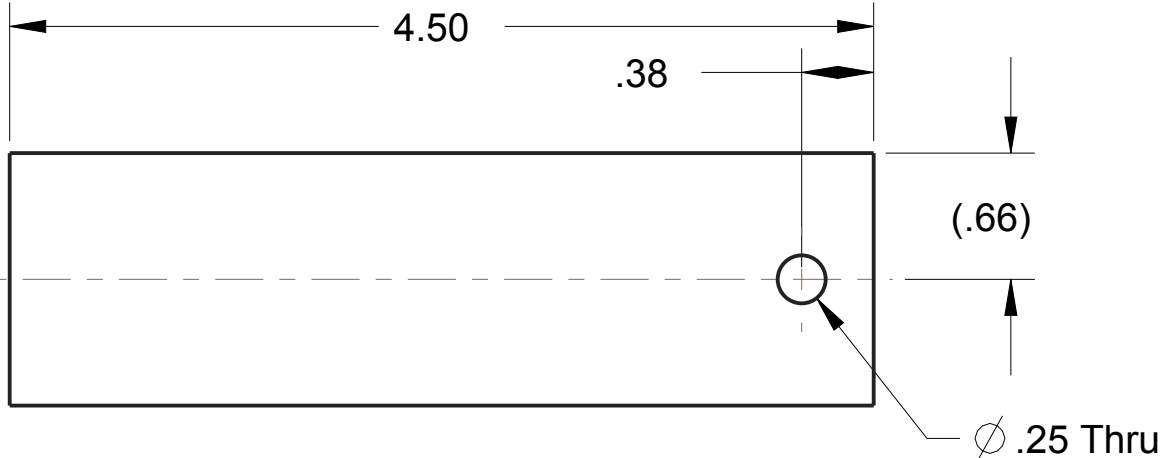
B

B

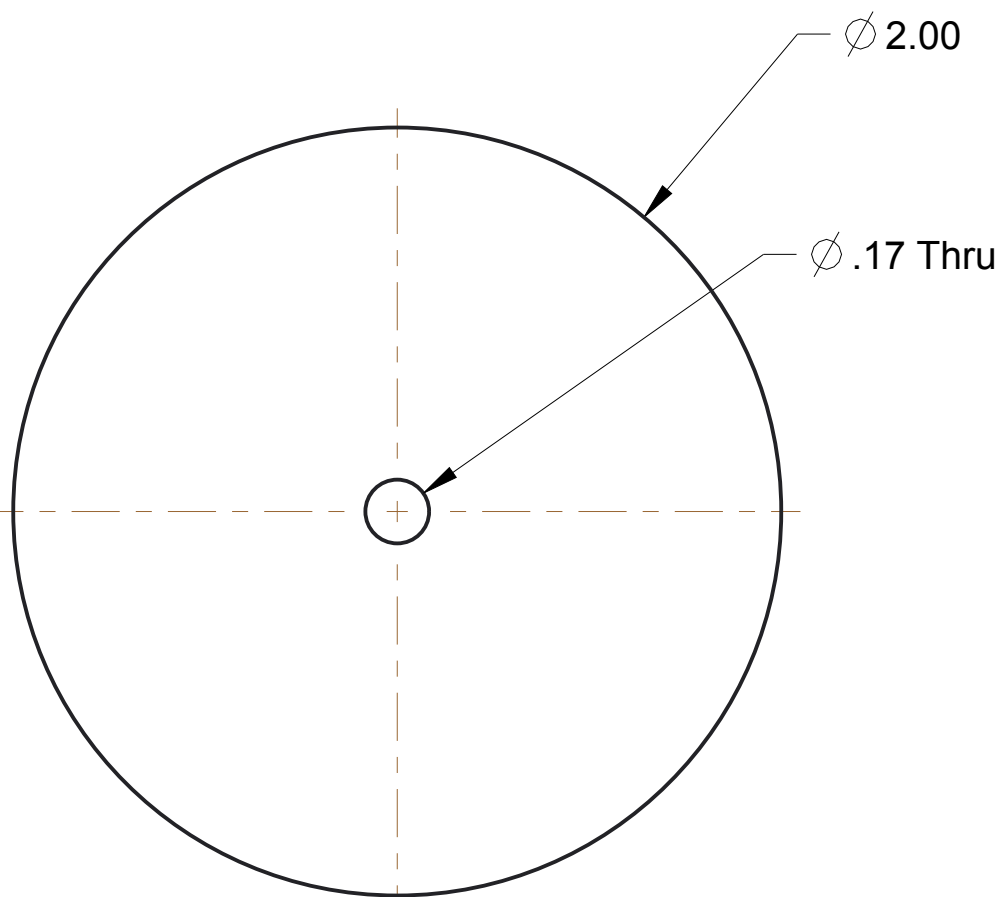
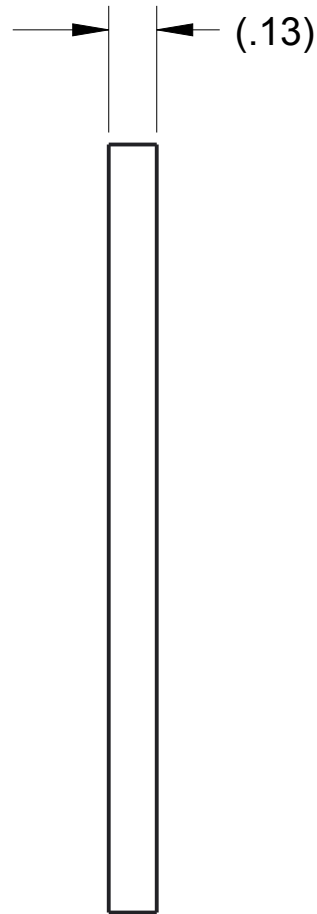
A

A


MODEL NAME	TITLE
GE-14034	High Goal Hinge Pin

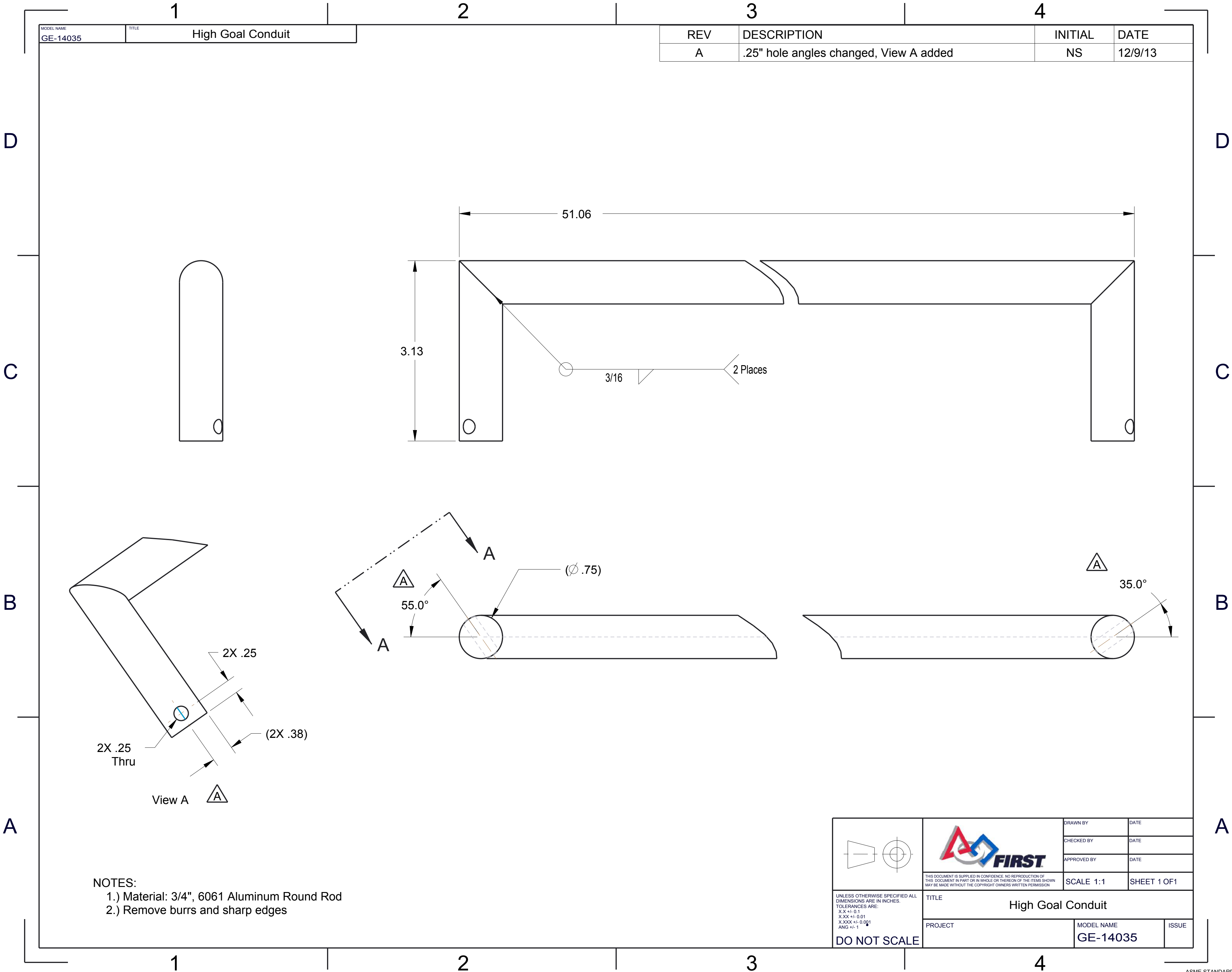


ITEM: GE-14034-01, High Goal Pin Shaft  
MATERIAL: 1" Schedule 40 Pipe, 6061 Aluminum  
SCALE: 1/1  
QTY: 1



ITEM: GE-14034-02, High Goal Pin Head  
MATERIAL: .125" Sheet, 5052 Aluminum  
SCALE: 1/1  
QTY: 1


<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.XX +/- 0.1 X.XXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>	<div></div> <div>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:1	
TITLE		High Goal Hinge Pin	
PROJECT		MODEL NAME	ISSUE
		GE-14034	



MODEL NAME	TITLE
GE-14035	High Goal Conduit

REV	DESCRIPTION	INITIAL	DATE
A	.25" hole angles changed, View A added	NS	12/9/13

NOTES:  
1.) Material: 3/4", 6061 Aluminum Round Rod  
2.) Remove burrs and sharp edges

	 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:1	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XXX +/- 0.001 ANG +/- 1		TITLE  High Goal Conduit	
PROJECT		MODEL NAME GE-14035	ISSUE
DO NOT SCALE			

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
X.X +/- 0.1  
X.XX +/- 0.01  
X.XXX +/- 0.001  
ANG +/- 1

DO NOT SCALE

D

D

C

C

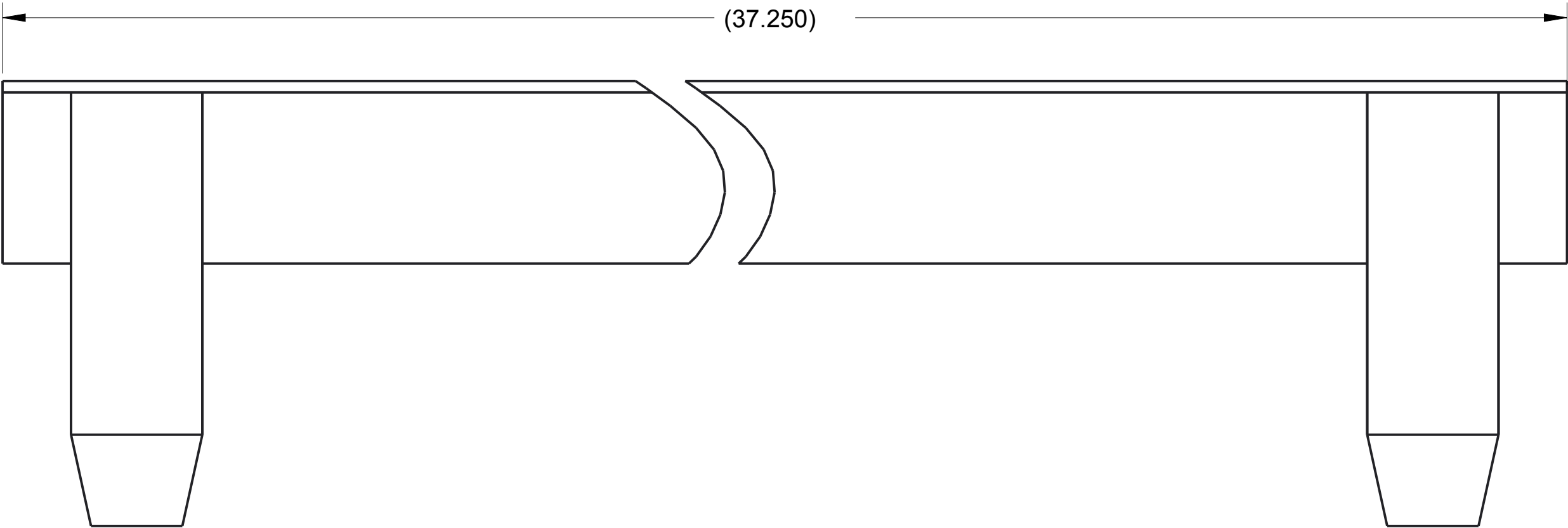
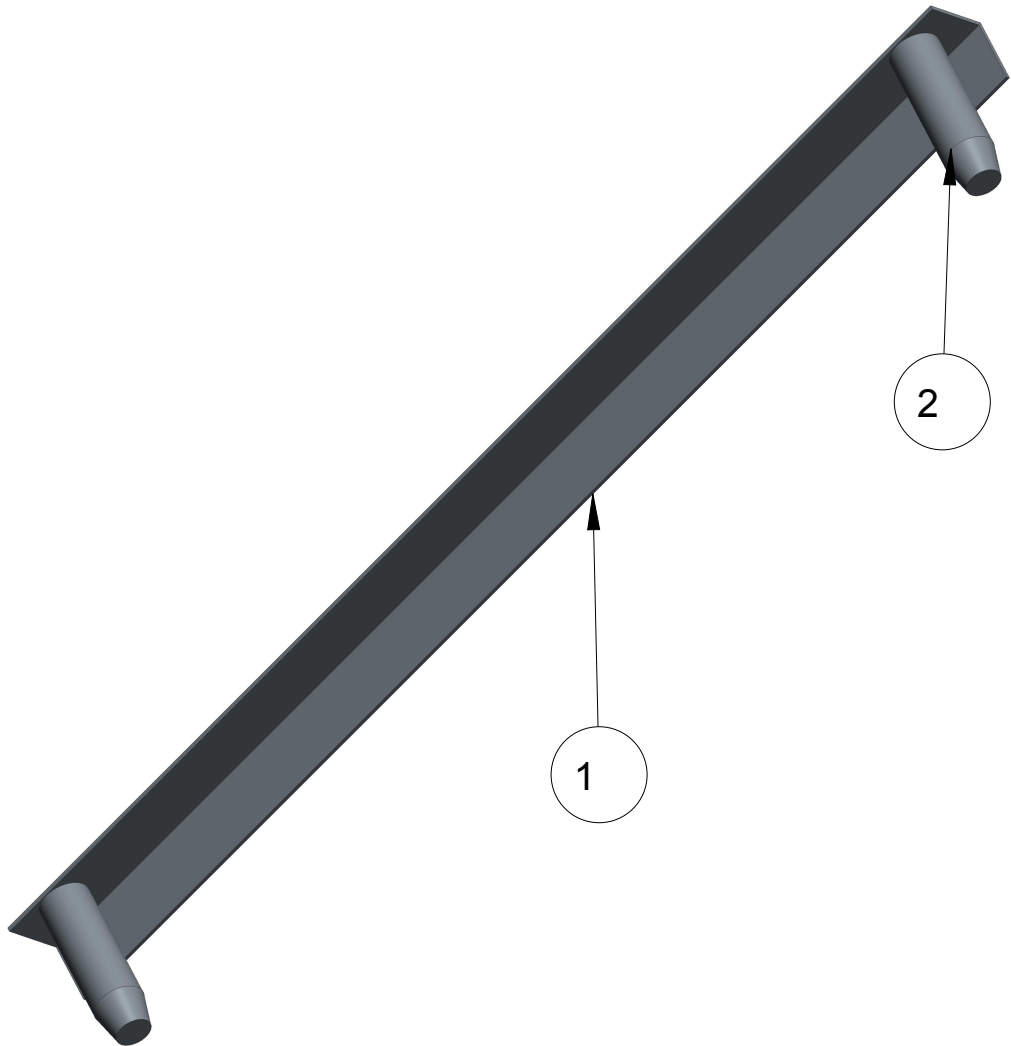
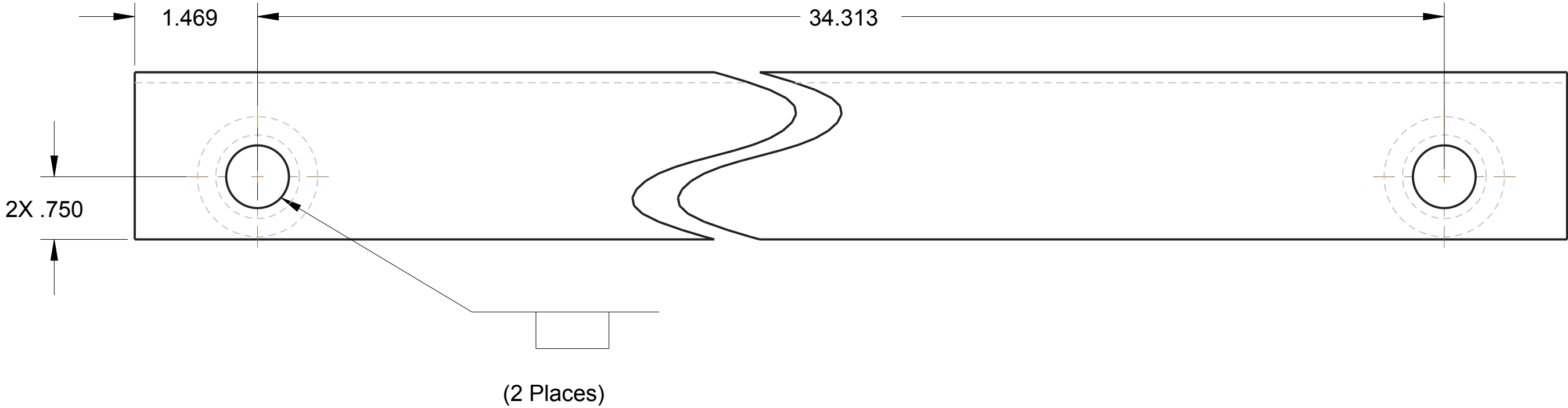
B

B

A

A

MODEL NAME	TITLE
GE-14036	Player Station End Top Rail



SCALE 3:4

ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	GE-14036-01	1	Main Support	2" Extruded Bare Angle, 6063 Aluminum
2	GE-14036-03	2	Locking Pin	1 7/16" Round Rod, 6061 Aluminum

 <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:4	SHEET 1 OF 2
TITLE Player Station End Top Rail		
PROJECT		MODEL NAME GE-14036
DO NOT SCALE		ISSUE

D

C

B

A

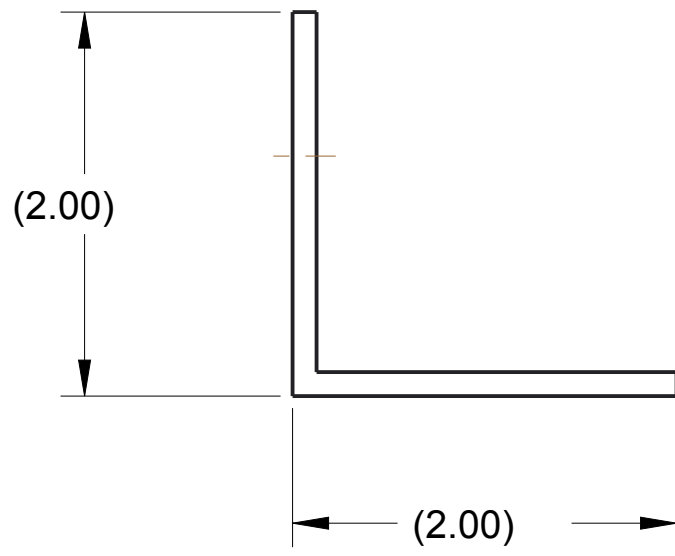
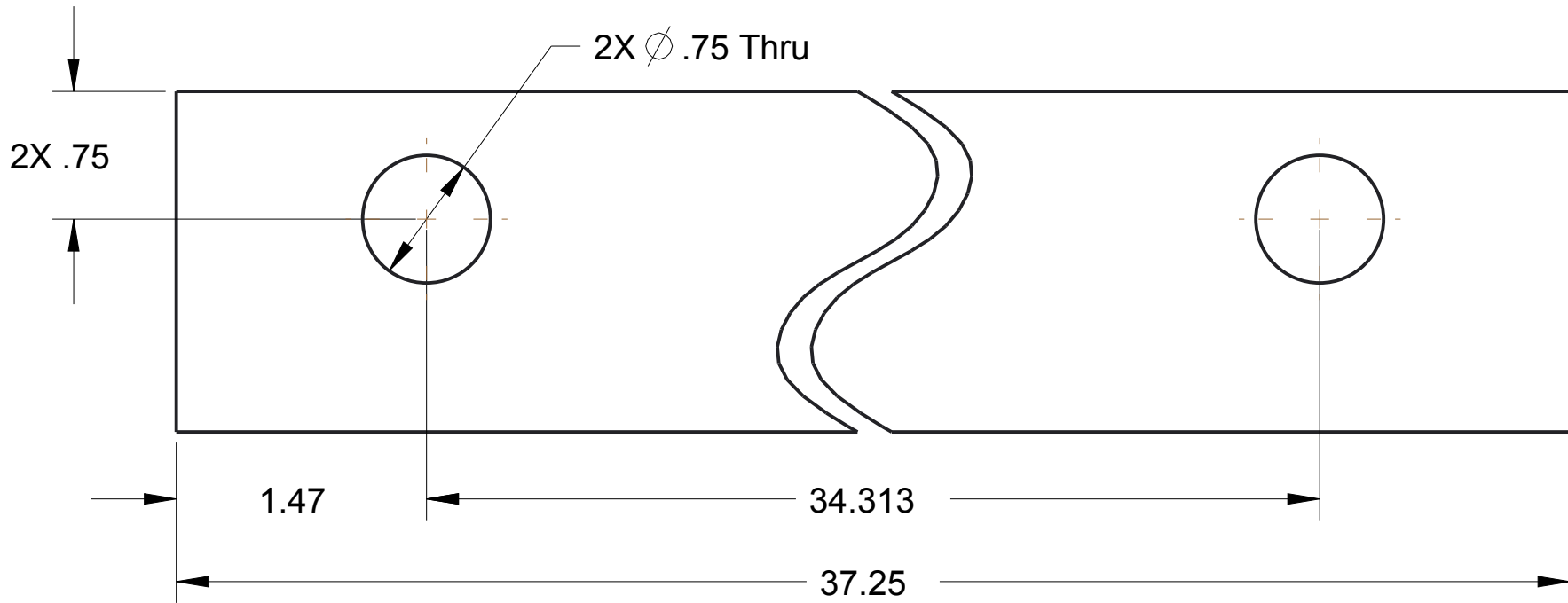
D

C

B

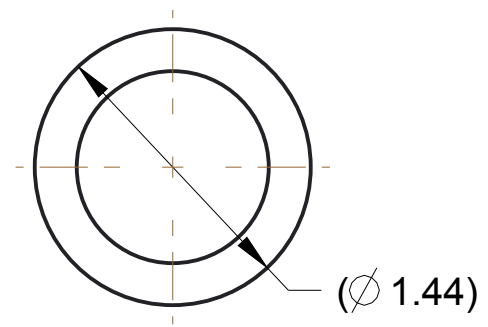
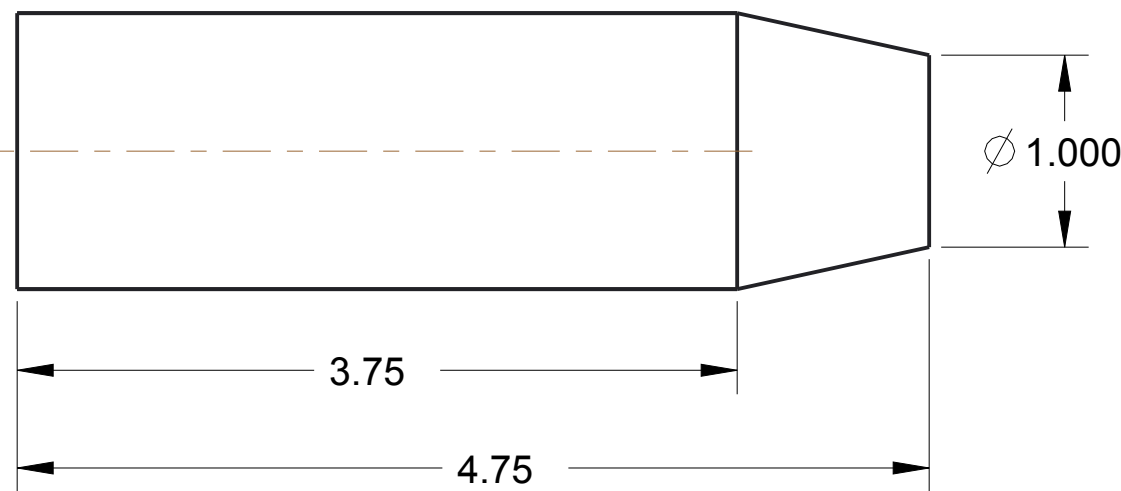
A

MODEL NAME	TITLE
GE-14036	Player Station End Top Rail




SCALE 1:1

Item: GE-14036-01  
Material: 2" Angle, 6063 Aluminum  
Scale: 1/1  
QTY: 1



SCALE 1:1

Item: GE-14036-03  
Material: 1 7/16" Aluminum Round Rod  
Scale: 1/1  
QTY: 2

<div>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1</div> <div>DO NOT SCALE</div>	<div></div> <div>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</div>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:4	SHEET 2 OF 2
TITLE Player Station End Top Rail			
PROJECT		MODEL NAME GE-14036	ISSUE

D

C

B

A

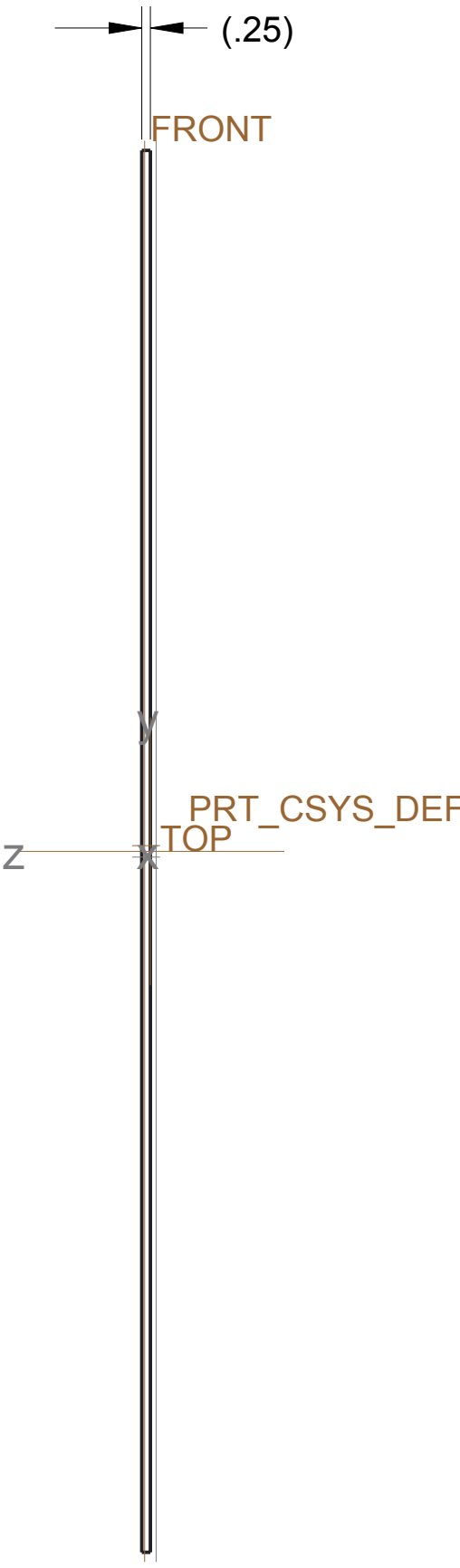
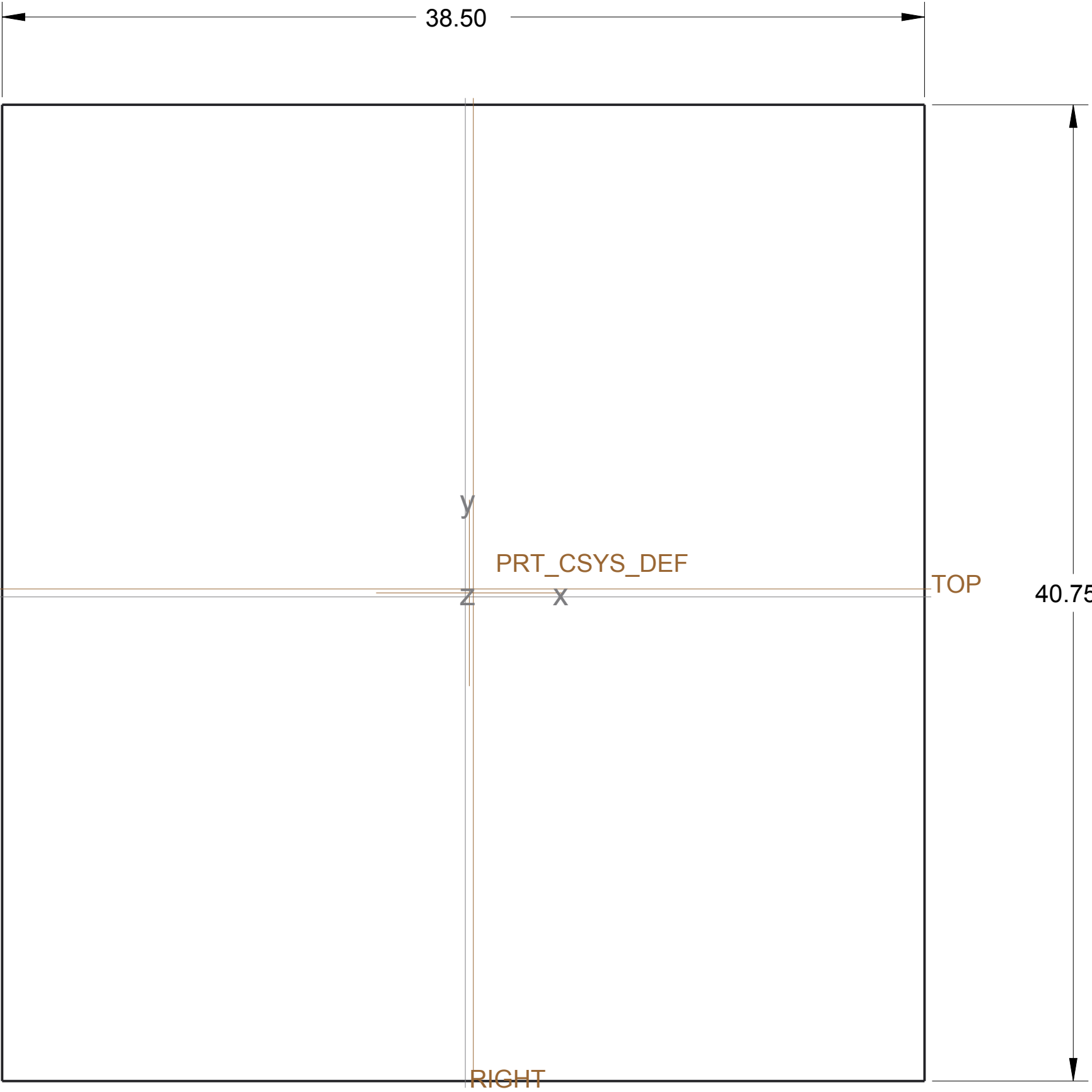
D

C

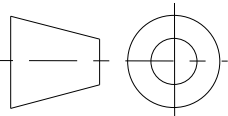

B

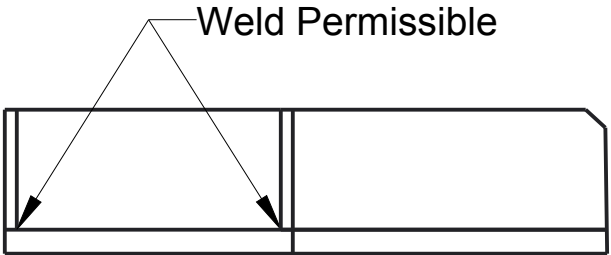
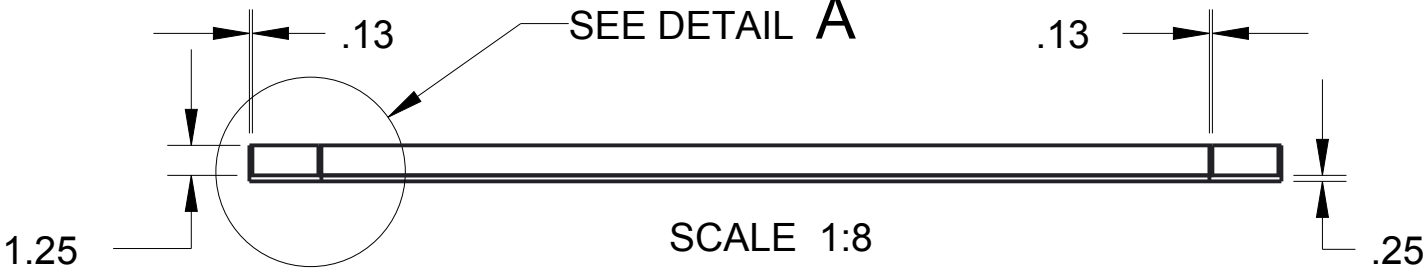
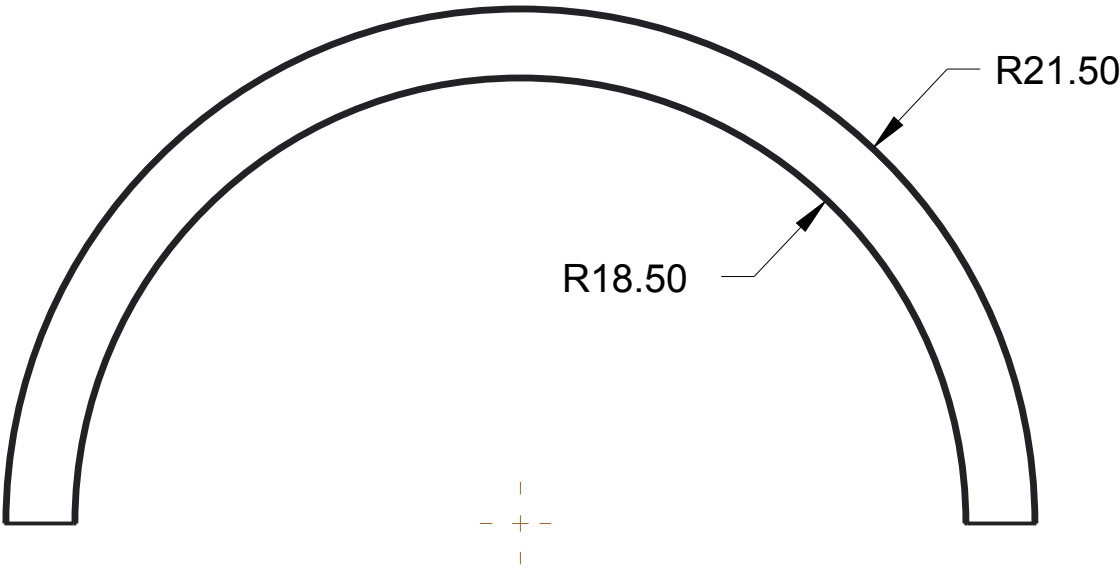
A

MODEL NAME	TITLE
GE-14037	End of Player Station Plastic



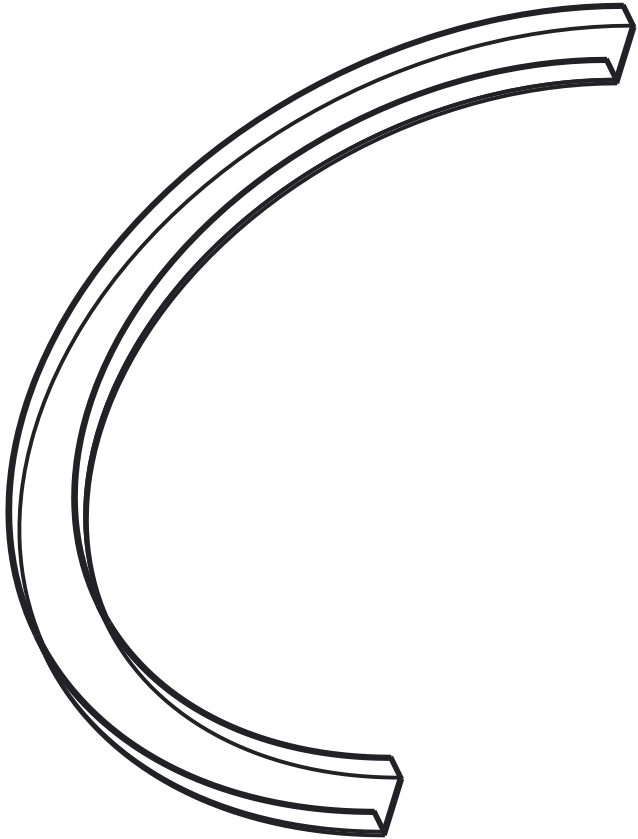
- NOTES:
- 1.) Material: 1/4" Thick Clear Polycarbonate
  - 2.) Remove all burrs and sharp edges

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 19:96	SHEET 1 OF 1
THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNER'S WRITTEN PERMISSION			
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1	TITLE  End of Player Station Plastic		
	PROJECT	MODEL NAME GE-14037	ISSUE
	DO NOT SCALE		



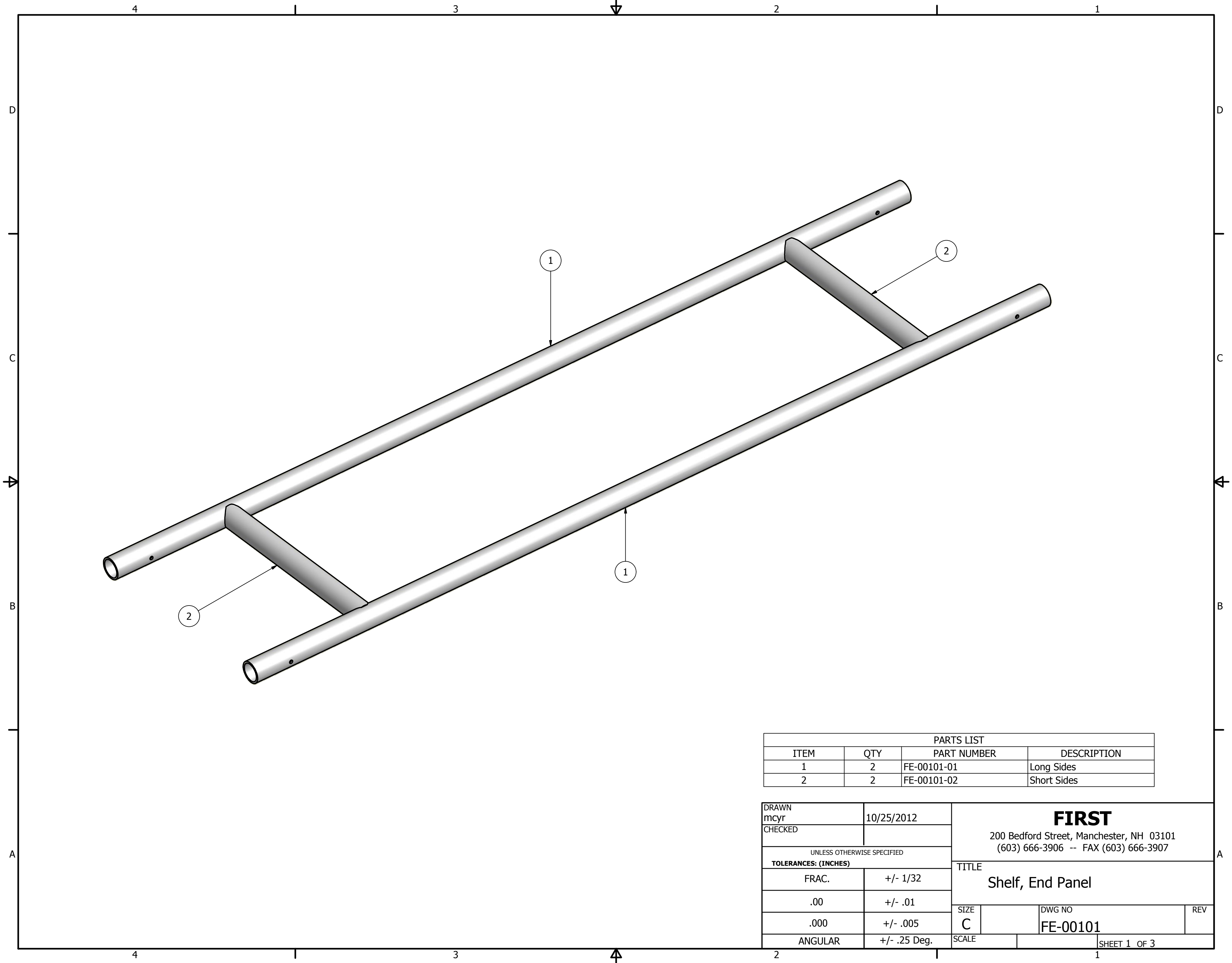
DETAIL A  
SCALE 1:2

- NOTE:
- 1.) 1/4" Thick HDPE (Red or Blue)
  - 2.) 1/8" Thick HDPE (Red or Blue)
  - 3.) Remove all burrs and sharp edges



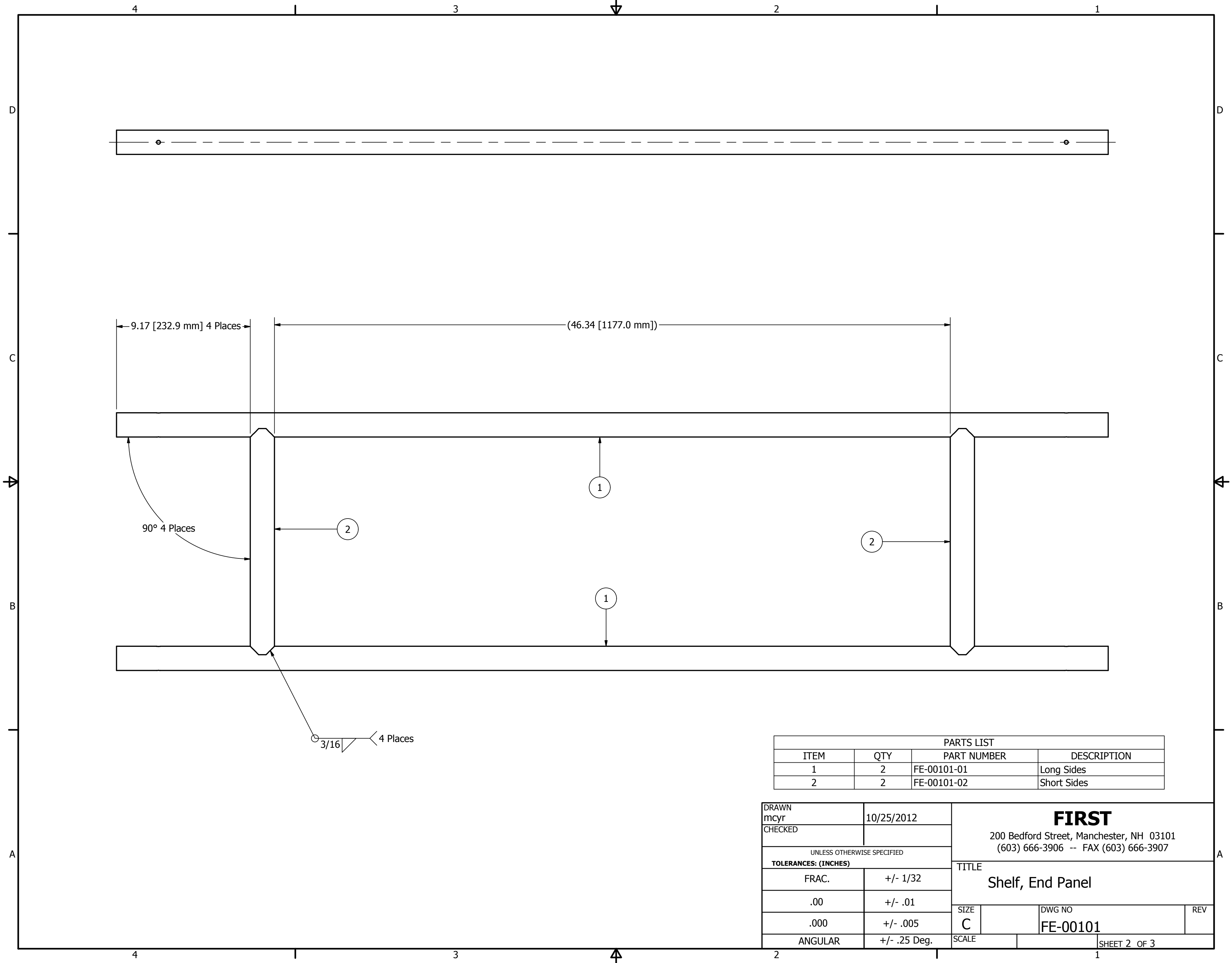
SCALE 1:8

 <b>FIRST</b>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:12	SHEET 1 OF 1
 UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: X.X +/- 0.1 X.XX +/- 0.01 X.XXX +/- 0.001 ANG +/- 1° <b>DO NOT SCALE</b>	TITLE HIGH GOAL PLASTIC CORNER	
	PROJECT	MODEL NAME GE-14042
	ISSUE	



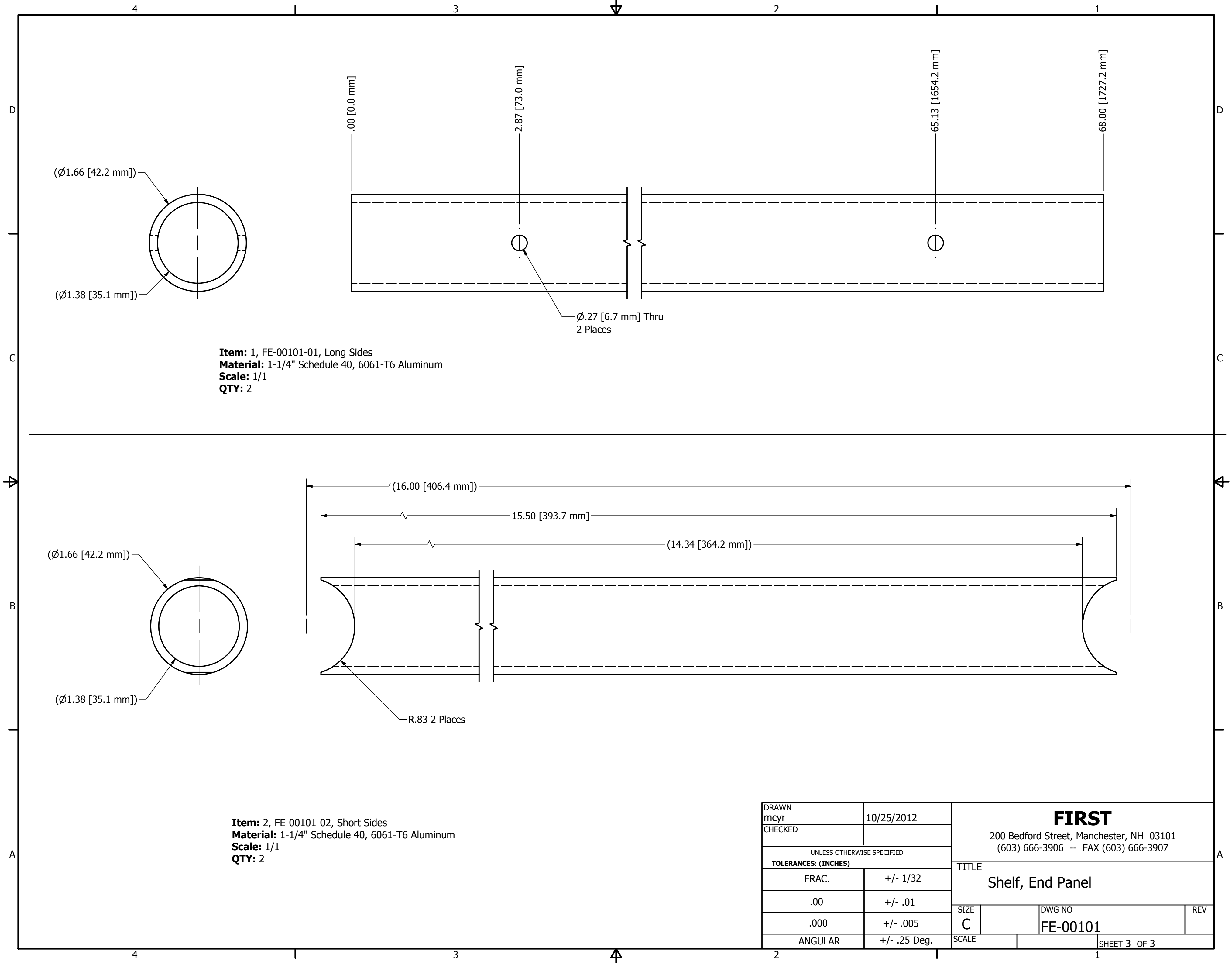
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	FE-00101-01	Long Sides
2	2	FE-00101-02	Short Sides

DRAWN mcy CHECKED		10/25/2012		<div><b>FIRST</b></div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf, End Panel</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00101	
				SCALE			SHEET 1 OF 3



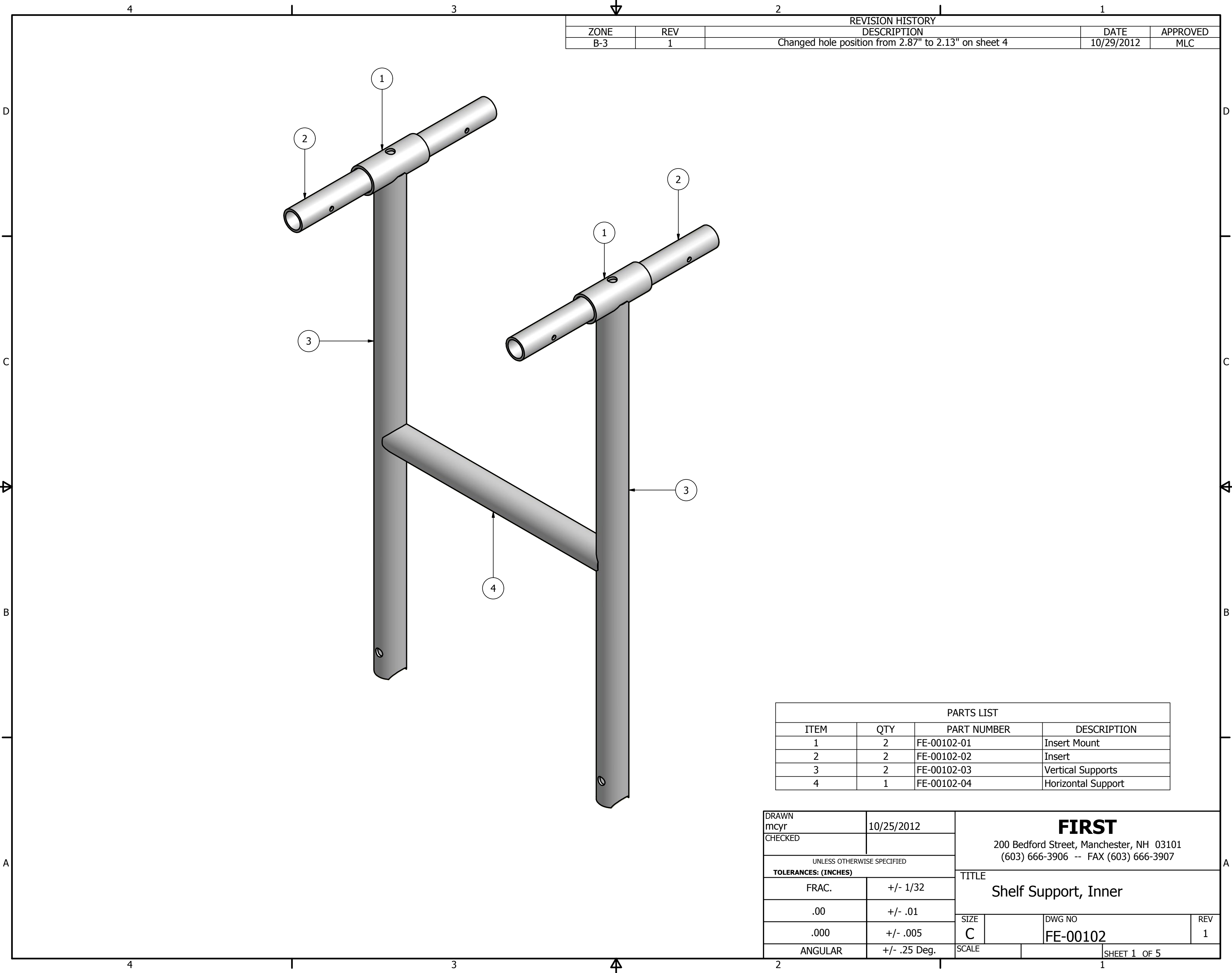
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	FE-00101-01	Long Sides
2	2	FE-00101-02	Short Sides

DRAWN mcyr		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED TOLERANCES: (INCHES)				<div>TITLE</div> <div>Shelf, End Panel</div>			
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.					
				SIZE	DWG NO		REV
				C	FE-00101		
				SCALE		SHEET 2 OF 3	



**Item:** 1, FE-00101-01, Long Sides  
**Material:** 1-1/4" Schedule 40, 6061-T6 Aluminum  
**Scale:** 1/1  
**QTY:** 2

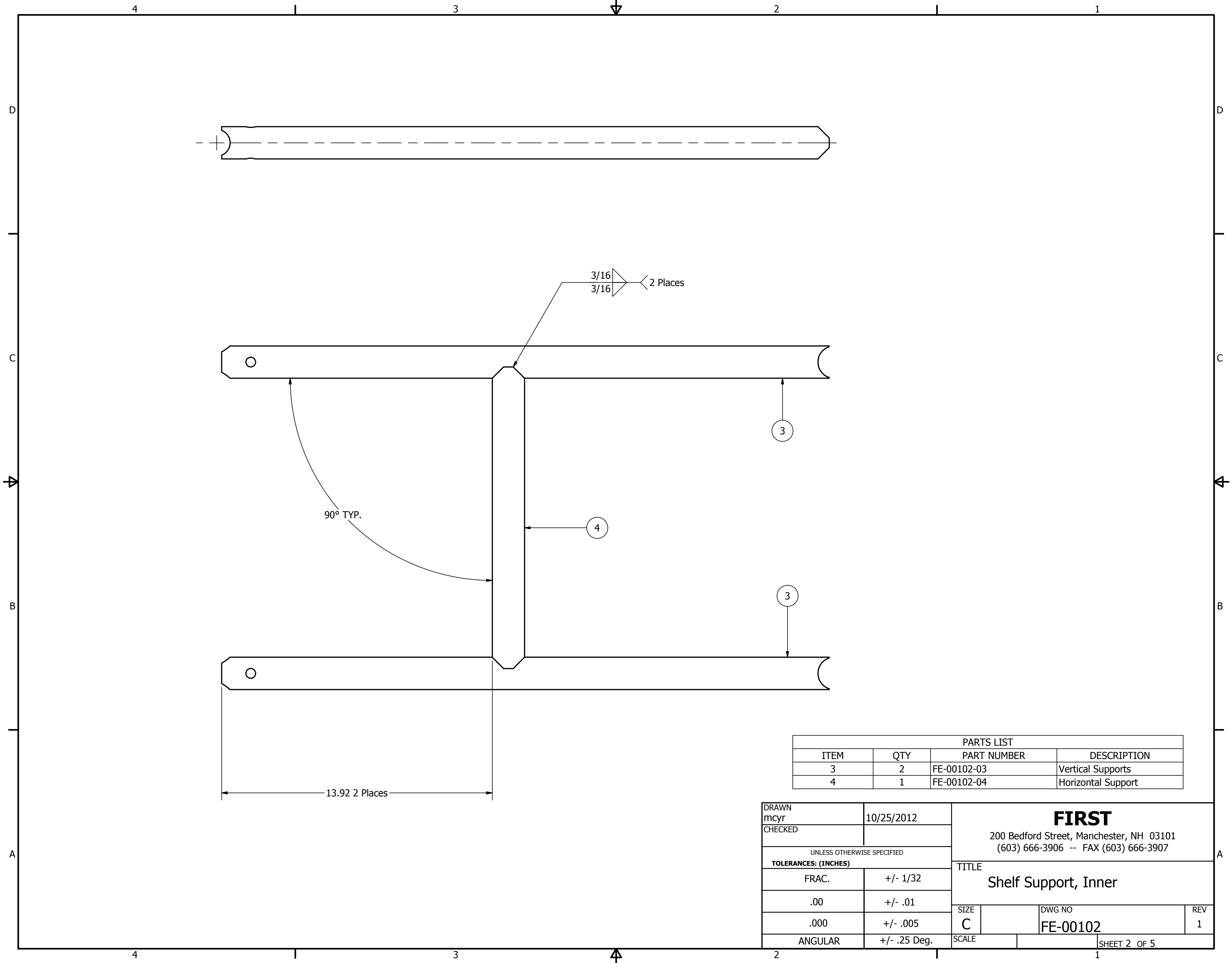
**Item:** 2, FE-00101-02, Short Sides  
**Material:** 1-1/4" Schedule 40, 6061-T6 Aluminum  
**Scale:** 1/1  
**QTY:** 2



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
B-3	1	Changed hole position from 2.87" to 2.13" on sheet 4	10/29/2012	MLC

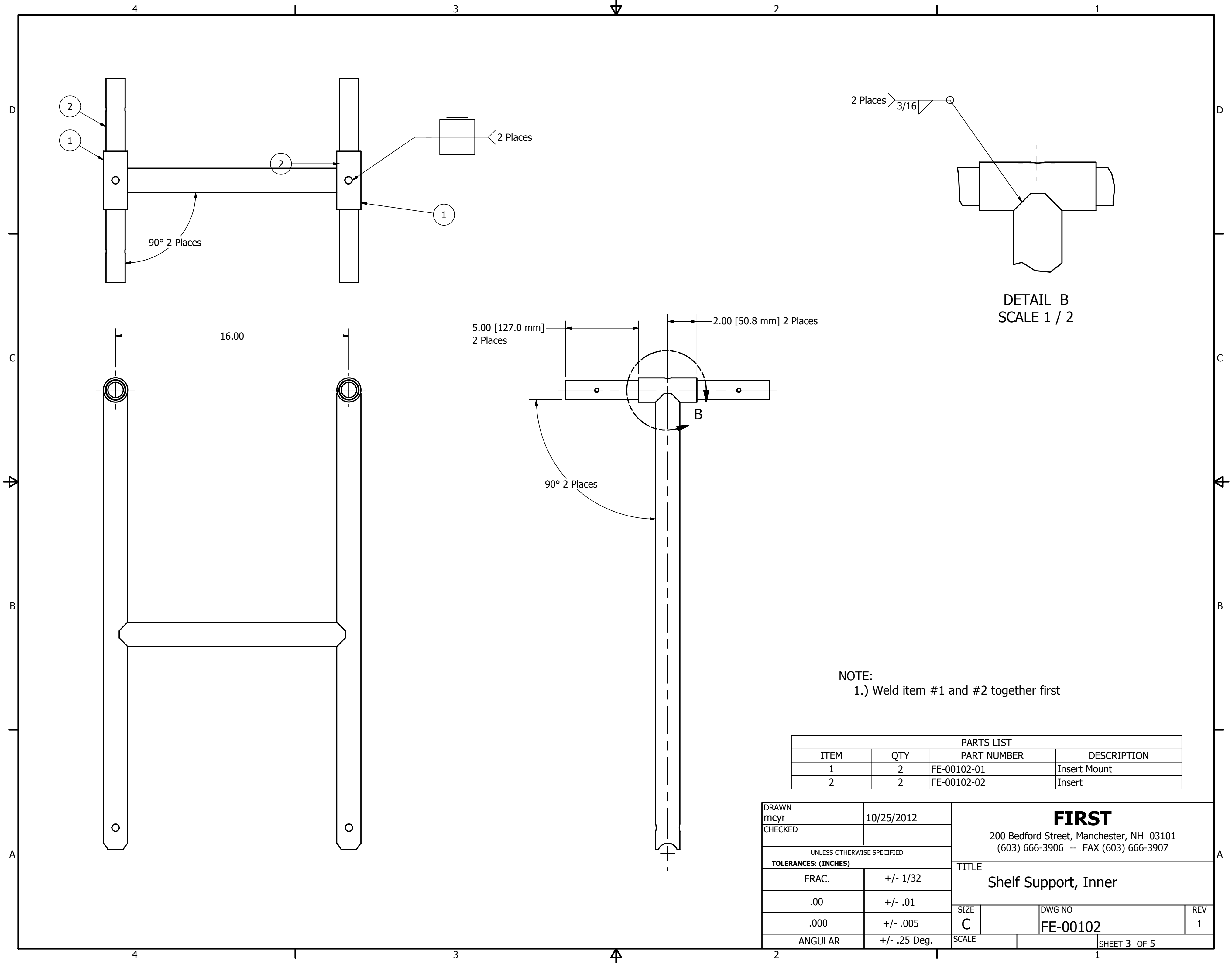
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	FE-00102-01	Insert Mount
2	2	FE-00102-02	Insert
3	2	FE-00102-03	Vertical Supports
4	1	FE-00102-04	Horizontal Support

DRAWN mcyr		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED TOLERANCES: (INCHES)				<div>TITLE</div> <div>Shelf Support, Inner</div> <div><div>SIZE</div><div>C</div><div>DWG NO</div><div>FE-00102</div><div>REV</div><div>1</div></div>			
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.					
		SCALE				SHEET 1 OF 5	



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
3	2	FE-00102-03	Vertical Supports
4	1	FE-00102-04	Horizontal Support

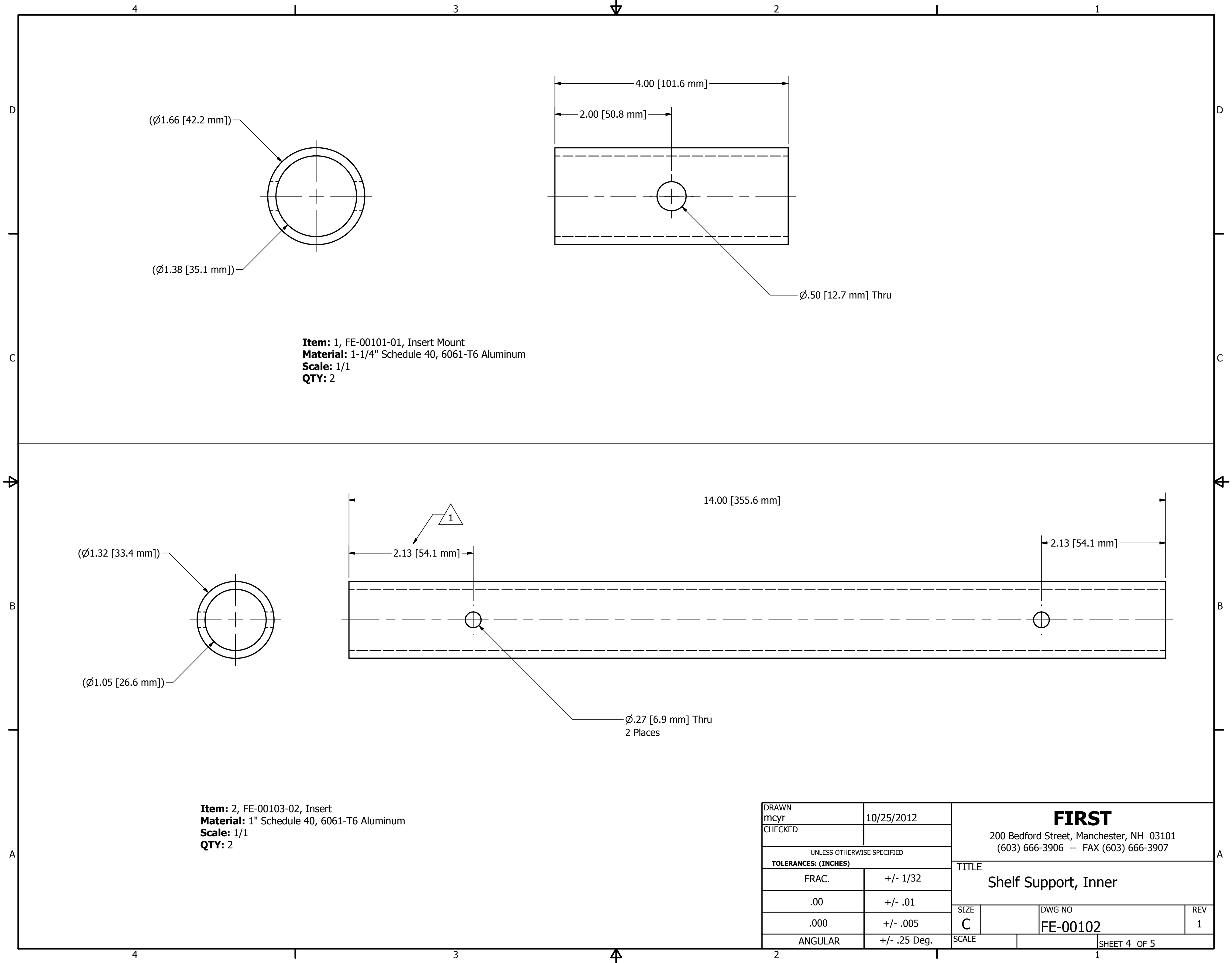
DRAWN mcy		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101</div> <div>(603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Inner</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00102	1
				SCALE		SHEET 2 OF 5	



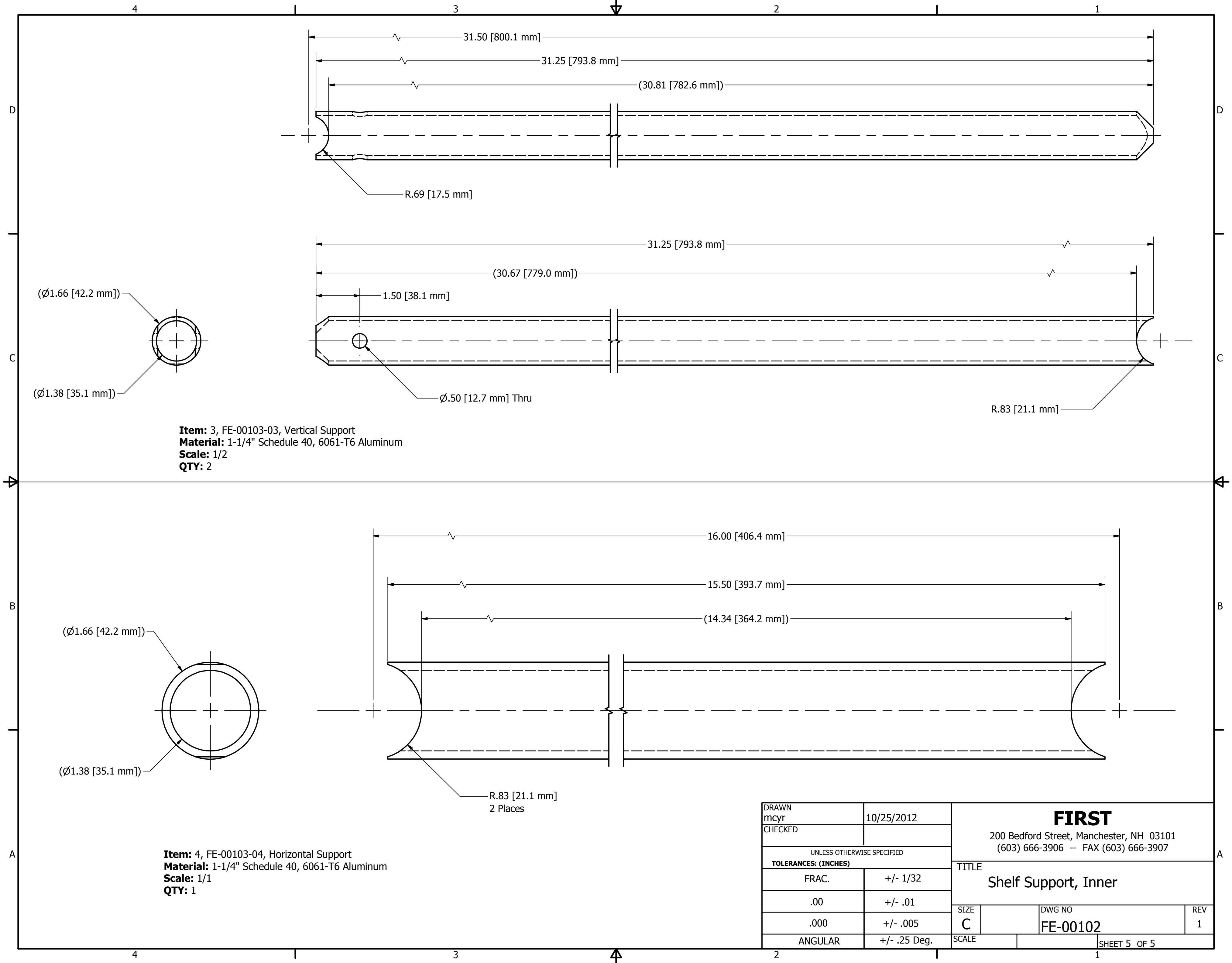
NOTE:  
1.) Weld item #1 and #2 together first

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	FE-00102-01	Insert Mount
2	2	FE-00102-02	Insert

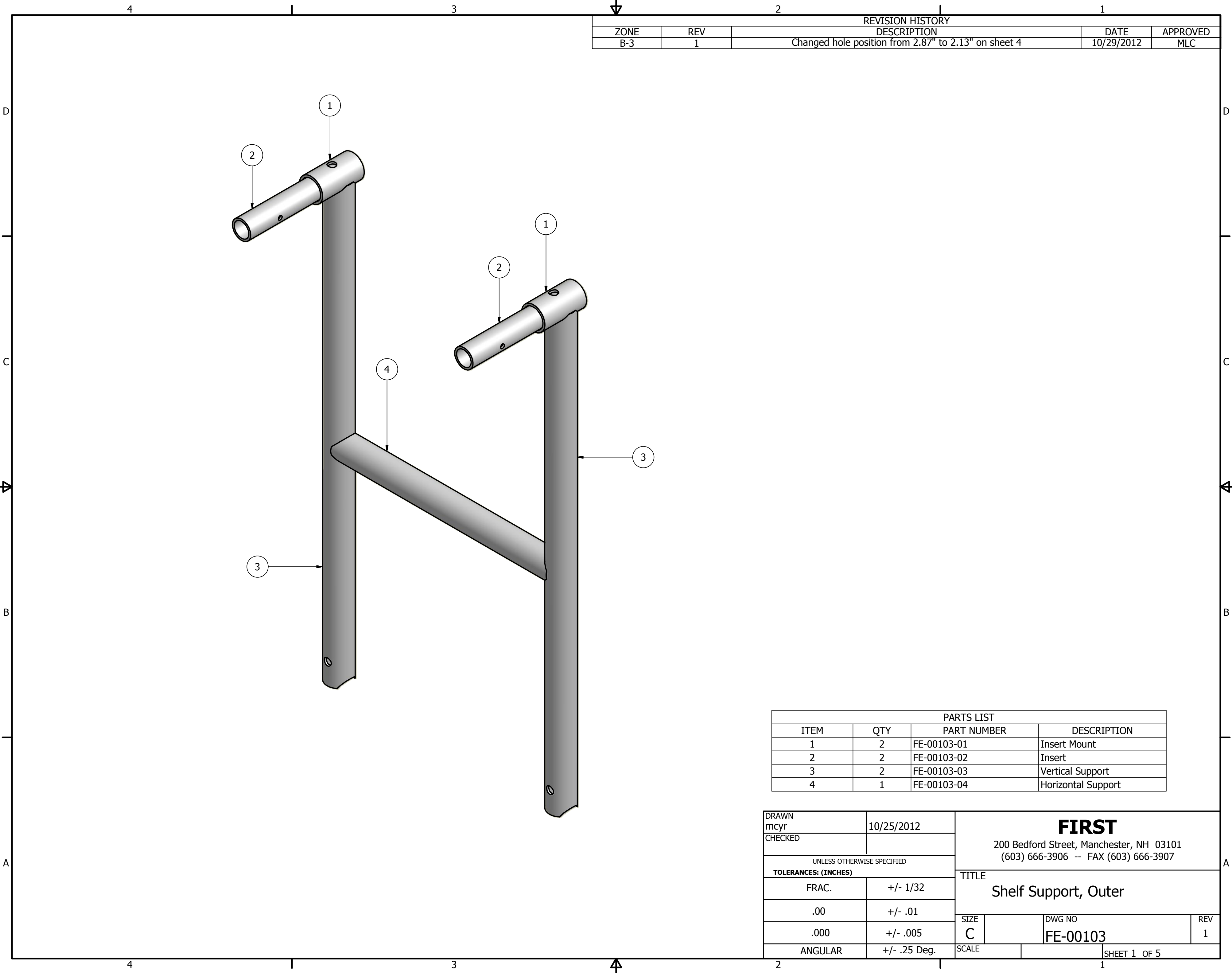
DRAWN mcy		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101</div> <div>(603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Inner</div> <div>SIZE<div>C</div>DWG NO<div>FE-00102</div>REV<div>1</div></div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SCALE		SHEET 3 OF 5	



DRAWN mcyr		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Inner</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00102	1
				SCALE		SHEET 4 OF 5	



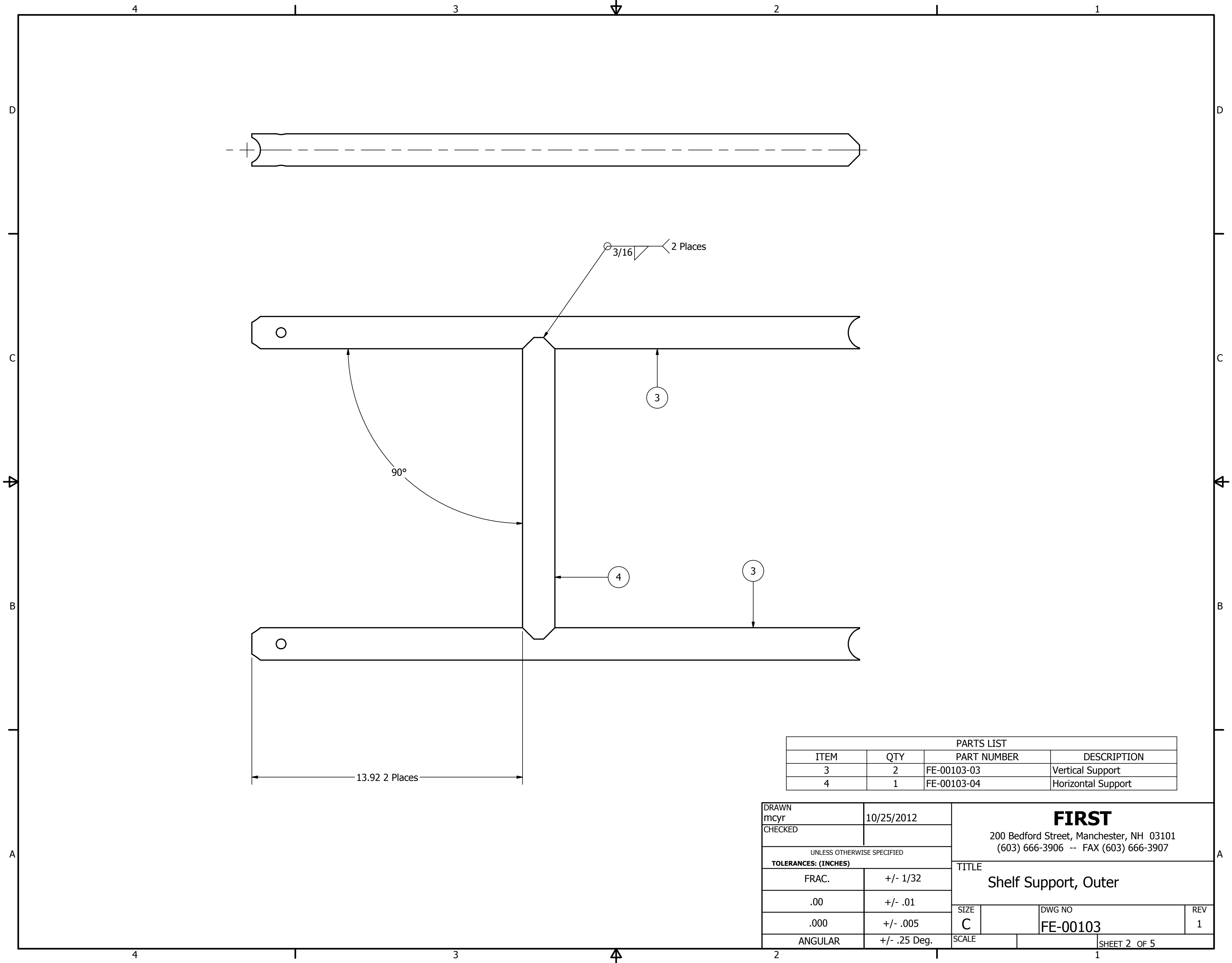
DRAWN mcyr		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Inner</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00102	1
				SCALE			SHEET 5 OF 5



REVISION HISTORY			
ZONE	REV	DESCRIPTION	DATE
B-3	1	Changed hole position from 2.87" to 2.13" on sheet 4	10/29/2012
			APPROVED
			MLC

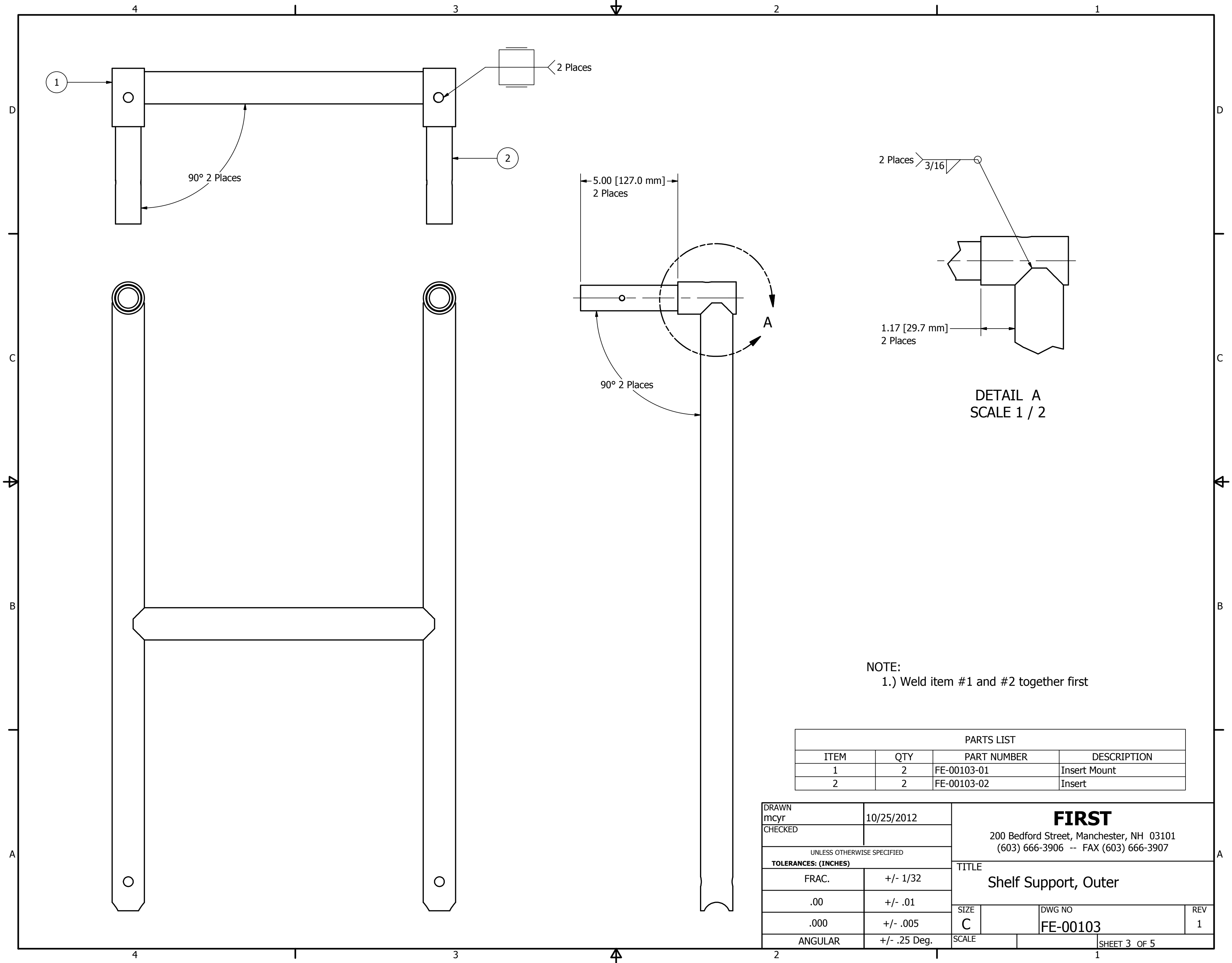
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	FE-00103-01	Insert Mount
2	2	FE-00103-02	Insert
3	2	FE-00103-03	Vertical Support
4	1	FE-00103-04	Horizontal Support

DRAWN mcy		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Outer</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00103	1
				SCALE			SHEET 1 OF 5



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
3	2	FE-00103-03	Vertical Support
4	1	FE-00103-04	Horizontal Support

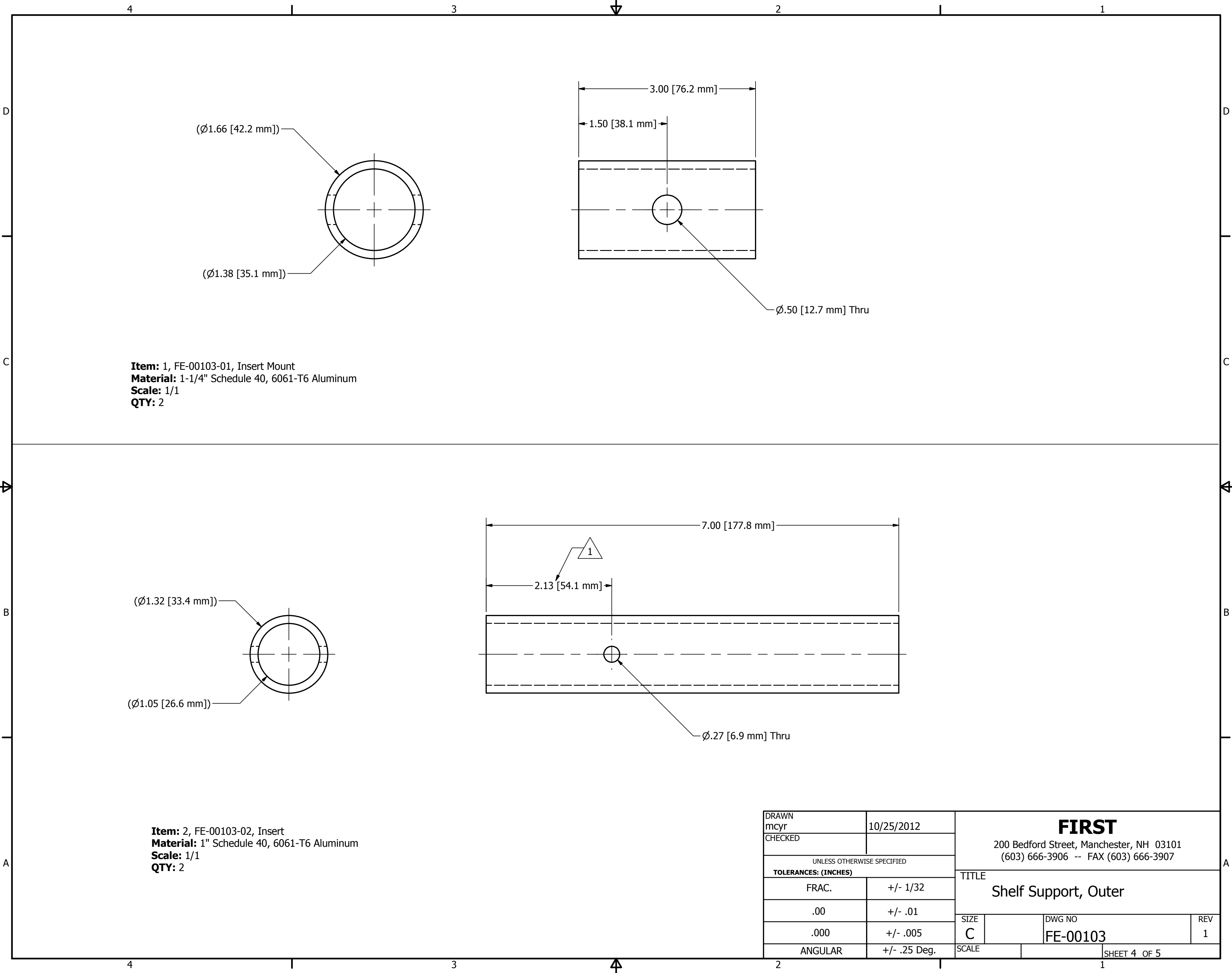
DRAWN mcyr		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Outer</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00103	1
				SCALE			SHEET 2 OF 5



NOTE:  
1.) Weld item #1 and #2 together first

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	FE-00103-01	Insert Mount
2	2	FE-00103-02	Insert

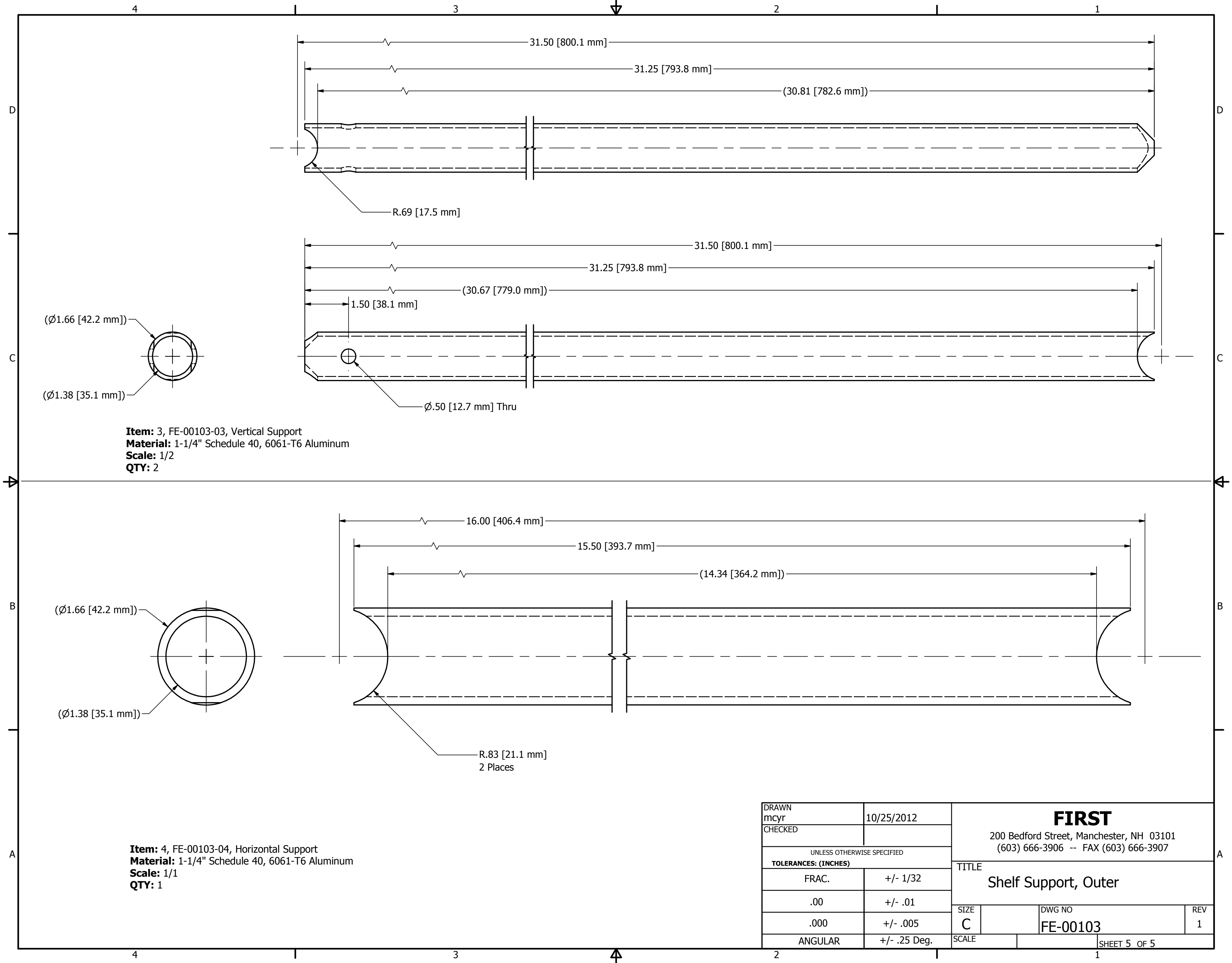
DRAWN mcyr		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Outer</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00103	1
				SCALE			SHEET 3 OF 5



**Item:** 1, FE-00103-01, Insert Mount  
**Material:** 1-1/4" Schedule 40, 6061-T6 Aluminum  
**Scale:** 1/1  
**QTY:** 2

**Item:** 2, FE-00103-02, Insert  
**Material:** 1" Schedule 40, 6061-T6 Aluminum  
**Scale:** 1/1  
**QTY:** 2

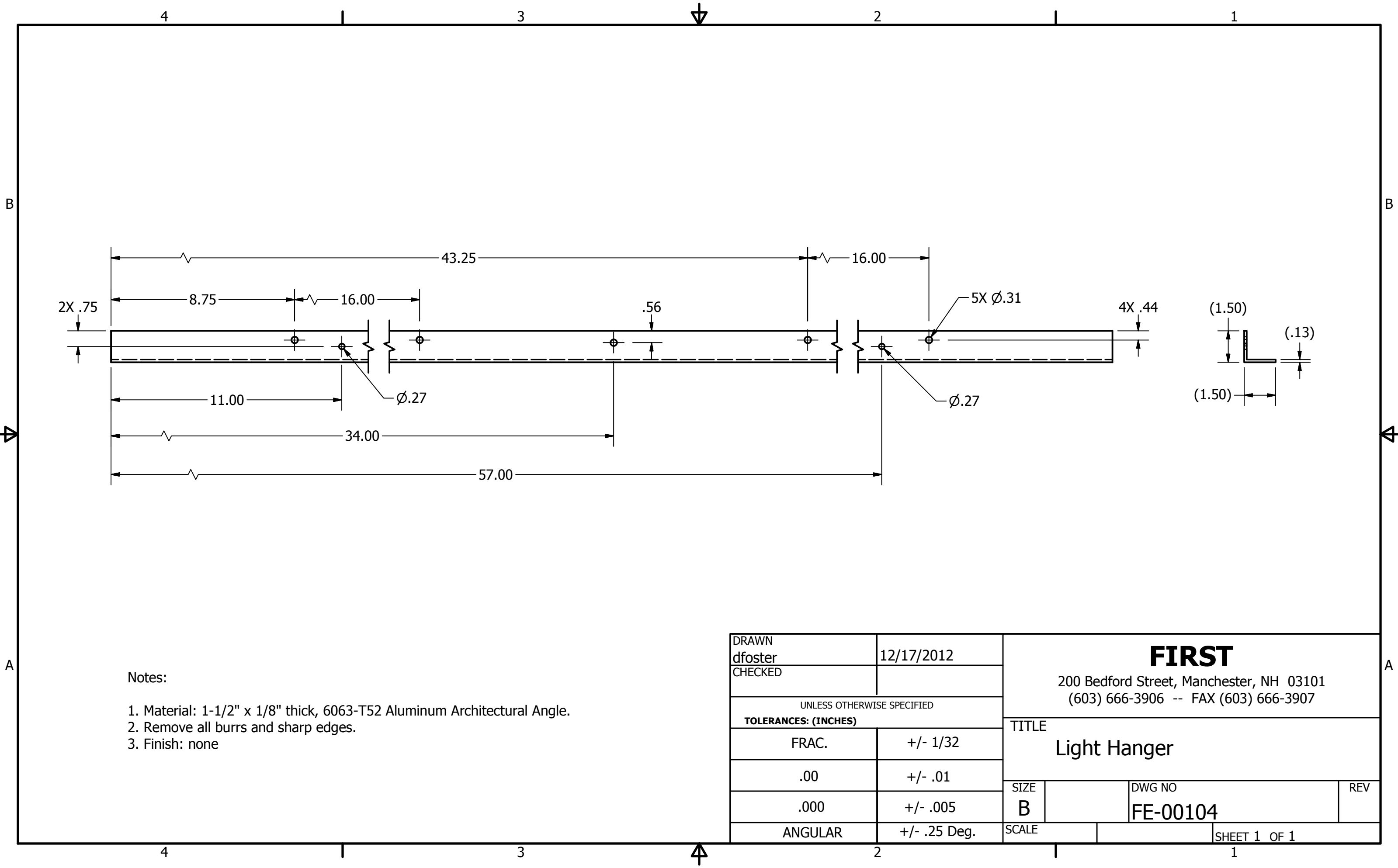
DRAWN mcy		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101</div> <div>(603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Outer</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00103	1
				SCALE		SHEET 4 OF 5	



**Item:** 3, FE-00103-03, Vertical Support  
**Material:** 1-1/4" Schedule 40, 6061-T6 Aluminum  
**Scale:** 1/2  
**QTY:** 2

**Item:** 4, FE-00103-04, Horizontal Support  
**Material:** 1-1/4" Schedule 40, 6061-T6 Aluminum  
**Scale:** 1/1  
**QTY:** 1

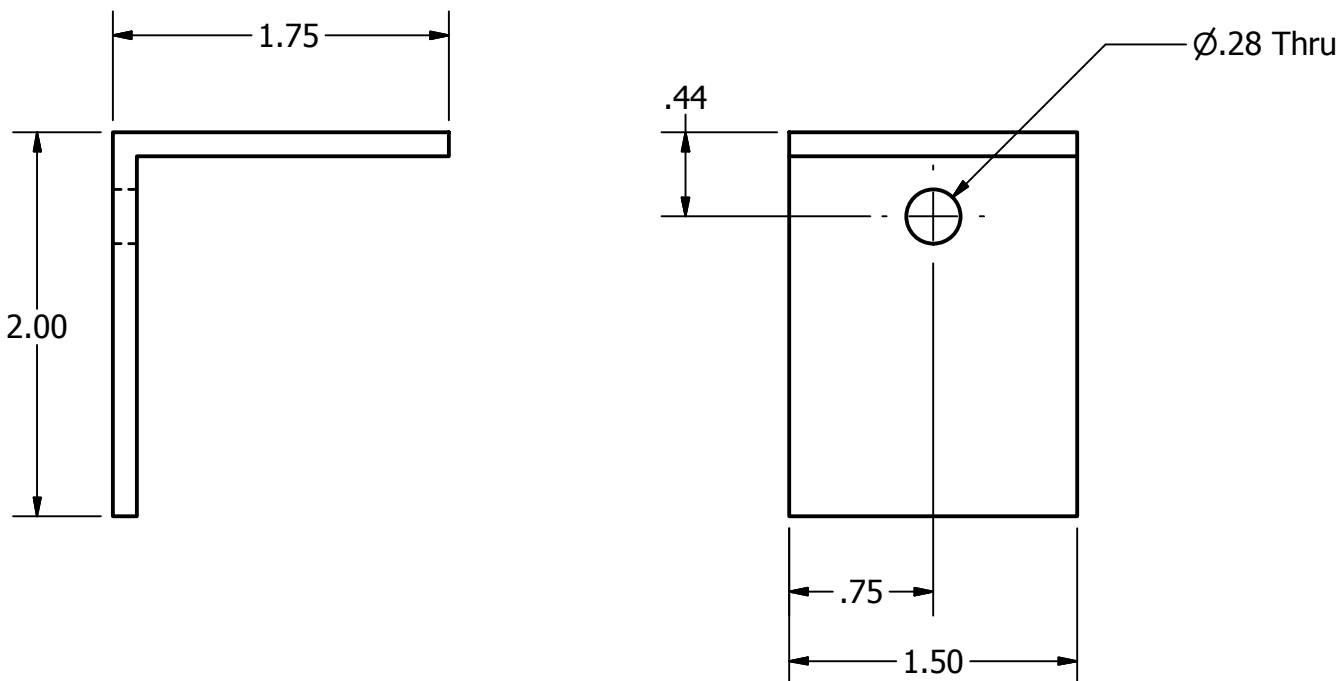
DRAWN mcyr		10/25/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101</div> <div>(603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Shelf Support, Outer</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005					
ANGULAR		+/- .25 Deg.		SIZE		DWG NO	REV
				C		FE-00103	1
				SCALE		SHEET 5 OF 5	



Notes:

1. Material: 1-1/2" x 1/8" thick, 6063-T52 Aluminum Architectural Angle.
2. Remove all burrs and sharp edges.
3. Finish: none

DRAWN dfoster		12/17/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				TITLE <div>Light Hanger</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01		SIZE B			
.000		+/- .005					
ANGULAR		+/- .25 Deg.					
				DWG NO FE-00104		REV	
		SCALE				SHEET 1 OF 1	



DRAWN mcy		12/12/2012		<div>FIRST</div> <div>200 Bedford Street, Manchester, NH 03101 (603) 666-3906 -- FAX (603) 666-3907</div>			
CHECKED							
UNLESS OTHERWISE SPECIFIED				<div>TITLE</div> <div>Clamping Angle</div>			
TOLERANCES: (INCHES)							
FRAC.		+/- 1/32					
.00		+/- .01					
.000		+/- .005		SIZE	DWG NO		REV
				A	FE-00105		
ANGULAR		+/- .25 Deg.		SCALE		SHEET 1 OF 1	